## 5 Port Solenoid Valve

Metal Seal / Rubber Seal

# Power Saving

Standard

Compared to existing model

Compared to existing model

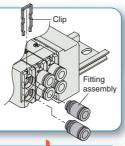
Compared to existing model

New

High pressure 0\_95 w

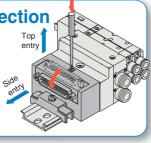
# Easy Replacement of Clip Type One-touch Fittings

One-touch fittings can be replaced without removing valves.



# Connector Entry Direction Can be Changed with a Single Push.

The connector entry direction can be changed from the top to the side by simply pressing the manual release button. It is not necessary to use the manual release button when switching from the side to the top.



#### **4 Position Dual 3 Port Valve**

- Two 3-port valves built into one body.
- The 3-port valves on the A and B sides can operate independently.
- When used as 3-port valves, only half the number of stations is required.
- Can also be used as a 4-position, 5-port valve.

### Built-in Back Pressure Check Valve (Option symbol: B)

Eliminates trouble with back pressure when driving a single acting cylinder or when using an exhaust centre type valve, etc.



## Easy to add or decrease the number of valve stations.

The use of cassette style valves and manifolds makes it easy to increase or decrease the number of stations on a DIN rail. The plug-in type includes two extra valve station connectors. This design makes rewiring unnecessary during manifold expansion.











Series **SQ1000/2000** 



## Series SQ1000/2000



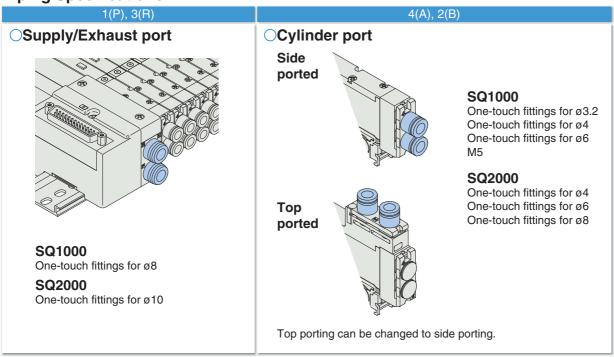




### **Wiring Type**

		EX510 Gateway-type serial transmission system	D-sub connector kit	Flat ribbon cable connector kit	PC wiring system compatible flat ribbon cable	Terminal block box kit	Lead wire kit	
	Manifold	System	F kit	P kit	J kit	T kit	L kit	
	variations							
is I lait	SQ1000	(P.1)	(P.5, 11)	(P.5, 13)	(P.5, 15)	_	(P.5, 17)	
	SQ2000	(P.21)	(P.25, 31)	(P.25, 33)	(P.25, 35)	(P.25, 37)	(P.25, 39)	
+	SQ1000 SQ2000	_	(P.67, 73)	(P.67, 75)	(P.67, 77)	_	_	
	SQ2000	_	(P.81, 87)	(P.81, 89)	(P.81, 91)	_	_	

#### **Piping Specifications**



## **Metal Seal/Rubber Seal 5 Port Solenoid Valve**



Serial transmission kit	Connector kit			
S kit	C kit			
		Manifold options		
(P.5, 19)	(P.5, 19)			
(P.25, 41)	_	P.27		
_	(P.67, 79)	P.69		
_	(P.81, 93)	P.83		

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Manifold Spare Parts: SQ1000 ·····	P.64
Manifold Exploded View: <b>SQ2000</b> ······	P.65
Manifold Spare Parts: SQ2000 ·····	P.66

#### ■Plug Lead Unit

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Manifold Exploded View: SQ1000	<sup>2</sup> .115
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Manifold Spare Parts: SQ2000	<sup>2</sup> .118

Specific Product Precautions P.119

**Cylinder Speed Chart** Use as a guide for selection. Please confirm the actual conditions with SMC Sizing Program. Series SQ2000

Series SQ1000													
Average		Bore size [mm]											
speed	Se	eries C	J2			Series	s CM2						
[mm/s]	ø <b>6</b>	ø <b>10</b>	ø <b>16</b>	ø <b>20</b>		ø <b>25</b>	ø <b>32</b>	ø <b>40</b>					
800 700 600 500 400 300 200 100	upw ■ Hor	pendicu vard acti izontal uation											

Average		Bore size [mm]												
speed	Se	eries C	J2		Series	s CM2								
[mm/s]	ø <b>6</b>	ø <b>10</b>	ø <b>16</b>	ø <b>20</b>	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>							
800 700 600 500 400 300 200 100	upw 	pendicu vard actr izontal uation												

\* It is when the cylinder is extending so that the exhaust is controlled by speed controller (directly connected with cylinder), and its needle valve being fully open.

\* The average velocity of the cylinder is what the stroke is divided by the total stroke time.

\* Load factor: ((Load weight x 9.8) /Theoretical force) x 100%

Pressure: 0.5 MPa/Load factor: 50%

#### **Conditions**

Ва	ase mounted	Series CJ2   Series CM2   Series MB,						
	Tube x Length	T0604 x 1 m						
SQ1000	Speed controller	AS3002F-06						
	Silencer	AN110-01						
	Tube x Length	T0604 x 1 m	T1075 x 1 m	T1209 x 1 m				
SQ2000	Speed controller	AS3002F-06 AS4002F-10						
	Silencer	AN20-02						

**EX510** 

kit

kit

kit

kit

kit

S kit

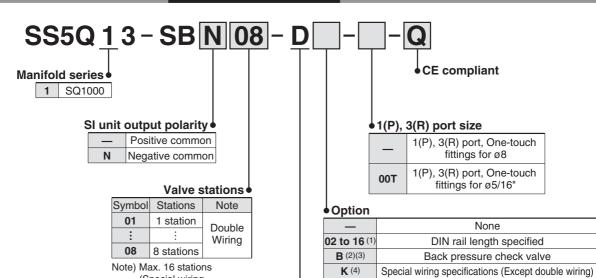
C kit

Construction How to Increase Manifold Stations

# EX510 Gateway-type Serial Transmission System Plug-in Unit

## Series SQ1000 (6

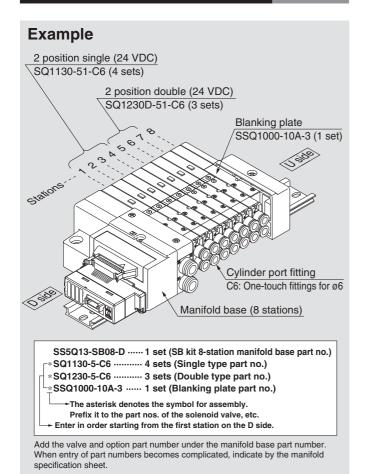
#### **How to Order Manifold**

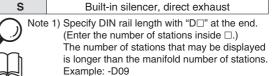


(Special wiring

specifications)

#### **How to Order Manifold Assembly**





With name plate (Side ported only)

External pilot specifications

Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.

Note 4) Specify "-K" for wiring specification for cases below.

- All single wiring
- Single and double mixed wiring
- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of the solenoids is 16 maximum. (Standard wiring specification is double wiring)

Note 5) For specifying two or more options, enter them alphabetically.

Example: -BKN

\* Refer to pages 42 to 46 and 52 to 54 for manifold option parts.

#### DIN rail mounting

N

R

#### SI Unit Part No.

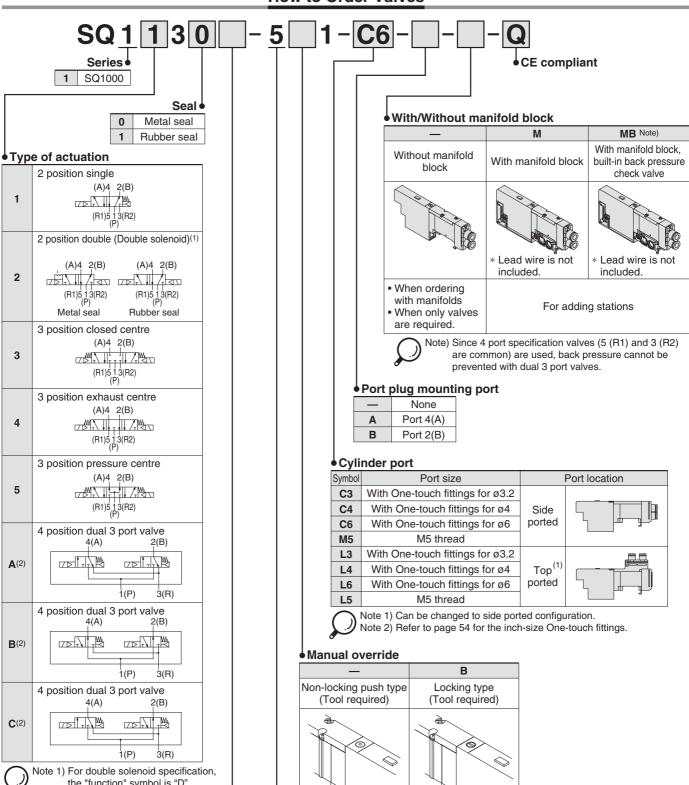
Symbol	SI Unit Specifications	SI unit part no.
_	Positive common (NPN)	EX510-S002B
N	Negative common (PNP)	EX510-S102B

Refer to catalogue and the Operation Manual for the details of EX510 gateway-type serial transmission system. Please download it via our website, http://www.smc.eu





#### **How to Order Valves**



Note 1) For double solenoid specification, the "function" symbol is "D".

Note 2) Only rubber seal types are applicable.

|--|

	i dilotion•				
Symbol	Specifications				
_	Standard type (0.4 W)				
B Quick response type (0.95 W)					
<b>D</b> (1)	2 position double (Double solenoid specifications)				
К	High pressure type (1 MPa, 0.95 W) [Applicable to metal seal only]				
<b>N</b> (2)	Negative common				
<b>R</b> (3)	External pilot specifications				

#### 

5 24 VDC

Note) Light/surge voltage suppressor is built-in.

Note 1) "D" is specified for 2 position double.

Note 2) When SI unit output polarity is negative common, the valve common specification should be also be negative common.

Note 3) Except dual 3 port valves.

Note 4) When two or more symbols are specified, indicate them alphabetically.



Plug -in

Lead

SQ 2000

510

F kit

P kit

**J** kit

T kit

L kit

S

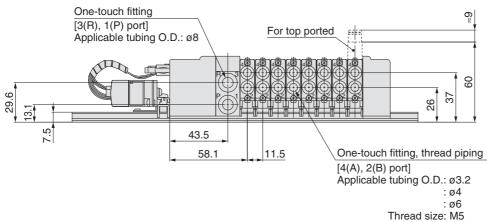
C

Manifold Options

n How to Increase Manifold Stations

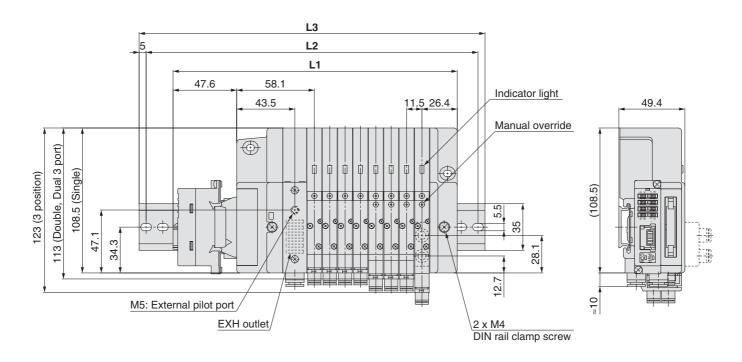
| Manifold | Construction | Exploded View |

#### **Dimensions: SQ1000**



i nread size: ivi

 D side
 Stations
 --(1)-(2)-(3)-(4)-(5)-(6)-(7)-(8)-(n)
 U side

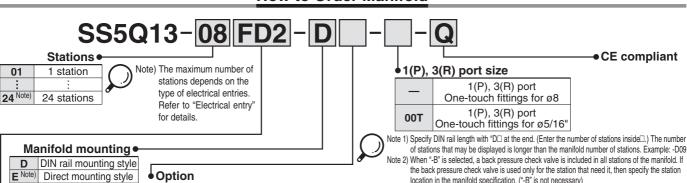


Dimensions [mm]									Form	ula: L1 =	11.5n +	120.5	n: Statio	ns (Maxi	mum 16	stations)
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	132	143.5	155	166.5	178	189.5	201	212.5	224	235.5	247	258.5	270	281.5	293	304.5
L2	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	312.5	325
L3	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	323	335.5

## **Plug-in Unit**

## Series SQ1000

#### **How to Order Manifold**



E Note) Direct mounting style

Note) Refer to page 53 for details.

01

_	None
<b>02 to 24</b> (1)	DIN rail length specified
<b>B</b> (2)(3)	Back pressure check valve
<b>K</b> (4)	Special wiring specifications (Except double wiring)
N	With name plate (Side ported only)
R	External pilot specifications
S	Built-in silencer, direct exhaust

of stations that may be displayed is longer than the manifold number of stations. Example: -D09 Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure

cannot be prevented with dual 3 port valves.

Note 4) Specify "-K" for wiring specification for cases below. (Except L kit)

All single wiringSingle and double mixed wiring.

- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring)

Note 5) For specifying two or more options, enter them alphabetically. Example: -BKN \* Refer to pages 42 to 46 and 52 to 54 for manifold option parts.

Electrical entry						
Kit type		Lead wire connector location		Station (Double wiring)	Max. number of solenoids for special wiring specifications <sup>(2)</sup>	
F kit U side	FD0		D-sub connector (25P) kit, without cable			
	FD1	D side	D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	24	
D-sub D side	FD2	D Side	D-sub connector (25P) kit, with 3.0 m cable	1 10 12 314110113	24	
connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1		Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations	24	
	PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable	1 10 12 314110113	24	
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit \20P	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations	18	
Flat ribbon cable (20P) (PC wiring system compatible)	JD0 D side Flat ribbon cable (20P) PC wiring system compatible			1 to 8 stations	16	
L kit	LD0	D side	Lead wire kit with 0.6 m cable			
	LU0	U side	Lead wife kit with 0.0 m cable			
	LD1	D side	Lead wire kit with 1.5 m cable	1 to 12 stations		
	LU1	U side	Lead wife kit with 1.5 III cable	1 10 12 Stations	_	
	LD2	D side	Lead wire kit with 3.0 m cable			
Lead wire kit	LU2	U side	Lead wife kit with 5.0 III cable			
S kit	SDQ		DeviceNet	4. 6		
	SDR1	D side	OMRON Corp.: CompoBus/S (16 output points)	1 to 8 stations	6	
Serial transmission kit	SDR2	D GIGG	OMRON Corp.: CompoBus/S (8 output points)	1 to 4 stations	8	
EX140 integrated-type (for output) serial transmission system <sup>(3)</sup>	SDV		CC-LINK	1 to 8 stations	16	

Note 1) Separately order the 20P type cable assembly for the P kit.

