

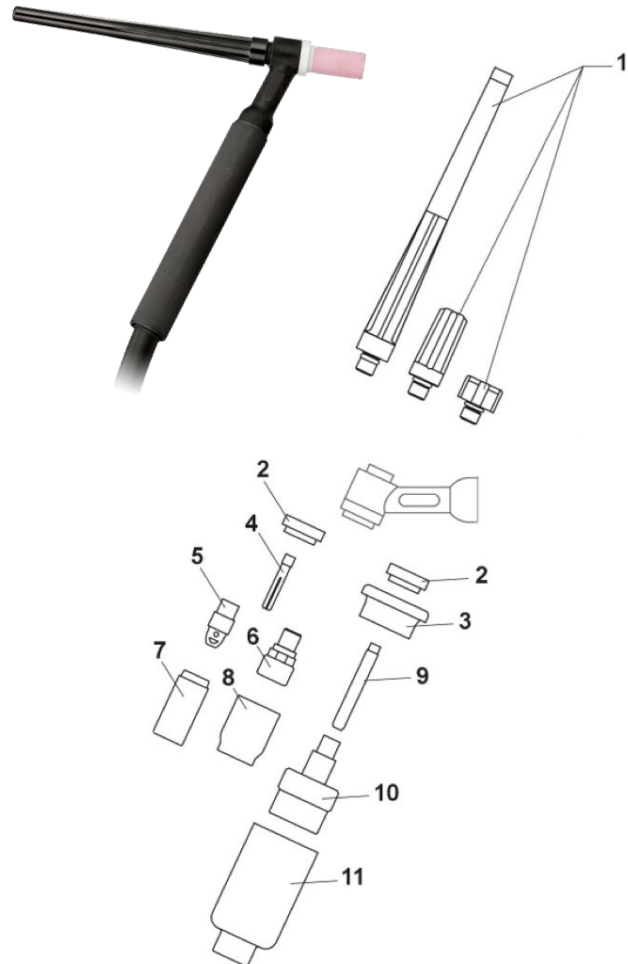
# ESAB Heliarc® SR TIG Torches

## Wear Parts

### SR-9 Air-cooled TIG Welding Torches



| Item            | Size                                                                                                                                 | Description                                                              | Ordering No.                                                                                                 |
|-----------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 1               | Long<br>Medium<br>Short                                                                                                              | Back cap                                                                 | <b>0365310051</b><br>0365310050<br>0365310049                                                                |
| 2               |                                                                                                                                      | Heat shield                                                              | <b>0366960017</b>                                                                                            |
| 3               |                                                                                                                                      | Adaptor Jumbo gas lens                                                   | 0157123026                                                                                                   |
| 4               | Ø 0.5<br>Ø 1.0<br>Ø 1.6<br>Ø 2.0<br>Ø 2.4<br>Ø 3.0<br>Ø 3.2                                                                          | Collet standard<br>Std. for SR-B 9<br>Std. for SR-B 20/21                | 0365310027<br>0365310028<br><b>0365310029</b><br>0700025662<br><b>0365310030</b><br>0700025663<br>0365310091 |
| 5               | Ø 1.0<br>Ø 1.6<br>Ø 2.4<br>Ø 3.2                                                                                                     | Collet body standard<br>Std. for SR-B 9<br>Std. for SR-B 20/21           | 0365310037<br><b>0365310038</b><br><b>0365310039</b><br>0365310090                                           |
| 6               | Ø 1.0<br>Ø 1.6<br>Ø 2.4<br>Ø 3.2                                                                                                     | Collet body with gas lens                                                | 0157121016<br>0157121017<br>0157121018<br>0157121041                                                         |
| 7               | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)<br>Ø 15.9 (No. 10)                               | Gas nozzle standard<br>L=30 mm<br>Std. for SR-B 9<br>Std. for SR-B 20/21 | 0365310044<br>0365310045<br><b>0365310046</b><br><b>0365310047</b><br>0365310048<br>0588000440               |
| not illustrated | Ø 5.0 (No. 3)<br>Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.5 (No. 6)<br>Ø 6.5 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.5 (No. 6)<br>Ø 6.5 (No. 4) | Gas nozzle standard<br>L=48 mm<br>L=63 mm<br>L=89 mm                     | 0700025664<br>0700025665<br>0700025666<br>0700025667<br>0700025668<br>0700025669<br>0700025670<br>0700025671 |
| 8               | Ø 6.4 (No.4)<br>Ø 8.0 (No.5)<br>Ø 9.8 (No.6)<br>Ø 11.2 (No.7)<br>Ø 12.7 (No.8)                                                       | Gas nozzle for gas lens<br>L=25.5 mm                                     | 0157121032<br>0157121033<br>0157121034<br>0157121039<br>0157121040                                           |
| not illustrated | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No.7)                                                                     | Gas nozzle for gas lens<br>L=35 mm                                       | 0700025658<br>0700025659<br>0700025660<br>0700025661                                                         |
| 9               | Ø 1.0<br>Ø 1.6<br>Ø 2.4<br>Ø 3.2                                                                                                     | Collet for Jumbo gas lens                                                | 0700025672<br>0700025673<br>0700025674<br>0700025675                                                         |
| 10              | Ø 1.0-1.6<br>Ø 2.4<br>Ø 3.2                                                                                                          | Gas lens, Jumbo                                                          | 0700025676<br>0700025677<br>0700025678                                                                       |
| 11              | Ø 9.8 (No. 6)<br>Ø 12.7 (No. 8)<br>Ø 15.9 (No. 10)<br>Ø 19.0 (No. 12) Ø<br>24.0<br>Ø 24.0                                            | Collet for Jumbo gas lens<br>L=48 mm<br>L=34 mm                          | 0157123088<br>0157123089<br>0588000438<br>0157123098<br>0588000437<br>0700025679                             |

