



Image may differ from product. See technical specification for details.

7005 ACDGD/P4A

Super-precision, high-capacity, universally matchable single row angular contact ball bearing

These super-precision, high-capacity, single row angular contact ball bearings accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. They are designed to accommodate heavy loads at relatively high speeds under low to moderate operating temperatures. Being universally matchable, they can be used together in arrangements to provide effective load sharing, within a predetermined preload range, without the use of shims or similar devices.

- Very high running accuracy
- Very high load carrying capacity
- Relatively high speed and stiffness
- Universally matchable

Oversigt

Dimensions

Bore diameter	25 mm
Outside diameter	47 mm
Width	12 mm
Contact angle	25 °

Performance

Basic dynamic load rating	9.23 kN
Basic static load rating	5 kN
Note	Refer to catalogue data or contact SKF for the attainable speeds

Properties

Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-capacity D
Universal matching bearing	Yes, back-to-back (<>), face-to-face (><) or tandem (>>)
Matched arrangement	No
Matched condition (axial clearance/ preload)	Measuring load, class D
Tolerance class	P4A
Material, bearing	Bearing steel
Coating	Without
Sealing	Without
Lubricant	None
Indicative carbon footprint for new product	0.28 kg CO ₂ e

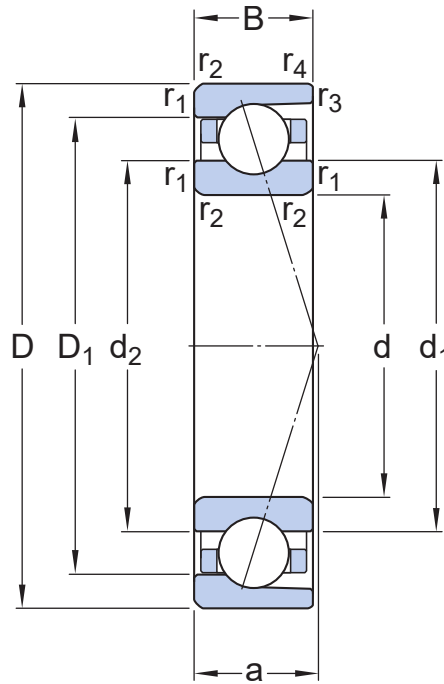
Logistics

Product net weight	0.077 kg
eClass code	23-05-08-04
UNSPSC code	31171531

Teknisk specifikation

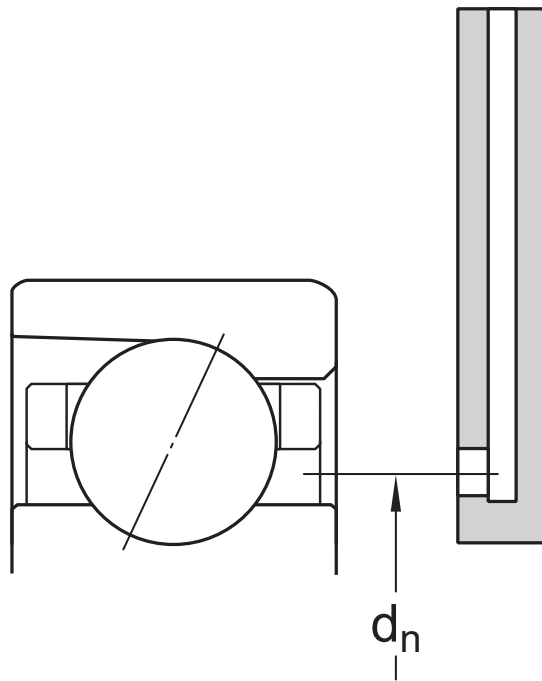
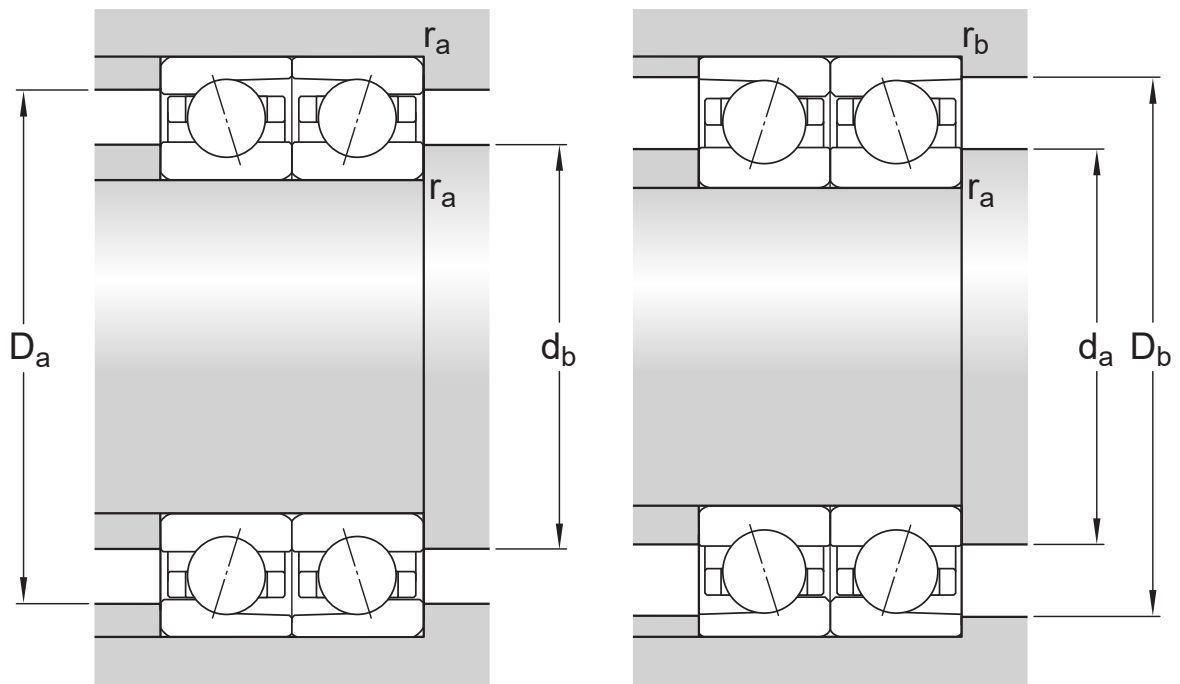
Universal matching bearing(s)