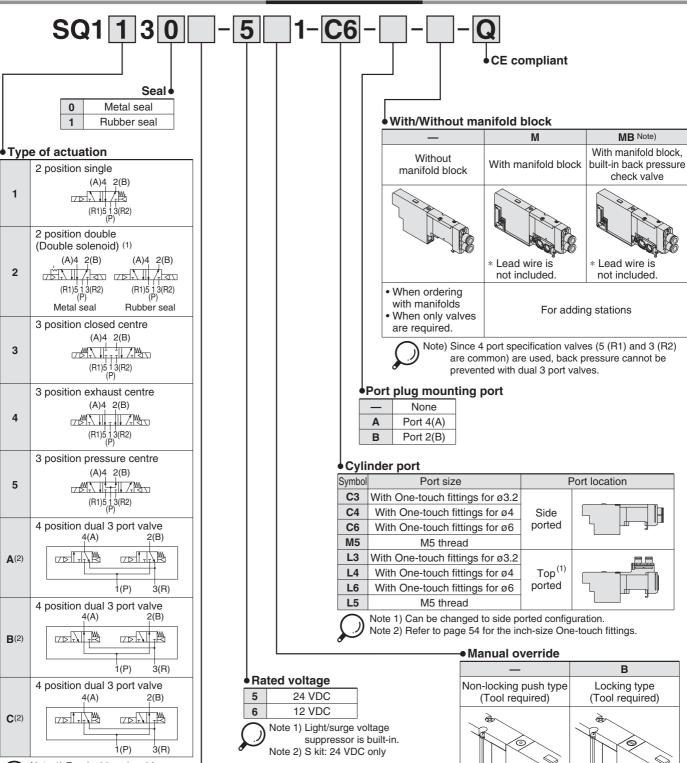
Note 2) Specify the wiring so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.) Note 3) Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system. Please download it via our website. http://www.smc.eu

#### SI Unit Part No.

Symbol	Protocol type	SI unit part no.
SDQ	DeviceNet	EX140-SDN1
SDR1	OMRON Corp.: CompoBus/S (16 output points)	EX140-SCS1
SDR2	OMRON Corp.: CompoBus/S (8 output points)	EX140-SCS2
SDV	CC-LINK	EX140-SMJ1



#### **How to Order Valves**



Note 1) For double solenoid specification, the "function' symbol is "D".

Note 2) Only rubber seal types are applicable.

#### Function

Symbol	Specifications				
_	Standard type (0.4 W)				
В	Quick response type (0.95 W)				
<b>D</b> (1)	2 position double (Double solenoid specifications)				
К	High pressure type (1 MPa, 0.95 W) [Applicable to metal seal only]				
<b>N</b> (2)	Negative common				
<b>R</b> (3)	External pilot specifications				



Note 1) "D" is specified for 2 position double. Note 2) For L kit, when the manifold specifies negative common, the valve common should also be negative. The combination of negative common of the valve cannot be specified with S kit (EX140).

Note 3) Except dual 3 port valves.

Note 4) When two or more symbols are specified, indicate them alphabetically.



EX510

F

kit

J

kit

Т kit

L kit

S kit

C

kit

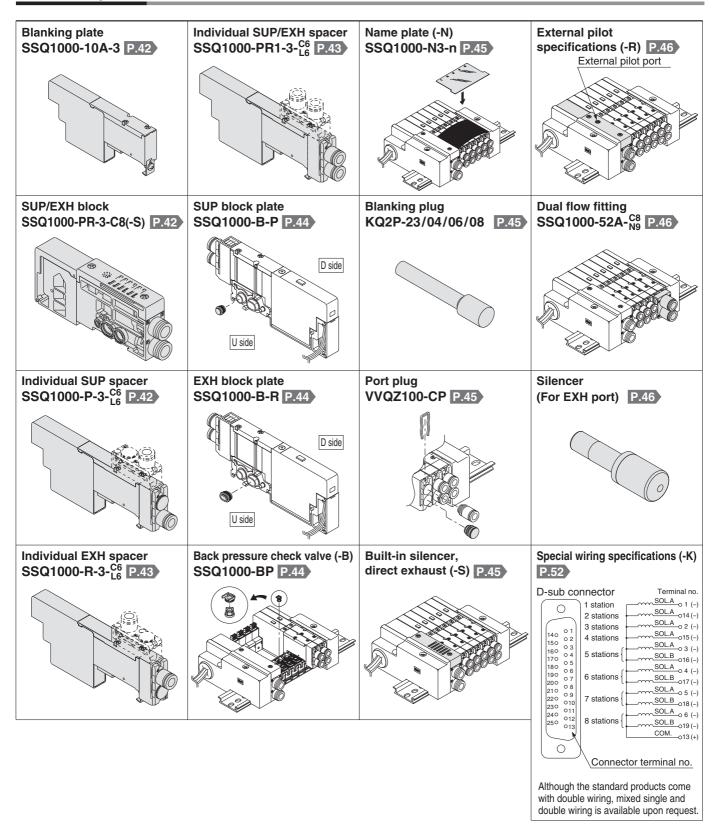
Manifold Options

How to Increase Manifold Stations

Construction

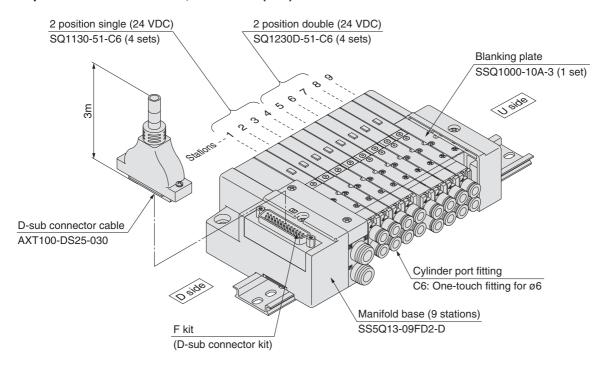
Manifold Exploded View

#### **Manifold Options**



#### **How to Order Manifold Assembly**

#### Example: D-sub connector kit, with cable (3 m)



SS5Q13-09FD2-D ..... 1 set (F kit 9-station manifold base)

\* SQ1130-51-C6 ----- 4 sets (2 position single)

\* SQ1230D-51-C6 ----- 4 sets (2 position double)

\* SSQ1000-10A-3 ..... 1 set (Blanking plate)

➤ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Plug -in

Lead

SQ 1000

2000

**EX510** 

**F** kit

P kit

**J** kit

T kit

L kit

S kit

C kit

Manifold Options

How to Increase Manifold Stations

| Manifold | Construction | Exploded View |

#### Valve Specifications

#### Model

MOGCI															
					Flow characteristic (1)								Response time [ms] (2)		
Series		Type of	Seal	Madal		1 → 4/2	$(P \rightarrow A)$	/B)	4	$4 \rightarrow 5$ (A	A → R1)			0	Weight
Selles	а	ctuation	Seal	Model	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	Standard (0.4 W)	Quick response (0.95 W)	[g]
	_	Single	Metal seal	SQ1130	0.62	0.10	0.14	141	0.63	0.11	0.14	144	26 or less	12 or less	80
	position	Sirigle	Rubber seal	SQ1131	0.79	0.20	0.19	189	0.80	0.20	0.19	192	24 or less	15 or less	80
		Double	Metal seal	SQ1230D	0.62	0.10	0.14	141	0.63	0.11	0.14	144	13 or less	10 or less	95
	2	Double	Rubber seal	SQ1231D	0.79	0.20	0.19	189	0.80	0.20	0.19	192	20 or less	15 or less	95
		Closed centre	Metal seal	SQ1330	0.58	0.12	0.14	133	0.63	0.11	0.14	144	44 or less	29 or less	100
SQ1000	on		Rubber seal	SQ1331	0.64	0.20	0.15	153	0.58	0.26	0.16	144	39 or less	25 or less	100
301000	sitio	Exhaust	Metal seal	SQ1430	0.58	0.12	0.14	133	0.60	0.14	0.14	139	44 or less	29 or less	100
	bo	centre	Rubber seal	SQ1431	0.64	0.20	0.15	153	0.80	0.20	0.19	192	39 or less	25 or less	100
	က	Pressure	Metal seal	SQ1530	0.62	0.12	0.14	142	0.63	0.14	0.14	146	44 or less	29 or less	100
		centre	Rubber seal	SQ1531	0.79	0.21	0.19	190	0.59	0.20	0.14	141	39 or less	25 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 <sup>A</sup> <sub>C</sub> 31	0.59	0.28	0.15	148	0.59	0.28	0.15	148	27 or less	14 or less	95

Note 1) Values for the cylinder port size of C6, CYL  $\rightarrow$  Values of EXH. Flow characteristics of 2  $\rightarrow$  3 (B  $\rightarrow$  R2) delines about 30% of 4  $\rightarrow$  5 (A  $\rightarrow$  R1). Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.

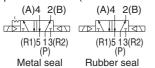
Note 3) These valves have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



#### JIS Symbol

2 position single (A)4 2(B) (R1)5 13(R2)

2 position double (Double solenoid)



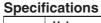
3 position closed centre

3 position pressure centre



3 position exhaust centre (A)4 2(B)





	opeomodiono						
	Valve construction		Metal seal Rubber seal				
	Fluid		Air/Ine	ert gas			
	Max	imum operating p	ressure	0.7 MPa (High press	ure type (3): 1.0 MPa)		
suc	Single Double (Double soleno 3 position 4 position			0.1MPa	0.15MPa		
atic			olenoid)	0.1MPa	0.1MPa		
)jį				0.1MPa	0.2MPa		
Valve specifications	Ē.	4 position		_	0.15MPa		
Ve s	Amb	pient and fluid te	mp.	-10 to 50°C (1)			
Val	Lub	rication		Not required			
	Pilo	t valve manual o	verride	Push type/Locking type (Tool required)			
	Vibr	ation/Impact resis	stance (2)	30/150 m/s <sup>2</sup>			
	Prot	ection structure		Dust tight			
SL	Coil	rated voltage		12 VDC, 24 VDC			
oid Itio	Allo	wable voltage flu	ctuation	±10% of ra	ted voltage		
Solenoid specifications	Coil insulation type		Equivalent to class B				
So	Pow	er consumption	24 VDC	0.4 W DC (17 mA), 0.95 W DC (40 mA) (4)			
ß	ຶທ (Current)		12 VDC	0.4 W DC (34 mA), 0.95 W DC (80 mA) (4)			

Note 1) Use dry air to prevent condensation when operating at low temperatures.

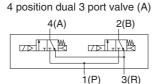
Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature.

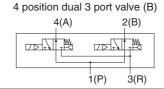
(Values at the initial period)

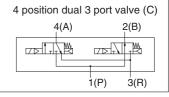
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

Note 3) Metal seal type only.

Note 4) Value for quick response, high pressure type







#### **Manifold Specifications**

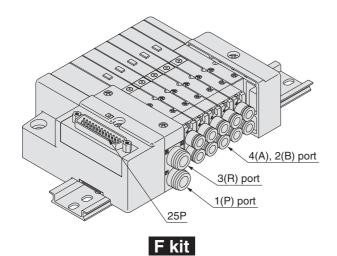
		Applicable solenoid	Type of connection		Applicable stations (3)	5-station weight (4)	Addition per		
Dase model	1(P), 3(R)	Port location	4(A), 2(B) Port size	valve	Type of confidential		(Double wiring)	[g]	station (4) [g]
			O0 (Fam = 0.0)		F kit: D-sub connector		1 to 12 stations	420	20
	C8 Side C3 (For ø3.2) C4 (For ø4)		P kit: Flat ribbon cable	26P	1 to 12 stations		00		
	(For ø8)	Side	C6 (For ø6)		F Kit. Flat Hoboli Cable	20P	1 to 9 stations	420	20
SS5Q13-□□-□	Option  Built-in		M5 (M5 thread) L3 (For ø3.2)	SQ1□30 J kit: Flat ribbon cable PC wiring system com		atible	1 to 8 stations	420	20
	silencer,	Top (2)	14 (For ø4)		L kit: Lead wire		1 to 12 stations	460	35
					S kit: Serial transmission		1 to 8 stations	475	20

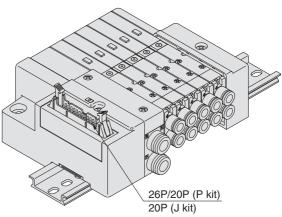
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 54.

Note 2) Can be changed to side ported configuration.

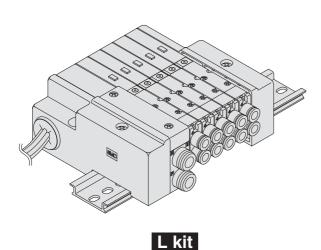
Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 52 for details.

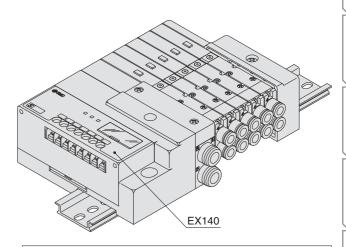
Note 4) Except valves. For valve weight, refer to page 9.











Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system. Please download it via our website, http://www.smc.eu

S kit

Plug -in

> Plug Lead

sQ 1000 sQ

2000

EX51

F kit

P kit

**J** kit

T kit

L kit

Skit

C kit

> lanifold Options

How to Increase Manifold Stations

Construction

Manifold Exploded View



## Kit (D-sub Connector Kit)

- The D-sub connector reduces installation labour for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

#### **Manifold Specifications**

	Po	Maximum			
Series	Port	Po	ort size	number of stations	
	location	1(P), 3(R)	4(A), 2(B)		
SQ1000	Side, Top	C8	C3,C4,C6,M5	12 stations (24 as a semi-standard)	

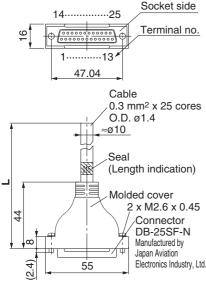
### **D-sub Connector (25 Pins)**

#### Cable Assembly

## AXT100-DS25-030

The D-sub connector cable assemblies can be ordered with manifolds. Refer to "How to Order Manifold."

#### **D-sub Connector Cable Assembly** Terminal No. Terminal Lead wire Dot



	number	colour	marking
	1	Black	None
	2	Brown	None
	3	Red	None
	4	Orange	None
	5	Yellow	None
;	6	Pink	None
	7	Blue	None
	8	Purple	White
	9	Grey	Black
	10	White	Black
	11	White	Red
	12	Yellow	Red
	13	Orange	Red
	14	Yellow	Black
	15	Pink	Black
	16	Blue	White
	17	Purple	None
d.	18	Grey	None
	19	Orange	Black
	20	Red	White
	21	Brown	White
	22	Pink	Red
	23	Grey	Red
	24	Black	White
	25	White	None

#### **D-sub Connector Cable Assembly**

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

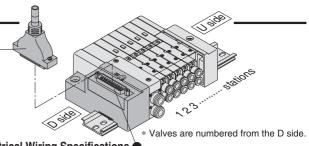
- \* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

#### **Electrical** Characteristics

Onaracteristics						
Item	Property					
Conductor resistance Ω/km, 20°C	65 or less					
Withstand voltage VAC, 1 min.	1000					
Insulation resistance	5 or more					

#### Connector manufacturers' example

- · Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



**Electrical Wiring Specifications** 

#### **D-sub connector**

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 52.

Connector terminal no.