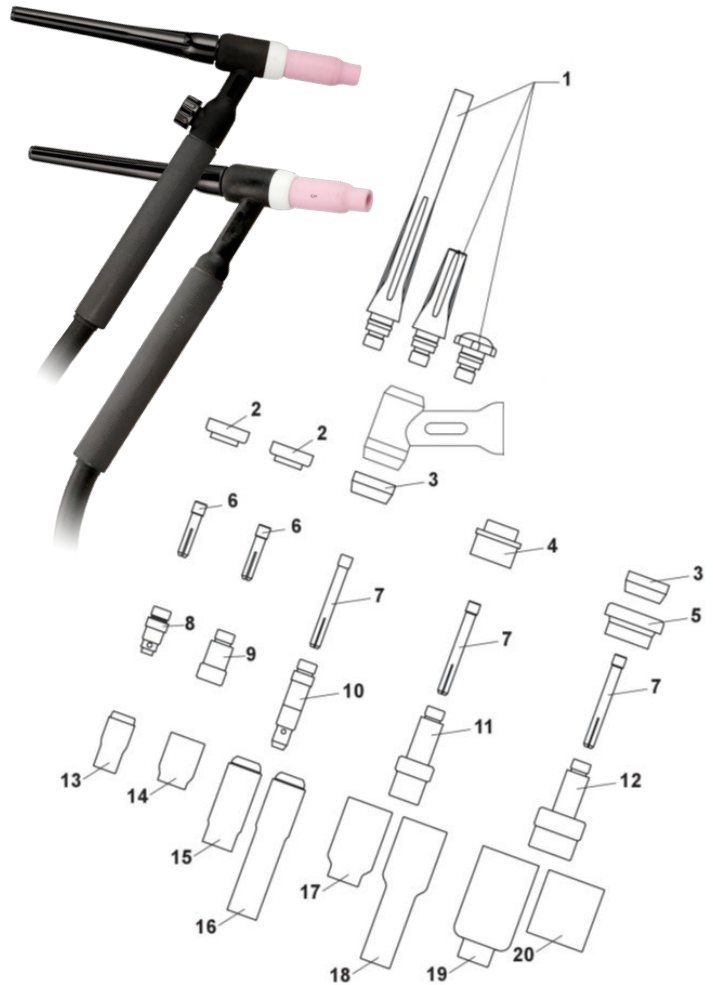


# ESAB Heliarc® SR TIG TorchesWear Parts

## SR-17 & SR-26 Air-cooled TIG Welding Torches

| Item | Size                                                                                                                    | Description                               | Ordering No.                                                                                                 |
|------|-------------------------------------------------------------------------------------------------------------------------|-------------------------------------------|--------------------------------------------------------------------------------------------------------------|
| 1    | Long<br>Medium<br>Short                                                                                                 | Back cap                                  | 0157123029<br>0588000591<br>0157123028                                                                       |
| 2    |                                                                                                                         | Heat shield small                         | 0700025680                                                                                                   |
| 3    |                                                                                                                         | Heat shield                               | 0366960016                                                                                                   |
| 4    |                                                                                                                         | Heat shield gas lens                      | 0366960020                                                                                                   |
| 5    |                                                                                                                         | Heat shield large gas lens                | 0366960021                                                                                                   |
| 6    | Ø 1.0<br>Ø 1.6<br>Ø 2.4<br>Ø 3.2                                                                                        | Collet standard and for gas lens, short   | 0349501216<br>0349501217<br>0349501218<br>0349501219                                                         |
| 7    | Ø 0.5<br>Ø 1.0<br>Ø 1.6<br>Ø 2.0<br>Ø 2.4<br>Ø 3.0<br>Ø 3.2<br>Ø 4.0                                                    | Collet standard and for gas lens          | 0157123009<br>0157123010<br>0157123011<br>0700025681<br>0157123012<br>0700025682<br>0157123013<br>0157123014 |
| 8    | Ø 1.0-1.6<br>Ø 2.0-2.4<br>Ø 3.2                                                                                         | Collet body short                         | 0700025683<br>0700025684<br>0700025685                                                                       |
| 9    | Ø 1.0-1.6<br>Ø 2.4<br>Ø 3.2                                                                                             | Collet body with gas lens, short          | 0700025686<br>0700025687<br>0700025688                                                                       |
