

EXEOR TIG TM 125 / TM 250

Flexible TIG welding torches



The innovative Exeor TIG torch range is designed to provide excellent ergonomics and outstanding performance in TIG welding applications. With their manually positionable torch heads and on-torch remote current control options, the TM 125 and TM 250 models of the Exeor TIG torch are a versatile choice that provides convenience in all applications. The slim, compact design, ergonomic handle with its uniquely contoured ESAB pattern and soft grip zones assures a safe and relaxed grip. The long trigger is designed to ensure a natural, easy control of the torch in all hand positions.

Choose between gas-cooled or liquid-cooled and multiple TIG body options to suit your individual application.

- Ergonomically formed handle with soft grip zones
- Long trigger as standard for easy access and control
- Optional potentiometer for additional parameter control
- Easy change between the compact SR 9/20/21 torch head or the larger, more durable SR 17/18/26 torch head
- Plug & Play connection to your ESAB TIG machine without additional configuration

Visit **esab.com** for more information.

Industry

- Aerospace
- Automotive
- Food and Beverage
- Light Fabrication
- Marine and Offshore
- Petrochemical
- Pipeline
- Steel Industry
- Tank and Vessel Fabrication



Choose between standard one-trigger version or potentiometer version for easy access to adjustment of welding parameters.

EXEOR TIG TM 125 / TM 250

Specifications		
	TM 125 (with SR 9/21 head)	TM 250 (with SR 9/21 head)
Welding Output (10 min)	35% 120 A AC 170 A DC	100% 155 A AC 220 A DC
Rec. Electrode Ø	0.5-2.4 mm	0.5-3.2 mm
Cable Length	4m, 8 m	4m, 8 m
Cooling	Gas	Liquid
Certification Mark	CE	

Ordering Information						
	Handle	Connector	Module	Cooling	4 m	8 m
Exeor TIG TM 125	Small	2-pin	Trigger	Gas	0700026260	0700026261
Exeor TIG TM 250	Small	2-pin	Trigger	Liquid	0700026320	0700026321
Potentiometer versions for Rebel-, Rogue ET-, Renegade ET*- and Fabricator ET series						
Exeor TIG TM 125-R	Small	8-pin	Potentiometer	Gas	0700026274	0700026275
Exeor TIG TM 250-R	Small	8-pin	Potentiometer	Liquid	0700026324	0700026325

* Not applicable for Rebel EMP 215iC and Renegade ET 300i/300iP.

TM 125 / TM 250 torches comes with SR9/20/21 torch head and consumables for 2.4mm wear part kit.

R = Potentiometer for remote control

Please see separate fact sheet for wear parts.

Accessories	
TM 125 / TM 250 Torch Head, SR 9/20/21	402P550002
TM 125 / TM 250 Torch Head, SR 17/18/26	402P550003



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