#### D-sub connector assembly wire colours (AXT100-DS25-030)

			000		
		inal no.	Polarity	Lead wire colour	Dot marking
sol.	_	1 (–	) (+	) Black	None
1 station { SOL.	–∪ 1	•	,		Black
SOL.		2 (–			None
2 stations \SOL.	<u>b</u> ∘ 1	_			Black
SOL.	2	3 (–	,	•	None
3 stations \SOL.		• (	,	,	White
SOL.	9	-	,		
4 stations { SOL.	h	. (			None
SOL.	_∪ ı	. (	) (+	) Purple	None
		5 (–	) (+	) Yellow	None
(+m <u>002</u>		8 (–	) (+	) Grey	None
6 stations SOL.		6 (–	) (+	) Pink	None
(+m		9 (–	) (+	Orange	Black
7 stations SOL.		7 (-	) (+	) Blue	None
(+m-===	–∪ 2	0 (–	) (+	Red	White
8 stations SOL.		8 (–	) (+	) Purple	White
(+m <u>002.</u>		1 (–	) (+	) Brown	White
9 stations SOL.		9 (–	) (+	) Grey	Black
(+m- <u></u>	—∪ 2	2 (-	) (+	) Pink	Red
10 stations SOL.		0 (–	) (+	) White	Black
(+m <u></u>	2	3 (–	) (+	) Grey	Red
11 stations SOL.		1 (-	) (+	) White	Red
(tm <u>001.</u>		4 (-	) (+	Black	White
12 stations SOL.		2 (-	) (+	Yellow	Red
12 stations { SOL.	<u>b</u> ○ 2	5 (–	) (+	) White	None
COM	l. ⊸ 1	3 (+	) (–	Orange	Red
		Desitive	amman Manathua		

Note) When using the negative common specifications, use valves for negative common.

Positive common Negative common

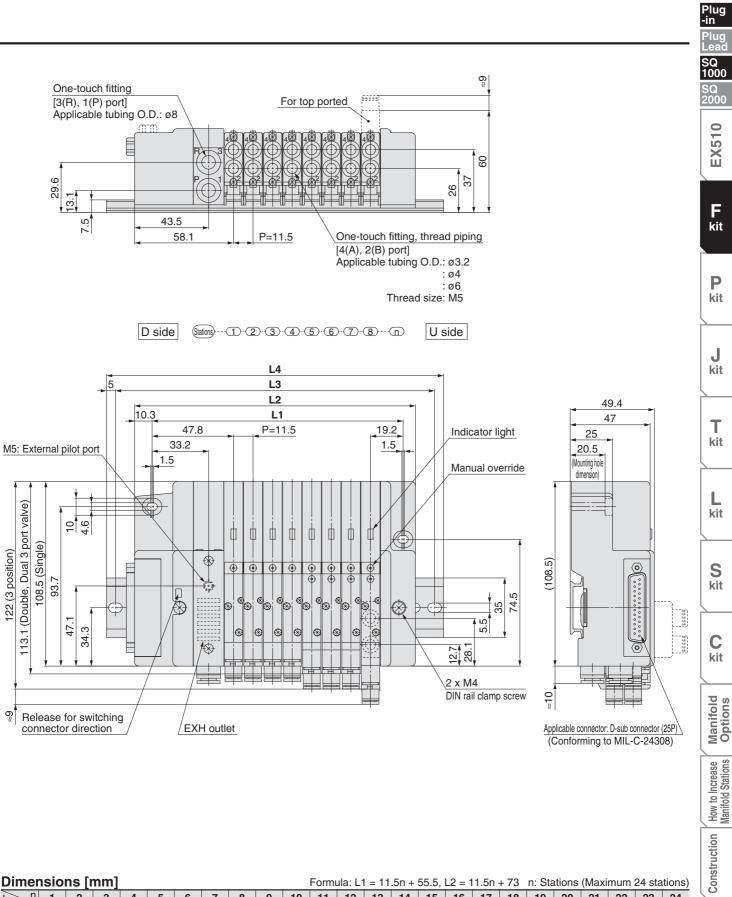


Item	Property		
Conductor resistance Ω/km, 20°C	65 or less		
Withstand voltage VAC, 1 min.	1000		
Insulation resistance	5 or more		

Note) The minimum bending inner radius of D-sub connector cable is 20 mm.



## Plug-in Unit Series SQ1000



113.1 (Double, Dual 3 port valve)

122 (3 position)

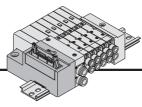
108.5 (Single)

Dimer	<b>ensions [mm]</b> Formula: L1 = 11.5n + 55.5, L2 = 11.5n + 73 n: Stations (Maximum 24 stations)										ıtions)													
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5

Manifold Exploded View

### Kit (Flat Ribbon Cable Connector)

- Flat ribbon cable connector reduces installation labour for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.



**Manifold Specifications** 

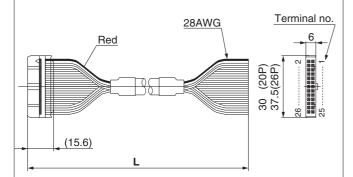
	Po	rting specific	cations	Maximum
Series	Port	Po	ort size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as a semi-standard)

### Flat Ribbon Cable (26 Pins, 20 Pins)

#### Cable Assembly

## AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to "How to Order Manifold".



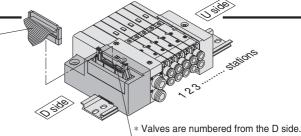
#### Flat Ribbon Cable Connector Assembly

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

- \* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

#### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



**Electrical Wiring Specifications** 

#### Flat ribbon cable connector

10 🗆 🗆 9 8 🗆 🗆 7 6 🗆 🗆 5

4 🗆 🗆 3 2 🗆 🗆 1

Double wiring (connected to SOL. A and SOL. 26 🗆 🗆 25 24 🗆 🗆 23 B) is adopted for the internal wiring of each 22 🗆 🗆 21 station, regardless of valve and option types. 20 🗆 🗆 19 Mixed single and double wiring is available as 18 🗆 🗆 17 an option. 16 🗆 🗆 15 For details, refer to page 52. 14 🗆 🗆 13 12 🗆 🗆 11

Connector terminal no.

Triangle mark indicator position

<26P>	<20P>
Terminal no. Polarity	Terminal no. Polarity
1 station { SOL.a 0 1 (-) (+) 1 station (+) 1 station	0 2 (-) (+)
2 stations { SOL.a 3 (-) (+) 2 stations (+) 2 stations	0 4 (-) (+)
3 stations { SOL.b	(+) (+)
4 stations { SOL.a 7 (-) (+) 4 stations	(+) (+)
5 stations { SOL.a 9 (-) (+) 5 stations	0 1() (-) (+)
6 stations { SOL.a o 11 (-) (+) 6 stations SOL.a o 12 (-) (+) 6 stations	012 (-) (+)
7 stations SOL.b 14 (-) (+) 7 stations	SOL.b 14 (-) (+)
8 stations (+) 8 stations (+) 8 stations	0 15 (-) (+)

SOL.a o 17 <u>SOL.a</u>∘ 17 (-)(+) (-)SOL.b o 18 SOL.b 18 (-) 9 stations (+) (+) (-) SOL.a o 19 (-)(+)COM SOL.b o 20 o 19 (-)(+)COM. **-**○ 20 (+) (-)SOL.a o 21 (+)Positive Negative SOL.b 22 (+)∽SOL.a<sub>0 23</sub>

specifications specification

(+)

(+)

(-)

COM. ○ 26 (+) (-)Positive Negative specifications

(-)

(-)

(+)

SOL.b 24

COM. ○ 25

Note) When using the negative common specifications, use valves for negative common.



12 stations

## Plug-in Unit Series SQ1000

Plug -in

Plug Lead SQ

SQ 2000

EX510

\_

**F** kit

P kit

**J** kit

T kit

**L** kit

S

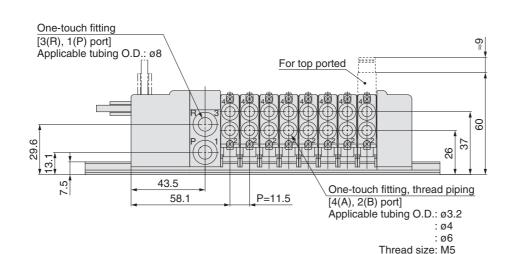
C kit

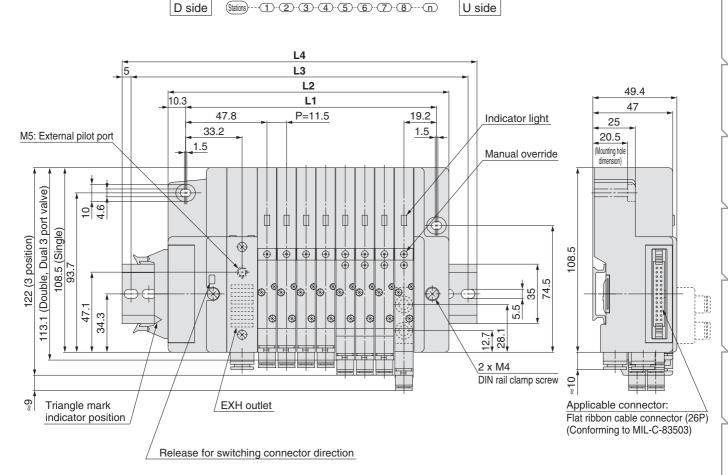
Manifold Options

How to Increase Manifold Stations

Construction How

Manifold C Exploded View



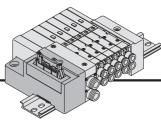


Dimer	nsio	ns [r	nm]								Form	ula: L1	1 = 11	.5n +	55.5,	L2 = 1	1.5n	+ 73	n: Sta	ations	(Maxi	mum 2	24 sta	tions)
_ L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
14	67	70 E	00	101 E	110	104 E	100	1175	150	170 E	100	100 5	OOE	016.5	000	000 5	051	000 5	074	00E E	207	200 5	200	221 5

L1	67	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251	262.5	274	285.5	297	308.5	320	331.5
L2	84.5	96	107.5	119	130.5	142	153.5	165	176.5	188	199.5	211	222.5	234	245.5	257	268.5	280	291.5	303	314.5	326	337.5	349
L3	112.5	125	137.5	150	150	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300	312.5	325	337.5	350	362.5	375
L4	123	135.5	148	160.5	160.5	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5	323	335.5	348	360.5	373	385.5



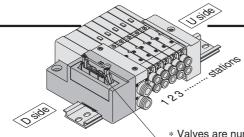
## Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

#### **Manifold Specifications**

	Po	rting specific	cations	Maximum
Series	Port	Po	ort size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as a semi-standard)



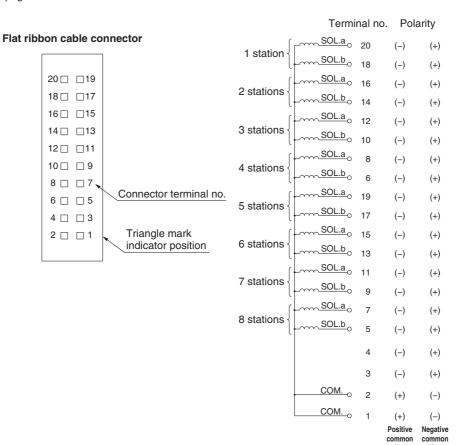
Valves are numbered from the D side.

#### **Electrical Wiring Specifications**

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

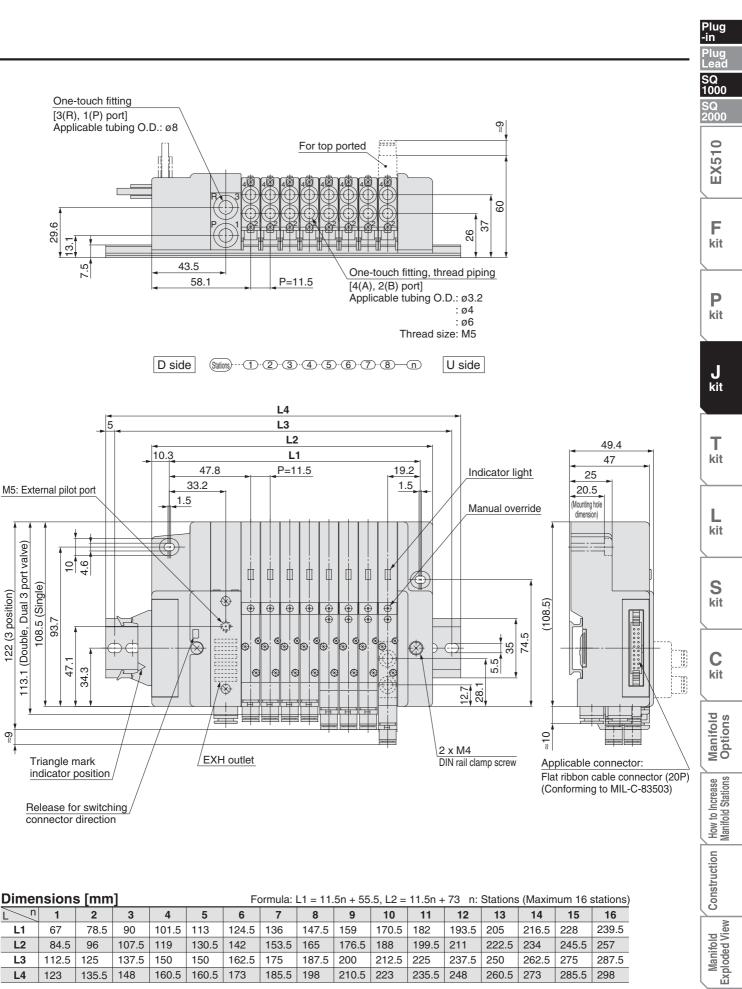
Mixed single and double wiring is available as an option.

For details, refer to page 52.



Note) When using the negative common specifications, use valves for negative common. For details about the PC wiring system, refer to the PCW series catalogue (CAT.E02-20) separately.

## Plug-in Unit Series SQ1000



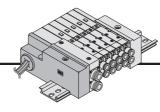


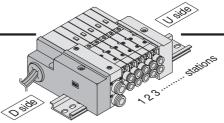
### Kit (Lead Wire Cable)

#### Direct electrical entry type

#### **Manifold Specifications**

	Po	rting specifi	cations	Maximum
Series	Port	Po	ort size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations

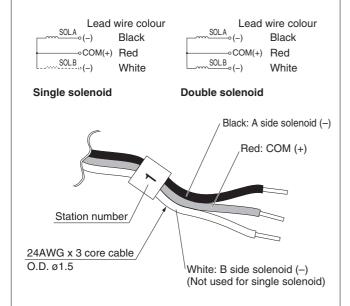




\* Valves are numbered from the D side.

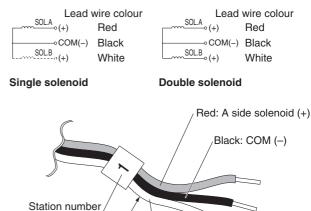
#### Wiring Specifications: Positive Common Specifications

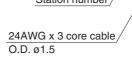
Three lead wires are included per station regardless of valves used. Among the three lead wires, the red wire is for COM.



#### Wiring Specifications: Negative Common Specifications (Semi-standard)

Three lead wires are included per station regardless of valves used. Among the three lead wires, the black wire is for COM.





White: B side solenoid (+)
(Not used for single solenoid)



Note) When using the negative common specifications, use valves for negative common.

#### **Negative Common Specifications**

The following part numbers are for negative common specifications.