| 10   | Ø 0.5-1.6<br>Ø 2.0-2.4<br>Ø 3.0-3.2<br>Ø 4.0                                                                            | Collet body standard                      | 0157123016<br>0157123017<br>0157123018<br>0157123019                                                         |
| 11   | Ø 1.0<br>Ø 1.6<br>Ø 2.0-2.4<br>Ø 3.0-3.2<br>Ø 4.0                                                                       | Collet body with gas lens, standard       | 0157123021<br>0157123022<br>0157123023<br>0157123024<br>0157123025                                           |
| 12   | Ø 1.0<br>Ø 1.6<br>Ø 2.0-2.4<br>Ø 3.0-3.2<br>Ø 4.0                                                                       | Collet body with extra large gas lens     | 0157123083<br>0157123084<br>0157123085<br>0157123086<br>0588000087                                           |
| 13   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)<br>Ø 15.9 (No. 10)                  | Gas nozzle<br>L=30 mm                     | 0365310044<br>0365310045<br>0365310046<br>0365310047<br>0365310048<br>0588000440                             |
| 14   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)                                     | Gas nozzle for gas lens, short, L=25.5 mm | 0157121032<br>0157121033<br>0157121034<br>0157121039<br>0157121040                                           |
| 15   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)<br>Ø 15.9 (No. 10)<br>Ø 19 (No. 12) | Gas nozzle standard<br>L=47 mm            | 0157123052<br>0157123053<br>0157123054<br>0157123055<br>0157123056<br>0588000442<br>0588000441               |
| 16   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)                                                       | Gas nozzle standard<br>L=76 mm            | 0700025689<br>0700025690<br>0700025691<br>0700025692                                                         |

| Item | Size                                                                                                   | Description                             | Ordering No.                                                                     |
|------|--------------------------------------------------------------------------------------------------------|-----------------------------------------|----------------------------------------------------------------------------------|
| 17   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)<br>Ø 17.5 (No. 11) | Gas nozzle for gas lens, L=42 mm        | 0157123057<br>0157123058<br>0157123059<br>0157123060<br>0157123061<br>0588000439 |
| 18   | Ø 6.4 (No. 4)<br>Ø 8.0 (No. 5)<br>Ø 9.8 (No. 6)<br>Ø 11.2 (No. 7)<br>Ø 12.7 (No. 8)                    | Gas nozzle for gas lens, L=76 mm        | 0700025693<br>0700025694<br>0700025695<br>0700025696<br>0700025697               |
| 19   | Ø 9.8 (No. 6)<br>Ø 12.5 (No. 8)<br>Ø 15.9 (No. 10)<br>Ø 19 (No. 12)<br>Ø 24                            | Gas nozzle for gas lens, large, L=48 mm | 0157123088<br>0157123089<br>0588000438<br>0157123098<br>0588000437               |
| 20   | Ø 24                                                                                                   | Gas nozzle for gas lens, short, L=34 mm | 0700025679                                                                       |



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