Yes, back-to-back (<>), face-to-face (><) or tandem (>>)



Dimensions

d	25 mm	Bore diameter
D	47 mm	Outside diameter
B	12 mm	Width
d_1	32.1 mm	Shoulder diameter of inner ring (large side face)
d_2	32.1 mm	Shoulder diameter of inner ring (small side face)
D_1	39.9 mm	Shoulder diameter of outer ring (large side face)
$r_{1,2}$	min. 0.6 mm	Chamfer dimension
$r_{3,4}$	min. 0.3 mm	Chamfer dimension
a	14.5 mm	Distance from side face to pressure point



Abutment dimensions

d_a	min. 28.2 mm	Diameter of shaft abutment
d_b	min. 28.2 mm	Diameter of shaft abutment
D_a	max. 43.8 mm	Diameter of housing abutment
D_b	max. 45 mm	Diameter of housing abutment
r_a	max. 0.6 mm	Radius of fillet
r_b	max. 0.3 mm	Radius of fillet
d_n	33.4 mm	Position of oil nozzle

Calculation data

Basic dynamic load rating	C	9.23 kN
Basic static load rating	C ₀	5 kN
Fatigue load limit	P _u	0.212 kN
Attainable speeds		Refer to catalogue data or contact SKF for the attainable speeds
Contact angle	α	25 °
Ball diameter	D _w	6.35 mm
Number of rows	i	1
Number of balls (per bearing)	z	14
Reference grease quantity (per bearing)	G _{ref}	1 cm ³

PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload class		D
Axial stiffness		143 N/μm

CORRECTION FACTORS FOR PRELOAD CALCULATION

Correction factor dependent on bearing series and size	f	1.1
Correction factor dependent on contact angle	f ₁	0.99
Correction factor, preload class D	f _{2D}	1.1
Correction factor for hybrid bearings	f _{HC}	1

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

Limiting value	e	0.68
Axial load factor (single, tandem)	Y ₁	0
Axial load factor (single, tandem)	Y ₂	0.87
Axial load factor (single, tandem)	Y ₀	0.38
Radial load factor (single, tandem)	X ₁	1
Radial load factor (single, tandem)	X ₂	0.41
Radial load factor (single, tandem)	X ₀	0.5
Axial load factor (back-to-back, face-to-face)	Y ₁	0.92
Axial load factor (back-to-back, face-to-face)	Y ₂	1.4

Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_1	1
Radial load factor (back-to-back, face-to-face)	X_2	0.67
Radial load factor (back-to-back, face-to-face)	X_0	1

Tolerancer og frigange

GENERAL BEARING SPECIFICATIONS

- Tolerances: P4A, P4B, P4, PA9A, P2

PRINCIPLES OF BEARING SELECTION AND APPLICATION

- Chamfer dimensions
- Seat tolerances for standard conditions: shafts, housings
- Values for ISO tolerance classes: shafts, housings
- Speed dependent initial grease fill → Initial grease fill
- Clamping and fitting forces: D design, E design, B design
- Designation suffixes H, H1, L and L1 identify variants for direct oil-air lubrication.

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

- Note 1: Single bearings and bearings arranged in tandem
- Note 2: Bearings paired back-to-back or face-to-face

SPEED REDUCTION FACTORS FOR SPEED CALCULATION

Number of bearings	Arrangement	Designation suffix	Speed reduction factors														
			for matched sets for bearings in the series														
			718 .. D, 719 .. E, and 70 .. E							S70 .. W	719 .. A and 70 .. A	719 .. B and 70 .. B			719 .. D, 70 .. D and 72 .. D		
for preload class							for preload class							for preload class			
A	L	B	M	C	F	-	-	A	B	C	A	B	C	D			
2	Back-to-back	DB	0,8	-	0,65	-	0,4	-	0,81	0,8	0,83	0,78	0,58	0,81	0,75	0,65	0,4
	Face-to-face	DF	0,77	-	0,61	-	0,36	-	-	-	0,8	0,74	0,54	0,77	0,72	0,61	0,36
3	Back-to-back and tandem	TBT	0,69	0,72	0,49	0,58	0,25	0,36	-	-	0,72	0,66	0,4	0,7	0,63	0,49	0,25
	Face-to-face and tandem	TFT	0,63	0,66	0,42	0,49	0,17	0,24	-	-	0,64	0,56	0,3	0,63	0,56	0,42	0,17
4	Tandem back-to-back	QBC	0,64	-	0,53	-	0,32	-	-	-	0,67	0,64	0,48	0,64	0,6	0,53	0,32
	Tandem face-to-face	QFC	0,62	-	0,48	-	0,27	-	-	-	0,64	0,6	0,41	0,62	0,58	0,48	0,27

For spring-loaded tandem sets, designation suffix DT, a speed reduction factor of 0,9 should be applied.

Vilkår for anvendelse