How to order negative common valves (Example)

SQ1130 N -51-C6

Negative common specifications

How to order negative common manifold (Example)

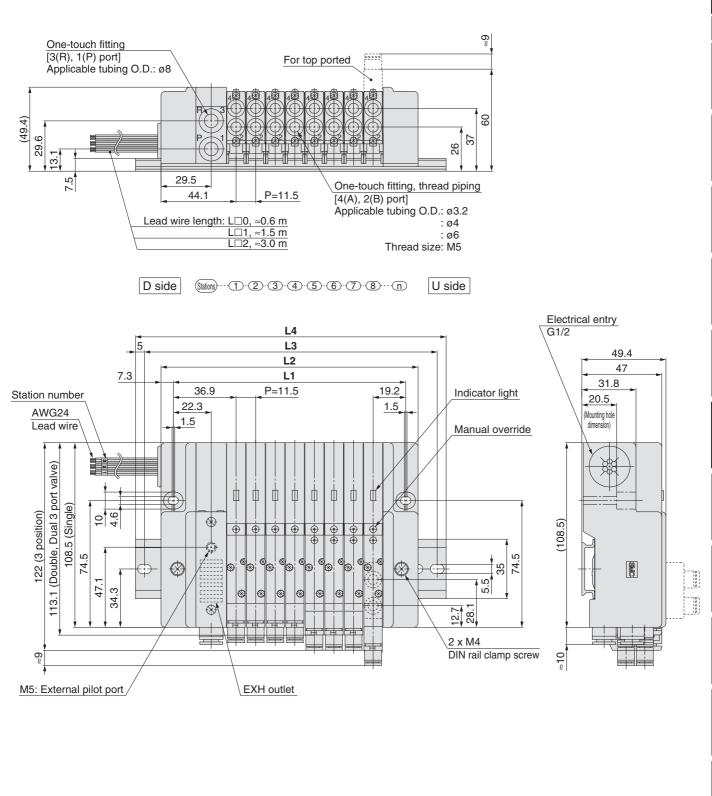
SS5Q13-08 LD1 N-DN
Stations Option

Kit type Option

Negative common specifications



## Plug-in Unit Series SQ1000



12 8 9 10 11 125 159.5 182.5 136.5 148 171 139.5 162.5 185.5 197 151 174 162.5 187.5 200 212.5 225 175 173 185.5 198 210.5 223 235.5 

Formula: L1 = 11.5n + 44.5, L2 = 11.5n + 59 n: Stations (Maximum 12 stations)

Dimensions [mm]

56

100

70.5

110.5

L1

L2

L3

L4

2

82

112.5

123

67.5

79

125

135.5

93.5

4

105

125

135.5

90.5

5

116.5

137.5

148

102

6

113.5

128

150

160.5

Plug -in

**EX510** 

F kit

P kit

J kit

Т kit

L kit

S kit

C kit

Manifold Options

How to Increase Manifold Stations

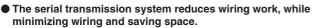
Construction Manifold Exploded View

18

## S

## Kit (Serial Transmission Unit)

#### EX140 Integrated-type (for Output) Serial Transmission System

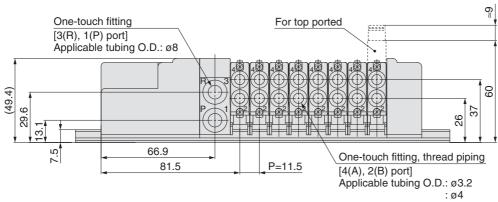


The maximum number of stations is 8. (16 as a semi-standard).
 Only for type J2, the maximum stations are 4 (8 as a semi-standard).

Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system. Please download it via our website, http://www.smc.eu

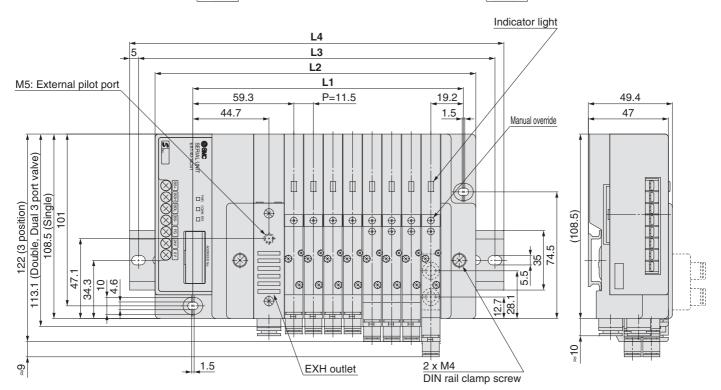


_	Por	ting specific	ations	Maximum
Series	Port	Po	rt size	number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as a semi-standard)



: ø6 Thread size: M5

D side Stations---1-2-3-4-5-6-7-8---n U side

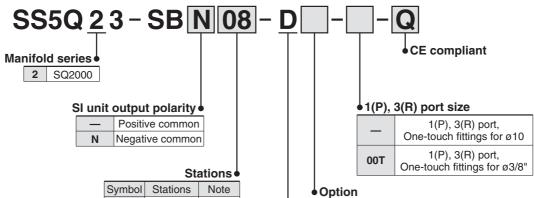


Dime	nsions	s [mm	1]			Formula: L1 = 11.5n + 67, L2 = 11.5n + 96.5 n: Stations (Maximum 16 station										stations)
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	78.5	90	101.5	113	124.5	136	147.5	159	170.5	182	193.5	205	216.5	228	239.5	251
L2	108	119.5	131	142.5	154	165.5	177	188.5	200	211.5	223	234.5	246	257.5	269	280.5
L3	137.5	150	162.5	162.5	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	300
L4	148	160.5	173	173	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	310.5

# EX510 Gateway-type Serial Transmission System Plug-in Unit

## Series SQ2000 (6

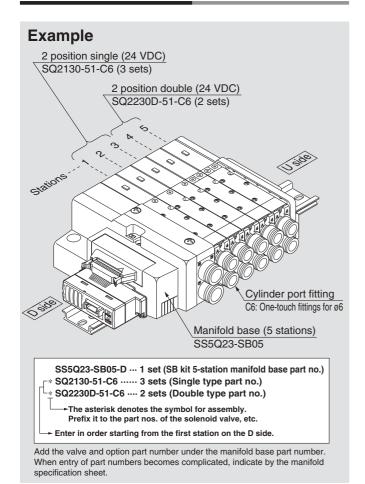
#### **How to Order Manifold**



- ,		
01	1 station	Double
	:	Wiring
08	8 stations	9

Note) Max. 16 stations (Special wiring specifications)

#### **How to Order Manifold**



 O2 to 16 (1)
 DIN rail length specified

 B (2)
 Back pressure check valve

 K (3)
 Special wiring specifications (Except double wiring)

 N
 With name plate (Side ported only)

 R
 External pilot specifications

 S
 Built-in silencer, direct exhaust



Note 1) Specify DIN rail length with "D□" at the end. (Enter the number of stations inside □.)

The number of stations that may be displayed is longer than the manifold number of stations.

None

Example: -D09

Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Specify "-K" for wiring specification for cases below.

- All single wiring
- Single and double mixed wiring
- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of the solenoids is 16 maximum. (Standard wiring specification is double wiring)

Note 4) For specifying two or more options, enter them alphabetically.

Example: -BKN

\* Refer to pages 47 to 54 for manifold option parts.

#### DIN rail mounting

#### SI Unit Part No.

Symbol	SI unit output polarity	SI unit part no.
_	Positive common	EX510-S002B
N	Negative common	EX510-S102B

Refer to catalogue and the Operation Manual for the details of EX510 gateway-type serial transmission system. Please download it via our website, http://www.smc.eu





F

kit

P

kit

J

kit

Т

kit

L

kit

S

kit

C

kit

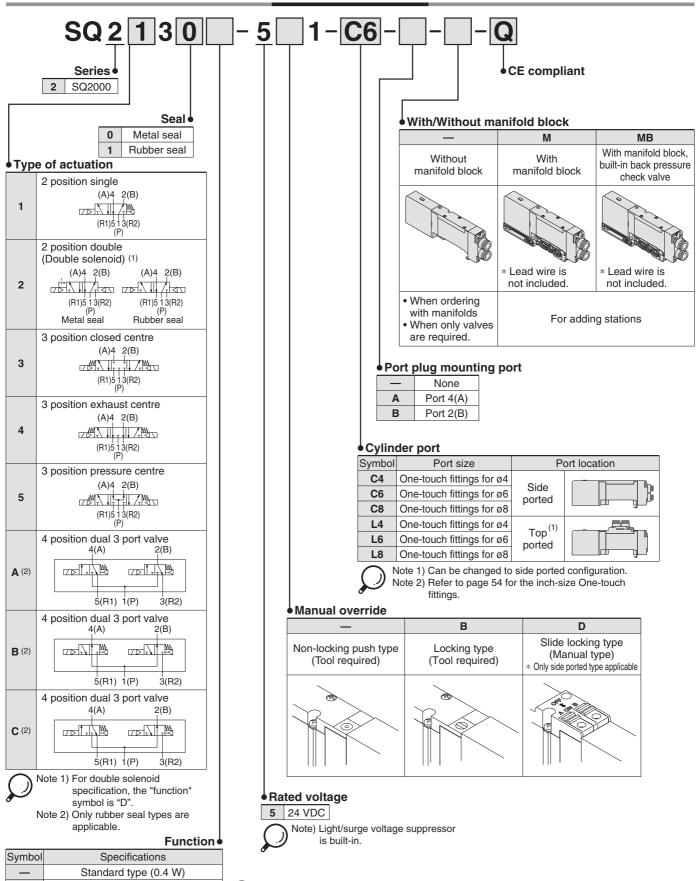
Manifold Options

How to Increase Manifold Stations

Construction

Manifold Exploded View

#### **How to Order Valves**



2 position double (Double solenoid specifications) External pilot specifications

Quick response type (0.95 W)

Negative common

В

**D**(1)

N (2)

**R** (3)

Note 1) "D" is specified for 2 position double.

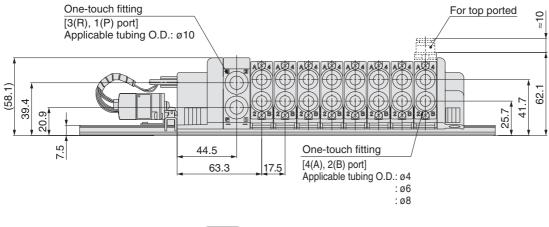
Note 2) When SI unit output polarity is negative common, the valve common specification should be also be negative common.

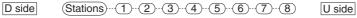
Note 3) Except dual 3 port valves.

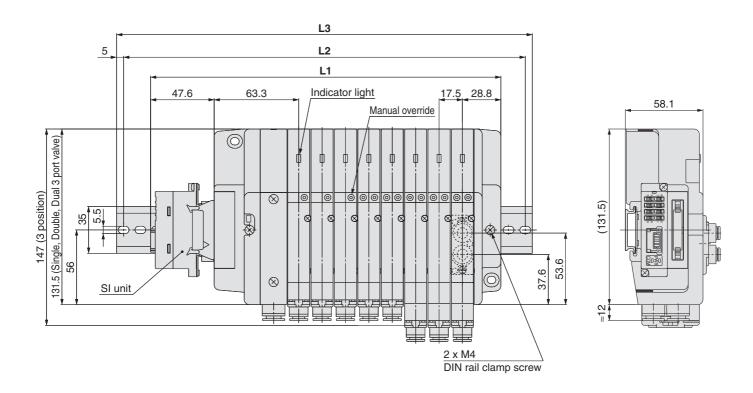
Note 4) When two or more symbols are specified, indicate them alphabetically.



#### **Dimensions: SQ2000**





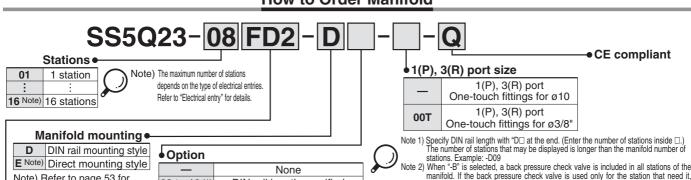


Dime	<b>Dimensions [mm]</b> Formula: L1 = 17.5n + 122 n: Stations (Maximum 16 state													stations)		
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332	349.5	367	384.5	402
L2	162.5	187.5	200	212.5	237.5	250	275	287.5	300	325	337.5	362.5	375	387.5	412.5	425
L3	173	198	210.5	223	248	260.5	285.5	298	310.5	335.5	348	373	385.5	398	423	435.5

## **Plug-in Unit**

## Series SQ2000

#### **How to Order Manifold**



Note) Refer to page 53 for details.

**♦** Electrical entry

02 to 16 (1) DIN rail length specified **B** (2) Back pressure check valve **K** (3) Special wiring specifications (Except double wiring) With name plate (Side ported only) R External pilot specifications S Built-in silencer, direct exhaust manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Specify "-K" for wiring specification for cases below. (Except L kit)

All single wiring
 Single and double mixed wiring.
 When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring)

Note 4) For specifying two or more options, enter them alphabetically. Example: -BKN \* Refer to pages 47 to 54 for manifold option parts.

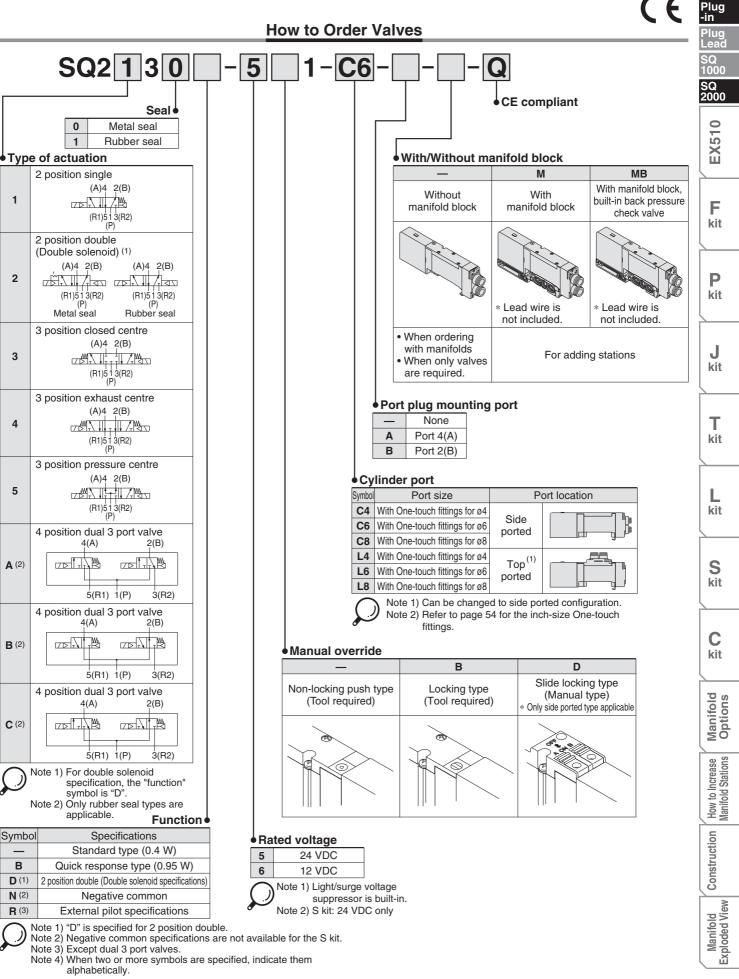
- =::						
Kit type		Lead wire connector location	Cable/SI unit specifications	Station (Double wiring)	Max. number of stations for special wiring specifications	Max. number of solenoids for special wiring specifications (
D-sub D side connector kit	FD0 FD1 FD2 FD3	D side	D-sub connector (25P) kit, without cable D-sub connector (25P) kit, with 1.5 m cable D-sub connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 5.0 m cable	1 to 12 stations	16 stations	24
P kit	PD0 PD1 PD2 PD3	D side (1)	Flat ribbon cable (26P) kit, without cable Flat ribbon cable (26P) kit, with 1.5 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable	1 to 12 stations	16 stations	24
Flat ribbon cable connector kit (20P)	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations		18
J kit  Flat ribbon cable (20P) (PC Wiring System compatible)	JD0	D side	Flat ribbon cable (20P) PC wiring system compatible	1 to 8 stations	16 stations	16
Terminal block box kit	TD0	D side	Terminal block box kit	1 to 10 stations	16 stations	16
L kit	LD0	D side	ما طاعت من معالم			
L KIL	LU0	U side	Lead wire kit with 0.6 m cable			
	LD1	D side		1		
	LU1	U side	Lead wire kit with 1.5 m cable	1 to 12 stations	_	_
	LD2	D side		1		
Lead wire kit	LU2	U side	Lead wire kit with 3.0 m cable			
Skit	SDQ		DeviceNet	1 to 0 static = -	16 ototions	16
	SDR1	D side	OMRON Corp.: CompoBus/S (16 output points)	1 to 8 stations	16 stations	16
Serial transmission kit	SDR2	ט side	OMRON Corp.: CompoBus/S (8 output points)	1 to 4 stations	8 stations	8
EX140 integrated-type (for output) serial transmission system (3)	SDV		CC-LINK	1 to 8 stations	16 stations	16

Note 1) Separately order the 20P type cable assembly for the P kit.

Note 2) Specify the number of the solenoid so that the maximum station number is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.) Note 3) Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system. Please download it via our website, http://www.smc.eu \* Refer to page 66 for manifold spare parts.

#### SI Unit Part No.

Symbol		SI unit part no.
SDQ	DeviceNet	EX140-SDN1
SDR1	OMRON Corp.: CompoBus/S (16 output points)	EX140-SCS1
SDR2	OMRON Corp.: CompoBus/S (8 output points)	EX140-SCS2
SDV	CC-LINK	EX140-SMJ1



1

2

3

4

5

**A** (2)

**B** (2)

**C** (2)

Symbol

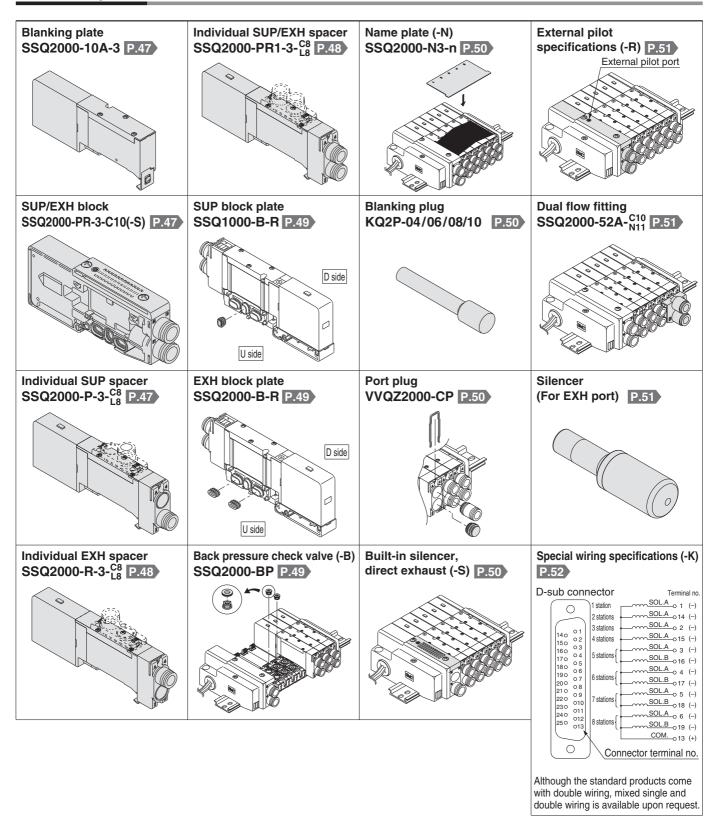
В

**D** (1)

**N** (2)

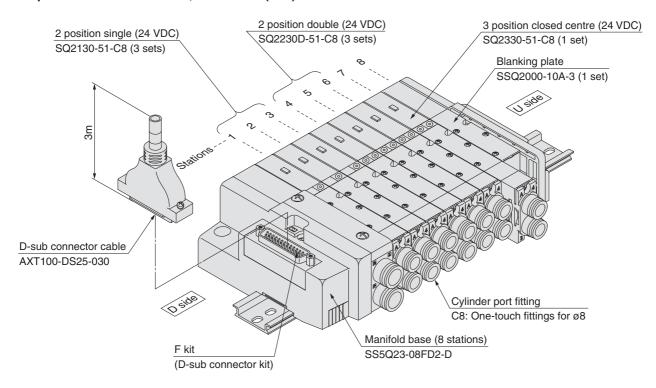
**R** (3)

#### **Manifold Options**



#### **How to Order Manifold Assembly**

#### Example: D-sub connector kit, with cable (3 m)



SS5Q23-08FD2-D ··· 1 set (F kit 8-station manifold base)

- \* SQ2130-51-C8 ···· 3 sets (2 position single)
- \* SQ2230D-51-C8 ··· 3 sets (2 position double)
- \* SQ2330-51-C8 ····· 1 set (3 position closed centre)
- \* SSQ2000-10A-3 ··· 1 set (Blanking plate)

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

Plug -in

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

#### **Valve Specifications**

#### Model

Model	_														
				Model -			Flov		Response						
Series		Type of	Seal			1 → 4/2	$(P \rightarrow A)$	/B)	4/2 -	→ 5/3 (A	$/B \rightarrow R$	1/R2)	0		Weight
	а	ctuation	Seai		C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	Standard (0.4 W)	Quick response (0.95 W)	[g]
	٦	0:	Metal seal	SQ2130	2.2	0.17	0.51	518	2.4	0.14	0.57	556	35 or less	20 or less	145
	Single	Single	Rubber seal	SQ2131	2.3	0.17	0.51	542	3.1	0.18	0.71	734	31 or less	24 or less	140
		Double	Metal seal	SQ2230D	2.2	0.17	0.51	518	2.4	0.14	0.57	556	20 or less	15 or less	160
	0		Rubber seal	SQ2231D	2.3	0.17	0.51	542	3.1	0.18	0.71	734	26 or less	20 or less	155
		Closed	Metal seal	SQ2330	1.9	0.17	0.46	448	2.1	0.15	0.47	489	56 or less	37 or less	180
SQ1000	_	centre	Rubber seal	SQ2331	1.9	0.17	0.46	448	1.8	0.29	0.47	455	44 or less	34 or less	175
SQ1000	position	Exhaust	Metal seal	SQ2430	1.9	0.17	0.46	448	2.4	0.14	0.55	556	56 or less	37 or less	180
		centre	Rubber seal	SQ2431	1.9	0.17	0.46	448	3.1	0.14	0.65	719	44 or less	34 or less	175
	က	Pressure	Metal seal	SQ2530	2.3	0.17	0.51	542	2.1	0.18	0.47	497	56 or less	37 or less	180
-		centre	Rubber seal	SQ2531	2.5	0.17	0.56	589	1.8	0.30	0.47	458	44 or less	34 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 <sup>A</sup> <sub>C</sub> 31	1.5	0.17	0.40	353	1.5	0.17	0.40	353	34 or less	19 or less	155

Note 1) Values for the top ported cylinder port size of C8. CYL → Values of EXH. The side ported type will be about 10% less.

Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.)

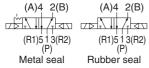
Note 3) These valves have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



#### JIS Symbol

2 position single (A)4 2(B) (R1)5 1 3(R2) (P)

2 position double (Double solenoid)



3 position closed centre

3 position pressure centre



3 position exhaust centre (A)4 2(B)





	Valve	construction		Metal seal	Rubber seal						
specifications	Fluid			Air/Inert gas							
	Maxi	mum operatin	g pressure	0.71	MРа						
	ing	Single		0.1 MPa	0.15 MPa						
	erat	Double (Doub	le solenoid)	0.1 MPa	0.1 MPa						
)jj	Single Double (Double solenoid) 3 position 4 position		0.1 MPa	o.7 MPa  0.15 MPa  0.1 MPa  0.2 MPa  0.15 MPa  0.15 MPa  0.15 MPa  0.15 MPa  0.15 MPa  0 to 50°C (1)  Not required  Not required  Not required  Not Tool required//Slide locking type (Manual type)  Not Tool mys2  Dust tight  VDC, 24 VDC  of rated voltage  ralent to class B  NA), 0.95 W DC (40 mA) (3)							
bec	Min	4 position		_	Air/Inert gas  0.7 MPa  0.15 MPa  0.2 MPa  0.15 MPa  0.15 MPa  0.15 MPa  -10 to 50°C (¹)  Not required  king type (Tool required)/Slide locking type (Manual type)  30/150 m/s²  Dust tight  12 VDC, 24 VDC  0% of rated voltage quivalent to class B  7 mA), 0.95 W DC (40 mA) (³)  4 mA), 0.95 W DC (80 mA) (³)						
Valve s	Amb	ient fluid temp	erature	-10 to 50°C (1)							
	Lubr	ication		Not re	quired						
	Pilot	valve manual	override	Push type (Tool required)/Locking type (Too	ol required)/Slide locking type (Manual type)						
	Vibra	tion/Impact re	esistance (2)	30/150 m/s <sup>2</sup>							
	Prote	ection structur	·e	Push type (Tool required)/Locking type (Tool required)/Slide locking type (Manual type)  30/150 m/s²  Dust tight							
SL	Coil	rated voltage		12 VDC,	24 VDC						
를 를	Allov	vable voltage	fluctuation	±10% of ra	ted voltage						
Solenoid specifications	Coil i	insulation type	e	Equivalent	to class B						
Sol	Powe	r consumption	24 VDC	0.4 W DC (17 mA), 0	.95 W DC (40 mA) (3)						
S	(Curr	rent)	12 VDC	0.7 MPa  0.1 MPa  0.1 MPa  0.1 MPa  0.1 MPa  0.1 MPa  0.2 MPa							
∧ Na	4~ 4\ 11										

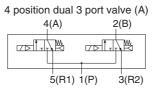
Note 1) Use dry air to prevent condensation when operating at low temperatures.

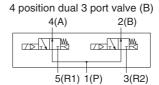
Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

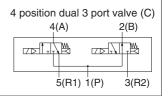
Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition.

Note 3) Value for quick response type.







#### **Manifold Specifications**

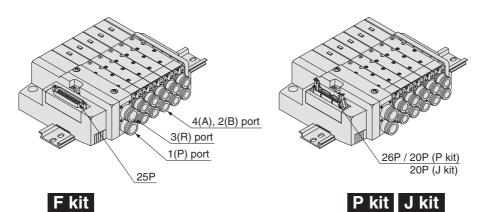
Base model		g specific		Applicable solenoid			Applicable	5-station	Addition per
base model	1(P), 3(R)	4(A), 2(B)  Port   Port size		valve	Type of connection		stations (3) (Double wiring)	weight (4) [g]	station (4) [g]
					F kit: D-sub connector	1 to 12 stations	580	35	
	C10	Side	C4 (For Ø4)	SQ2□30 SQ2□31	P kit: Flat ribbon cable	26P	1 to 12 stations	F00	0.5
	(For ø10)	Olde	C6 (For ø6) C8 (For ø8)		Nit. I lat hoboit cable	20P	1 to 9 stations	580	35
SS5Q23-□□-□	Option ( Built-in )				J kit: Flat ribbon cable PC wiring system comp	atible	1 to 8 stations	580	35
	silencer,	Top (2)	L4 (For ø4) L6 (For ø6)		T kit: Terminal block		1 to 10 stations	1,165	620
	\direct exhaust/	Top (2)	L8 (For ø8)		L kit: Lead wire		1 to 12 stations	620	50
					S kit: Serial transmission		1 to 8 stations	650	35

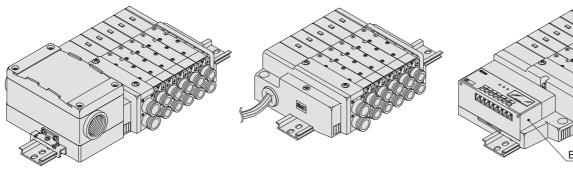
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 54.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 52 for details.

Note 4) Except valves. For valve weight, refer to page 29.





EX140

T kit

L kit

Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system.

Please download it via our website, http://www.smc.eu

S kit

**EX510** 

kit

P kit

kit

Т kit

kit

S kit

C kit

Construction How to Increase

Manifold Exploded View

### **Kit (D-sub Connector Kit)**

- Simplification and labour savings for wiring work can be achieved by using a D-sub connector for the electrical connection.
- Using connector for flat ribbon cable (25P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side entry for the connector can be changed freely, allowing later changes according to the mounting space.

#### **Manifold Specifications**

	Por	Maximum				
Series	Port	Poi	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)		

### D-sub Connector (25 Pin)

#### Cable Assembly

## AXT100-DS25-030

 $^\prime$ D-sub connector cable assemblies can be ordered with manifolds.  $^\prime$ Refer to manifold ordering.

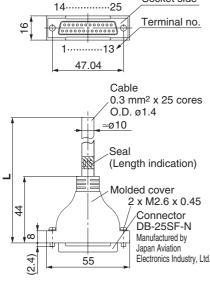
Socket side

#### **D-sub Connector Cable Assembly** Terminal No.

colour marking

Terminal Lead wire Dot

number



φ lerminal no.	.   1	Black	None
T   100000000000000000000000000000000000	2	Brown	None
113 🐔	3	Red	None
47.04	4	Orange	None
	5	Yellow	None
Cable	6	Pink	None
0.3 mm <sup>2</sup> x 25 cores	7	Blue	None
O.D. Ø1.4	8	Purple	White
<u>►  </u>   ≈ 10	9	Grey	Black
Seal	10	White	Black
(Length indication)	11	White	Red
(Lengin indication)	12	Yellow	Red
Molded cover	13	Orange	Red
2 x M2.6 x 0.45	14	Yellow	Black
4 Connector	15	Pink	Black
DB-25SF-N	16	Blue	White
↓ ∞ Manufactured by	17	Purple	None
Japan Aviation	18	Grey	None
Flectronics Industry, L	<sup>Ltd.</sup> 19	Orange	Black
3	20	Red	White
Doub Connector Cable Assembly	21	Brown	White
D-sub Connector Cable Assembly	22	Pink	Red
Cable   Assembly part no.   Note	23	Grey	Red
length (L)	24	Black	White
1.5 m AXT100-DS25-015 Cable	25	White	None

		7 100011111
Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

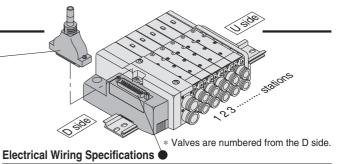
- \* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
- \* Cannot be used for transfer wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

#### **Electric** Characteristics

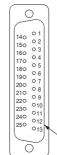
Onaracter	เอเเบอ
Item	Characteristics
Conductor resistance Ω/km, 20°C	65 or less
Withstand voltage VAC, 1 min.	1000
Insulation resistance	5 or more

#### Connector manufacturers' example

- · Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



#### **D-sub connector**



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option.

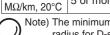
For details, refer to page 52.

Connector terminal no.

#### Lead wire colors for D-sub connector assembly (AXT100-DS25-030)

	rmina	l no. Pol	arity	Lead wire color	Dot marking
CSOL.a		(-)	(+)	Black	None
1 station { SOL.b		(-)	(+)	Yellow	Black
SOL.a		(-)	(+)	Brown	None
2 stations SOL.b		(-)	(+)	Pink	Black
SOL.a		(-)	(+)	Red	None
3 stations { SOL.b		(-)	(+)	Blue	White
SOL.a		(-)	(+)	Orange	None
4 stations SOL.b		(-)	(+)	Purple	None
SOL.a		(-)	(+)	Yellow	None
5 stations { SOL.b		(-)	(+)	Grey	None
SOL.a		(-)	(+)	Pink	None
6 stations { SOL.b		(-)	(+)	Orange	Black
SOL.a	7	(-)	(+)	Blue	None
7 stations { SOL.b		(-)	(+)	Red	White
SOL.a		(-)	(+)	Purple	White
8 stations { SOL.b		(-)	(+)	Brown	White
9 stations SOL.a		(-)	(+)	Grey	Black
(+~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		(-)	(+)	Pink	Red
SOL.a		(-)	(+)	White	Black
10 stations { SOL.b		(-)	(+)	Grey	Red
11 stations SOL.a		(-)	(+)	White	Red
(+m-001.00		(-)	(+)	Black	White
12 stations SOL.a	12	(-)	(+)	Yellow	Red
12 stations ( SOL.b	25	(-)	(+)	White	None
COM.	13	(+)	(-)	Orange	Red
		Positive common	Negative cor	nmon	

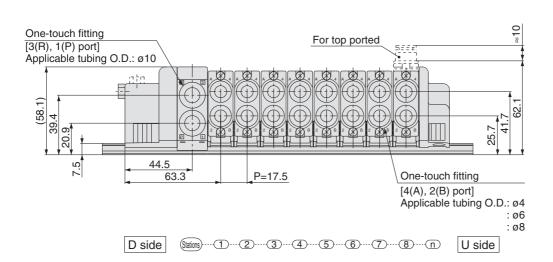
Note) When using the negative common specifications, use valves for negative common.

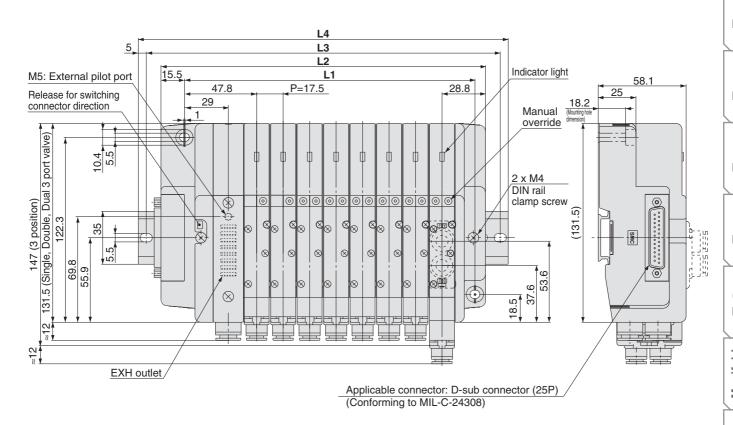


Note) The minimum bending radius for D-sub connector cable is 20 mm.



## Plug-in Unit Series SQ2000





Dimer	Dimensions [mm] Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 stations													stations)		
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Plug -in

> Plug Lead

SQ 1000 SQ 2000

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C

Manifold Options

Construction How to Increase

| Manifold | Construc | Exploded View |

### Kit (Flat Ribbon Cable Connector)

- Flat ribbon cable connector reduces installation labour for electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

## **Manifold Specifications**

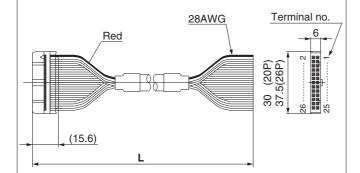
Series	Porting specifications			Maximum
	Port	Port size		number of
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)

### Flat Ribbon Cable (26 Pins, 20 Pins)

#### Cable Assembly

## AXT100-FC 20 - 2

Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to "How to Order manifold".



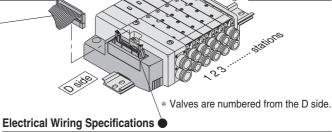
#### Flat Ribbon Cable Connector Assembly

Cable	Assembly part no.			
length (L)	26P	20P		
1.5 m	AXT100-FC26-1	AXT100-FC20-1		
3 m	AXT100-FC26-2	AXT100-FC20-2		
5 m	AXT100-FC26-3	AXT100-FC20-3		

- \* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring
- \* Lengths other than the above are also available. Please contact SMC for details

#### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fuiitsu Limited
- · Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



#### Flat ribbon cable connector

26 🗆 🗆 25

24 🗆 🗆 23

22 🗆 🗆 21

20 🗆 🗆 19

18 🗆 🗆 17

16 🗆 🗆 15

14 🗆 🗆 13 12 🗆 🗆 11

10 🗆 🗆 9 8 🗆 🗆 7 6 🗆 🗆 5

4 🗆 🗆 3 2 🗆 🗆 1 Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 52.

Connector terminal no.

Triangle mark indicator position

#### <26P> <20P> Terminal no. Polarity Terminal no. Polarity SOL.a ○ 1 SOL.a SOL.b<sub>0</sub> 2 SOL.b 1 station (-)(+) (-)(+)SOL.a<sub>o</sub> 3 SOL.a 3 (-)(+)(-)(+)SOL.b 4 SOL.b 4 2 stations 2 stations (+)(-)SOL.a<sub>o</sub> 5 SOL.a o 5 (-) (+)(-)(+)SOL.b 6 SOL.b 6 3 stations (-)(+)(+)SOL.a<sub>o</sub> 7 SOL.a<sub>o</sub> 7 (-)(+)(+)SOL.b 8 SOL.b 8 4 stations (+)(+)SOL.a<sub>○</sub> 9 SOL.a 9 SOL.b o 10 SOL.b 10 5 stations (-)(+) (+)SOL.a o 11 SOL.a<sub>○</sub> 11 (-)(+)(+)<u>SOL.b</u> 12 SOL.b ○ 12 6 stations 6 stations (-)SOL.a o 13 SOL.a o 13 (+)(-)(+)SOL.b o 14 7 stations SOL.b o 14 7 stations (-)(+)(-)(+)SOL.a o 15 SOL.a o 15 (-) (+)(+)SOL.b o 16 SOL.b o 16 (+)(-)(+)\_\_\_ SOL.a</del>⊙ 17 SOL.a o 17 (+) (-)(+) SOL.b o 18 SOL.b 18 9 stations (-) (+)(-)(+)SOL.a<sub>○</sub> 19 (-)(+)COM. **⊸** 19 SOL.b 0 20 (+) (-)10 stations COM. ○ 20 (+) (+)(-)SOL.a<sub>○</sub> 21 (+)Positive Negative SOL.b 22 (+)

Note) When using the negative common specifications, use valves for negative common.

(-)

(-)

(+)

(+)

Positive

(+)

(+)

(-)

(-)

Negative specifications specifications specification

~SOL.a<sub>○ 23</sub>

SOL.b 24

COM. ○ 25

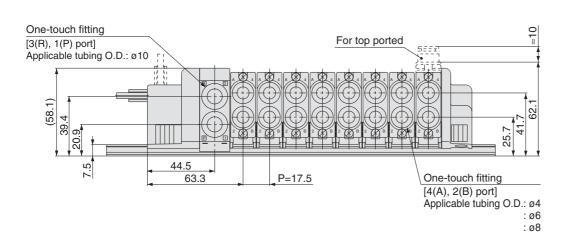
COM. ○ 26

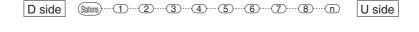


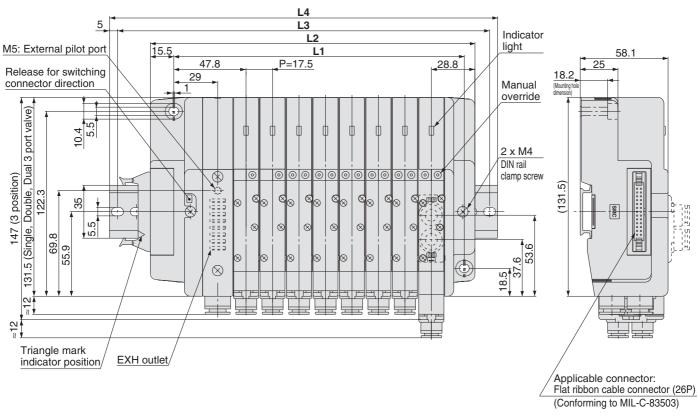
12 stations

# Plug-in Unit Series SQ2000





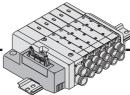




<b>Dimensions [mm]</b> Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 st											stations)					
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5



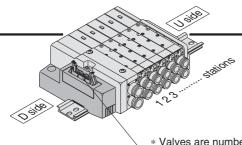
# Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



- Compatible with PC wiring system.
- Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

Manifold Specificatio	ns
-----------------------	----

	Por	Maximum				
Series	Port	Poi	rt size	number of stations		
	location	1(P), 3(R)	4(A), 2(B)			
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as a semi-standard)		



Valves are numbered from the D side.

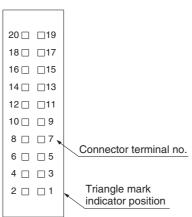
#### **Electrical Wiring Specifications**

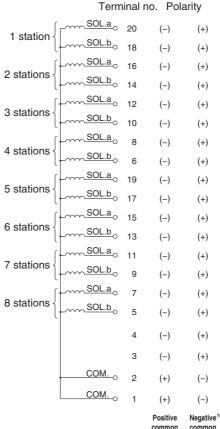
Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 52.

#### Flat ribbon cable connector

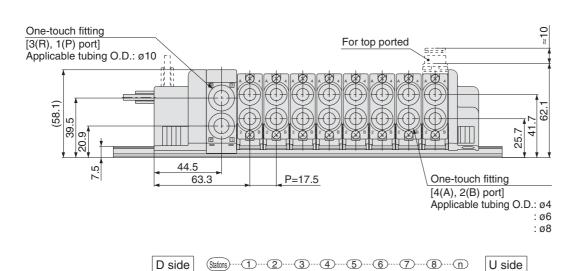


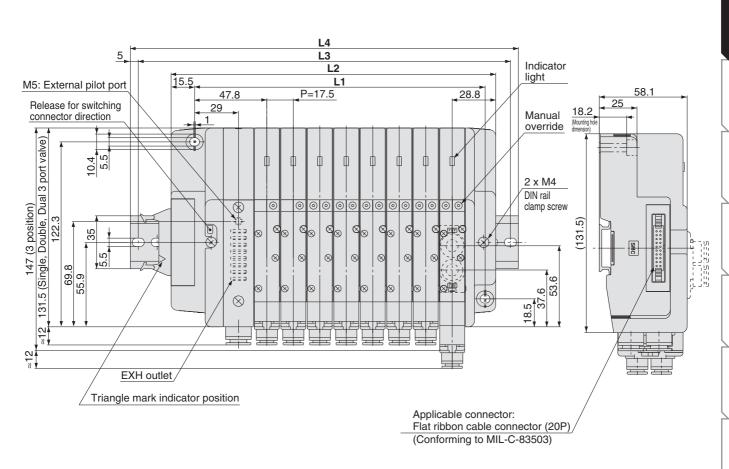


Negative Note specifications

Note) When using the negative common specifications, use valves for negative common. For details about the PC wiring system, refer to the PCW series catalogue (CAT.E02-20) separately.

# Plug-in Unit Series SQ2000





Dimer	<b>Dimensions [mm]</b> Formula: L1 = 17.5n + 52, L2 = 17.5n + 74.5 n: Stations (Maximum 16 stations)												stations)			
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	92	109.5	127	144.5	162	179.5	197	214.5	232	249.5	267	284.5	302	319.5	337	354.5
L3	112.5	137.5	150	175	187.5	200	225	237.5	262.5	275	287.5	312.5	325	350	362.5	375
L4	123	148	160.5	185.5	198	210.5	235.5	248	273	285.5	298	323	335.5	360.5	373	385.5

Plug -in

Lead

SQ 2000

EX510

F kit

P kit

J kit

**T** kit

L kit

S

C kit

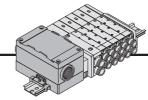
Manifold Options

Construction How to Increase Manifold Stations

| Manifold | Construction | Exploded View |



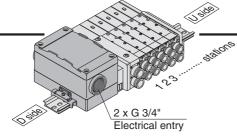
# Kit (Terminal Block Box Kit)



- This kit has a small terminal box inside a junction box. The electrical entry port (G3/4) permits connection of conduit
- The maximum number of stations is 10 (16 as a semi-standard).

Man	ifold	Spe	cifica	ations

	Por	Porting specifications							
Series	Port	Poi	rt size	number of stations					
	location	1(P), 3(R)	4(A), 2(B)						
SQ2000	Side, Top	C10	C4, C6, C8	10 stations (16 as a semi-standard)					



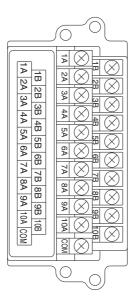
\* Valves are numbered from the D side.

#### **Electrical Wiring Specifications**

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 10 stations or less, regardless of valve and option

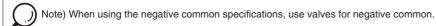
Mixed single and double wiring is available as an option.

For details, refer to page 52.



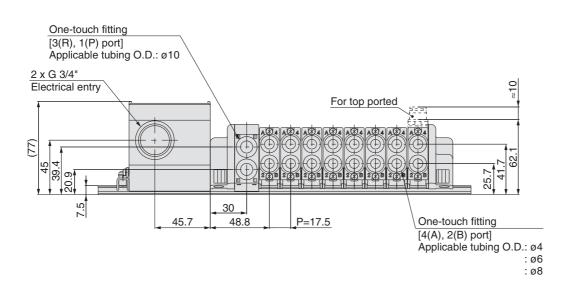
	Term	inal no	. Polari	ity
1 [Lm	SOL.a	1A	(-)	(+)
1 station	SOL.b	1B	(-)	(+)
2 stations {	SOL.a	2A	(-)	(+)
2 stations	SOL.b	2B	(-)	(+)
3 stations	SOL.a	ЗА	(-)	(+)
3 stations	SOL.b	3B	(-)	(+)
4 stations	SOL.a	4A	(-)	(+)
4 Stations	SOL.b	4B	(-)	(+)
5 stations	SOL.a	5A	(-)	(+)
J Stations	SOL.b	5B	(-)	(+)
6 stations	SOL.a	6A	(-)	(+)
o stations	SOL.b	6B	(-)	(+)
7 stations	SOL.a	7A	(-)	(+)
7 Stations	SOL.b	7B	(-)	(+)
8 stations	SOL.a	8A	(-)	(+)
o stations	SOL.b	8B	(-)	(+)
9 stations	SOL.a	9A	(-)	(+)
9 Stations	SOL.b	9B	(-)	(+)
10 stations	SOL.a	10A	(-)	(+)
TO Stations	SOL.b	10B	(-)	(+)
		COM.	(+)	(-)

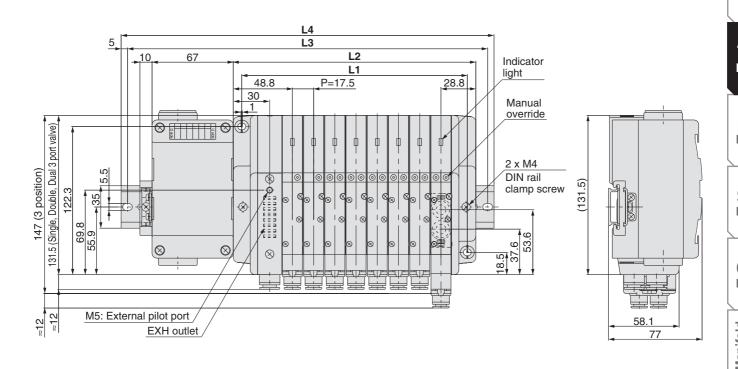
Positive Negative common common





# Plug-in Unit Series SQ2000





D side Stations - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - 1 U side

Dir	mensions [m	m]					I	Formula	: L1 = 1	7.5n + 4	l6, L2 =	17.5n +	60 n:	Stations	(Maxim	ium 16 s	stations)
L	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
	L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
	L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
	L3	175	200	212.5	237.5	250	262.5	287.5	300	325	337.5	350	375	387.5	412.5	425	437.5
1.4	DIN rail mounting	185.5	210.5	223	248	260.5	273	298	310.5	335.5	348	360.5	385.5	398	423	435.5	448
L4	Direct mounting	160.5	173.0	198.0	210.5	235.5	248.0	260.5	285.5	298.0	323.0	335.5	348.0	373.0	385.5	410.5	423.0

**SMC** 

Plug -in

Plug Lead SQ 1000

SQ 2000

EX510 0002

F kit

P kit

**J** kit

> Γ ait

L kit

S kit

C kit

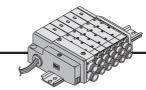
Manifold Options

Construction How to Increase Manifold Stations

| Manifold | Construct | Exploded View |



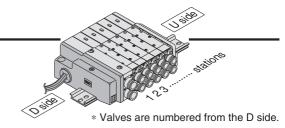
# Kit (Lead Wire Cable)



#### Direct electrical entry type

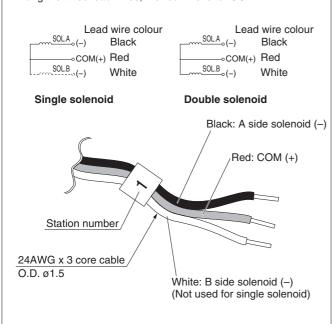
#### **Manifold Specifications**

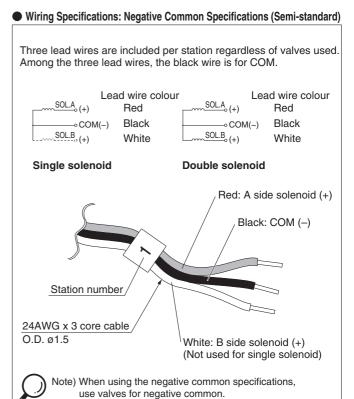
	Por	Maximum				
Series	Port	Poi	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	12 stations		



#### Wiring Specifications: Positive Common Specifications

Three lead wires are included per station regardless of valves used. Among the three lead wires, the red wire is for COM.





## **Negative Common Specifications**

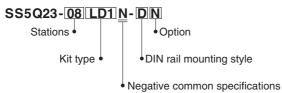
The following part numbers are for negative common specifications.

How to order negative common valves (Example)

SQ2130 N -51-C6

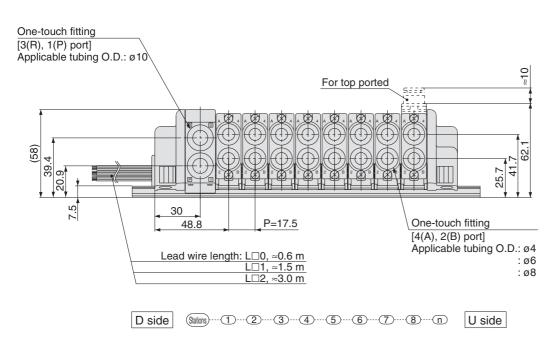
Negative common specifications

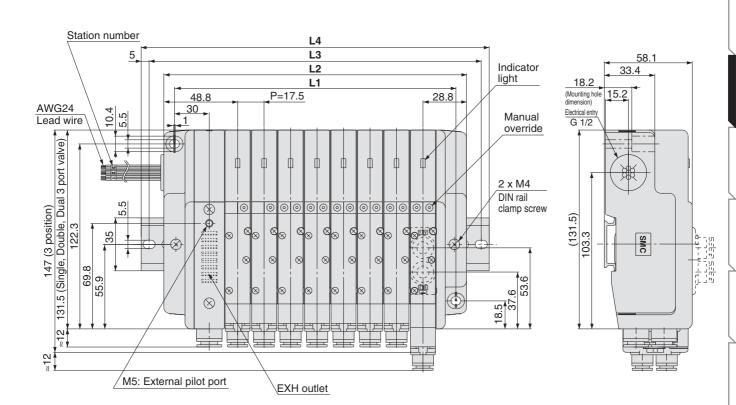
How to order negative common manifold (Example)





# Plug-in Unit Series SQ2000





Dimer	nsions	s [mm	]	Formula:	L1 = 17.	5n + 46,	n: Stations (Maximum 12 stations)					
L	1	2	3	4	5	6	7	8	9	10	11	12
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5

**SMC** 

Plug -in

Plug Lead SQ 1000

SQ 2000

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C kit

Manifold Options

How to Increase Manifold Stations

| Manifold | Construction | Exploded View |

# S

# Kit (Serial Transmission Unit)

EX140 Integrated-type (for Output) Serial Transmission System

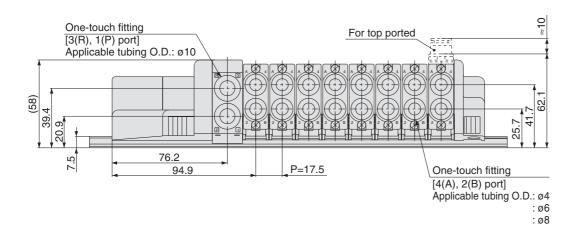
- The serial transmission system reduces wiring work, while minimizing wiring and saving space.
- The maximum number of stations is 8. (16 as a semi-standard).
   Only for type J2 and R2, the maximum stations are 4 (8 as a semi-standard).

Refer to catalogue and the Operation Manual for the details of EX140 integrated-type (for output) serial transmission system.

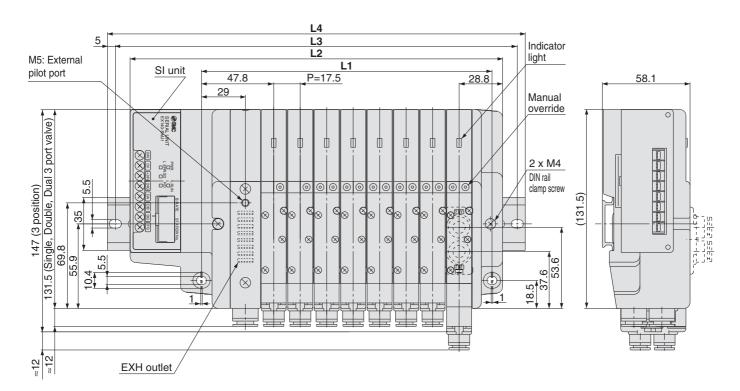
Please download it via our website, http://www.smc.eu

### **Manifold Specifications**

	Por	Maximum				
Series	Port	Poi	rt size	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations		
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as a semi-standard)		



D side Stations --- 1 --- 2 --- 3 --- 4 --- 5 --- 6 --- 7 --- 8 --- n U side



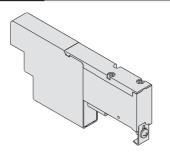
Dimension	

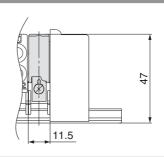
Formula: L1 = 17.5n + 52, L2 = 17.5n + 106 n: Stations (Maximum 16 stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	69.5	87	104.5	122	139.5	157	174.5	192	209.5	227	244.5	262	279.5	297	314.5	332
L2	123.5	141	158.5	176	193.5	211	228.5	246	263.5	281	298.5	316	333.5	351	368.5	386
L3	150	162.5	187.5	200	225	237.5	250	275	287.5	312.5	325	337.5	362.5	375	400	412.5
L4	160.5	173	198	210.5	235.5	248	260.5	285.5	298	323	335.5	348	373	385.5	410.5	423

## Blanking plate SSQ1000-10A-3

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.





JIS Symbol

#### SUP/EXH block

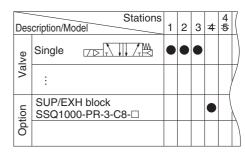
#### SSQ1000-PR-3-C8-□ Option • Port size Standard C8 One-touch fittings for ø8 External pilot specifications N9 One-touch fittings for ø5/16" S Built-in silencer

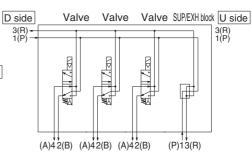
Note) When specifying both options, indicate "RS".

Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- \* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- \* SUP/FXH blocks are not included in the number of manifold stations.





#### Individual SUP spacer

## SSQ1000-P-3-C6

#### Port size

Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор		One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

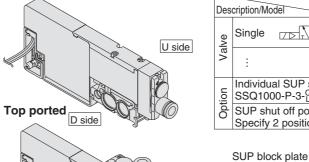
\* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)

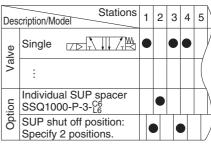
- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- \* Part number with manifold block: SSQ1000-P-3-C6-M

# Side ported

D side



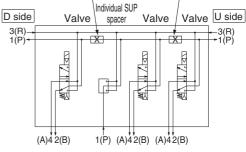
U side



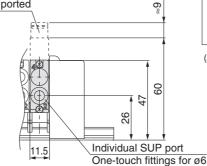
SUP block plate

(Ordering not required)

Manifold block For top ported



(Ordering not required)



Manifold Exploded View



EX510

F kit

P kit

J kit

Т kit

L kit

Skit

kit

How to Increase Manifold Stations Construction

# Individual EXH spacer SSQ1000-R-3-C6

#### Port size

Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор		One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

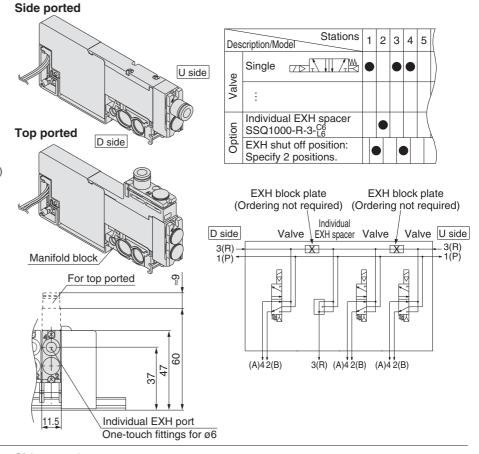
This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

 Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.

(Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- \* Model no. with manifold block: SSQ1000-R-3- $^{\text{C6}}_{\text{L6}}$



# Individual SUP/EXH spacer SSQ1000-PR1-3-C6

#### Port size

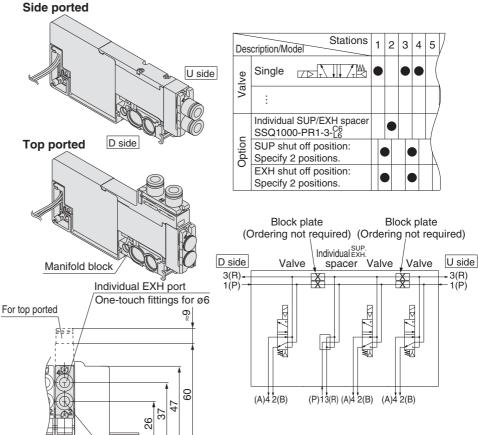
Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор		One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

\* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)

- Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- \* Model no. with manifold block: SSQ1000-PR1-3- $^{C6}_{16}$ - $^{\underline{M}}_{16}$



11.5

Individual SUP port

One-touch fittings for ø6

### SUP block plate SSQ1000-B-P

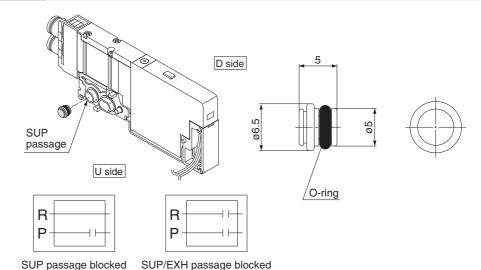
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

\* Specify the station position on the manifold specification sheet.

#### <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



## EXH block plate SSQ1000-B-R

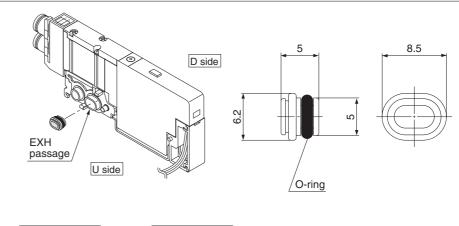
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

\* Specify the station position on the manifold specification sheet.

#### <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.







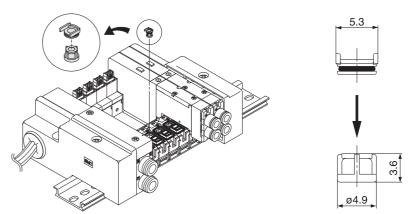
EXH passage blocked

SUP/EXH passage blocked

# Back pressure check valve [-B] SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust centre type solenoid valve is used.

- \* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



# **⚠** Caution

- The back pressure check valve assembly is assembly parts with a check valve structure.
   However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.



Plug

Plug Lead

1000 SQ

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C kit

> Manifold Options

How to Increase Manifold Stations

Construction

Manifold Exploded View

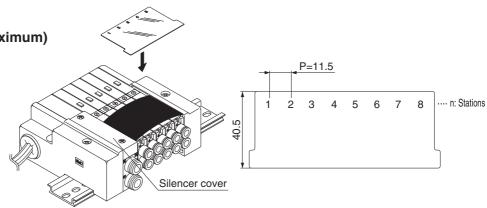
### **Manifold Option Parts for SQ1000**

# Name plate [-N] SSQ1000-N3-Stations (1 to maximum)

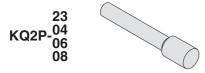
It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

\* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

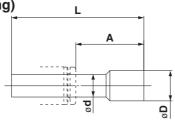


#### Blanking plug (For One-touch fitting)



It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.



Dimensions						
Applicable fittings size ød	Model	A	L	D		
3.2	KQ2P-23	16	31.5	3.2		
4	KQ2P-04	16	32	6		
6	KQ2P-06	18	35	8		
8	KQ2P-08	20.5	39	10		

#### Port plug

#### VVQZ100-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

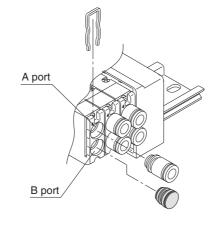
\* Add "A" or "B" at the end of the valve part number when ordering with valves.

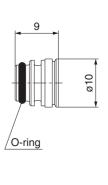
Example) SQ1131-51-C6-A (N.O. specifications)

4 (A) port plug

Example) SQ1131-51-C6-B (N.C. specifications)

Example) SQ1131-51-C6-B-M (B port plug with manifold block)





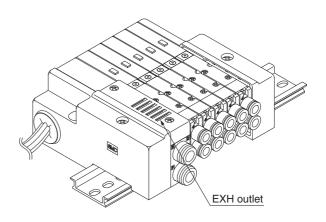
#### Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

- \* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- \* For precautions on handling and how to replace elements, refer to "Specific Product Precautions."



#### External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification.

An M5 port will be installed on the top side of the manifold's SUP/EXH block.

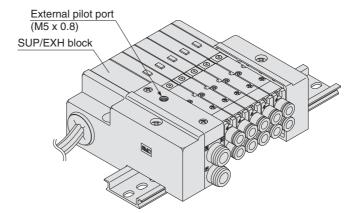
 How to order valves (Example) SQ1130 R -51-C6

• External pilot specifications

How to order manifold (Example)

\* Indicate "R" for an option. SS5Q13-08FD1-DR

External pilot specifications

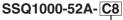


Note 1) Not applicable for 4 position dual 3 port valves.

Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized.

However, the pressure supplied from EXH should be 0.4 MPa or lower.

#### **Dual flow fitting**



● Port size

C8 Ø8

N9 Ø5/16"

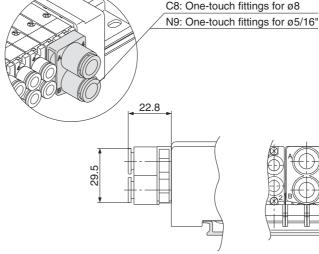
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow.

This fitting is used on the cylinder ports in this situation. Available sizes are ø8 and ø5/16" One-touch fittings.

\* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without Onetouch fitting)

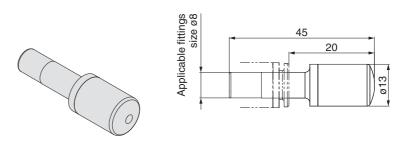
SQ1131-51-	C0		2	sets
SQ1131-51- *SSQ1000-5	ZA-C	8	1	set



# 

#### Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



**Specifications** 

Series Model		Effective area [mm <sup>2</sup> ] (Cv factor)	Noise reduction [dB]
SQ1000	AN15-C08	20 (1.1)	30

Plug -in

Plug Lead

1000 SQ

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C

Manifold Options

How to Increase Manifold Stations

Construction

Manifold Exploded View

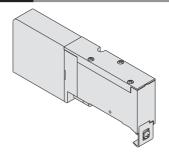


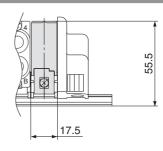
#### **Manifold Option Parts for SQ2000**

### Blanking plate

#### SSQ2000-10A-3

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.





JIS Symbol



#### SUP/EXH block

# SSQ2000-PR-3-C10-Port size C8 One-touch fittings for Ø8

C10 One-touch fittings for ø8
C10 One-touch fittings for ø10
N9 One-touch fittings for ø5/16"
N11 One-touch fittings for ø3/8"



Note) When specifying both options, indicate "RS".

Option

S

Standard

Built-in silencer

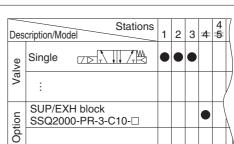
External pilot specifications

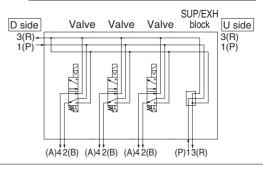
 Specify the spacer mounting position on the manifold specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side.

It is added to the manifold to increase SUP/EXH capacity.

- \* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold due to the length of the internal lead wire.
- \* SUP/EXH blocks are not included in the number of manifold stations.





### Individual SUP spacer

### SSQ2000-P-3-C8

#### Port size

		One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор	L8	One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

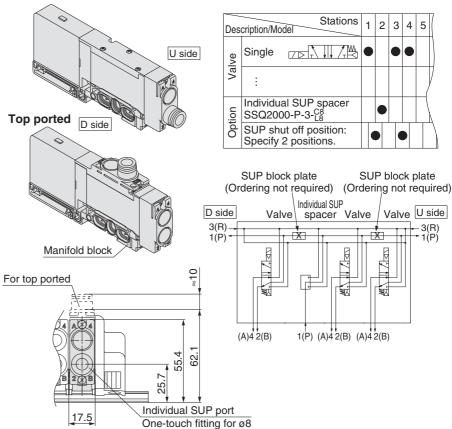
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station).

Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

- \* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- Electrical wiring is also connected to the manifold station with the individual SUP spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP spacers later, it is limited to two units, and another on the U side due to the length of the internal lead wire.
- \* Model no. with manifold block: SSQ2000-P-3-C8-M

### Side ported

D side



U side



# Individual EXH spacer

### SSQ2000-R-3-C8

### Port size

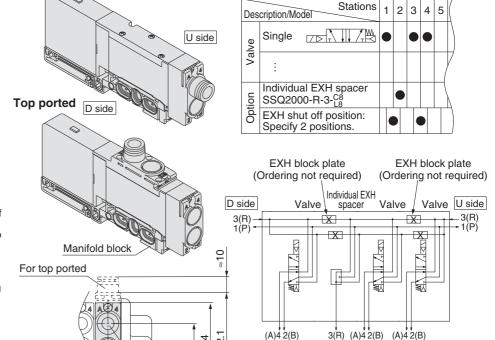
Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор	L8	One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station).

Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

- \* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit. (Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
- Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- The number of spacers is not limited when ordered with the manifold. However, when adding individual EXH spacers later, it is limited to two units, one between manifold stations and another on the U side due to the length of the internal lead wire.
- \* Model no. with manifold block: SSQ2000-R-3- $\frac{C8}{L8}$   $\underline{\underline{M}}$

#### Side ported



55.4

17.5

62.

Individual EXH port

One-touch fittings for ø8

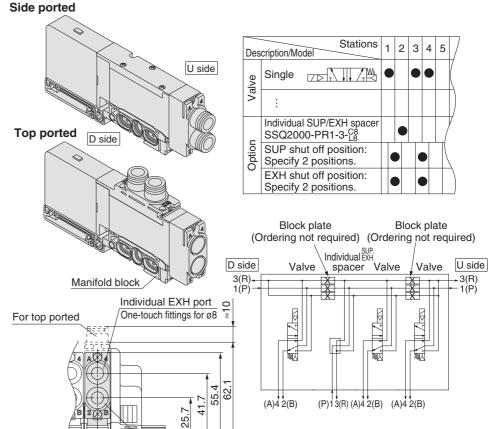
# Individual SUP/EXH spacer SSQ2000-PR1-3-C8

#### Port size

Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор		One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

- \* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.
- [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- \* Electrical wiring is also connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual SUP/EXH spacers later, it is limited to two units, one between manifold stations on the U side due to the length of the internal lead wire.
- \* Model no. with manifold block: SSQ2000-PR1-3-C8- M



Individual SUP port

One-touch fittings for ø8

17.5

**SMC** 

1000 SQ 2000

EX510

**F** kit

P kit

**J** kit

**T** kit

L kit

S kit

C kit

Manifolo Options

Construction How to Increase Manifold Stations

Manifold Co Exploded View

### **Manifold Option Parts for SQ2000**

## SUP block plate

#### SSQ1000-B-R

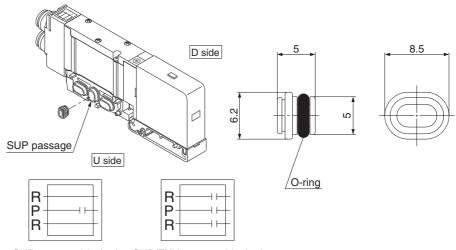
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

\* Specify the station position on the manifold specification sheet.

#### <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



SUP passage blocked SUP/EXH passage blocked

#### **EXH** block plate

#### SSQ2000-B-R

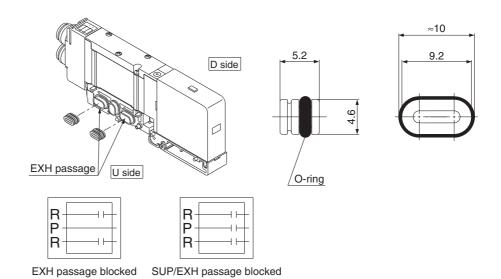
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

\* Specify the station position on the manifold specification sheet.

#### <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

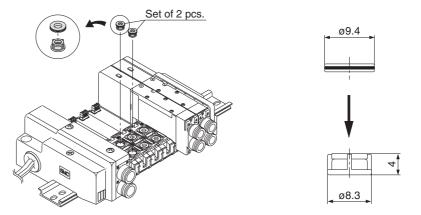
\* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.



# Back pressure check valve [-B] SSQ2000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust centre type solenoid valve is used.

- \* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



# **⚠** Caution

- The back pressure check valve assembly is an assembly part with a check valve structure.
   However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.



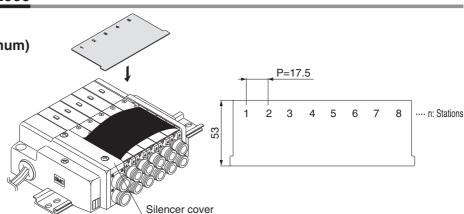
#### Name plate [-N]

### SSQ2000-N3- Stations (1 to maximum)

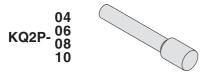
It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

\* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.

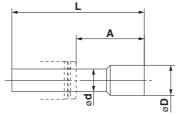


#### Blanking plug (For One-touch fitting)



It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.



Dimensions [							
Applicable fittings size ø d	Model	Α	L	D			
4	KQ2P-04	16	32	6			
6	KQ2P-06	18	35	8			
8	KQ2P-08	20.5	39	10			
10	KQ2P-10	22	43	12			

#### Port plug

#### VVQZ2000-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

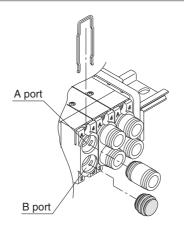
\* Add "A" or "B" at the end of the valve part number when ordering with valves.

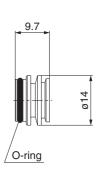
Example) SQ2131-51-C8-A (N.O. specifications)

4 (A) port plug

Example) SQ2131-51-C8- $\underline{\underline{B}}$  (N.C. specifications)

Example) SQ2131-51-C8-B-M (B port plug with manifold block)





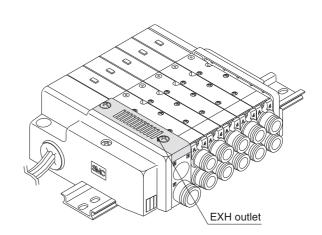
#### Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

- \* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- \* For precautions on handling and how to replace elements, refer to "Specific Product Precautions."



Manifold Exploded View



### **Manifold Option Parts for SQ2000**

#### External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

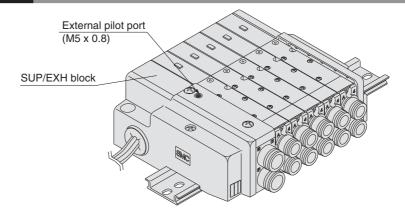
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

 How to order valves (Example) SQ2130 R -51-C6

External pilot specifications

How to order manifold (Example)
 \* Indicate "R" for an option.
 SS5Q23-08FD1-DR

External pilot specifications



 $\bigcirc$ N

Note 1) Not applicable for dual 3 port valves.

Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

#### **Dual flow fitting**

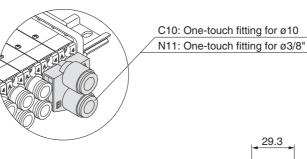
# SSQ2000-52A-C10

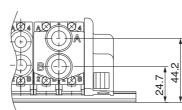
Port size
C10 Ø10
N11 Ø3/8"

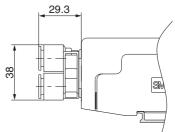
To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are ø10 and ø3/8" One-touch fittings.

\* When ordering with valves, specify the valve part number without One-touch fitting and list without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without One-touch fitting)

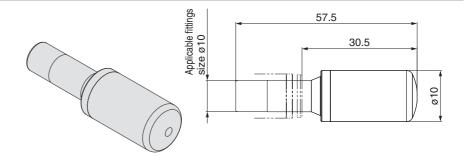






#### Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



**Specifications** 

Series Model		Effective area [mm²] (Cv factor)	Noise reduction [dB]	
SQ2000	AN20-C10	30 (1.6)	30	



## Manifold Option for SQ1000/2000

#### **Special Wiring Specifications**

In the internal wiring of F kit, P kit, J kit, T kit and S kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed single and double wiring is available as an option.

#### 1. How to Order

Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet. Also, specify wiring for spare connectors.

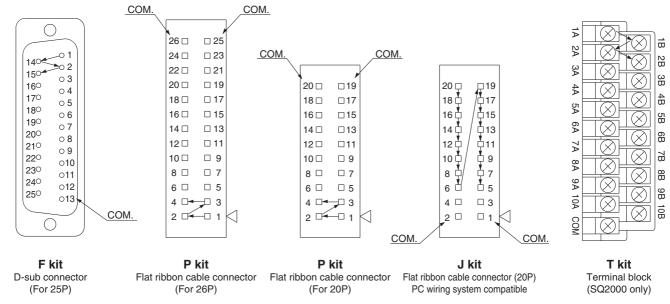
(Up to two spare connectors are included depending on the remaining number of connector pins. When the wiring for the spare connectors is not specified, they will be wired according to "Spare Connector Wiring" on page 55.)

Example) **SS5Q13 - 09 FD0 - DKS** 

• Others, option symbols: to be indicated alphabetically.

#### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.

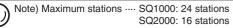


For S kit (serial transmission kit), refer to specific catalogues.

#### 3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	<b>F kit</b> (D-sub connector)	P kit (Flat ribbon cable connector)		J kit Flat ribbon cable PC wiring system compatible	T kit (Terminal block) SQ2000 only*	<b>S kit</b> (Serial)
Туре	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P	TD0	SD□
Max. points	24 points	24 points	18 points	16 points	20 points	16 points



Plug -in

kit

# Series SQ1000/2000

### Manifold Option for SQ1000/2000

#### Special DIN Rail Length (DIN Rail Mounting (-D) Only)

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

#### DIN rail length longer than the standard type (for stations to be added later, etc.)

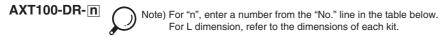
In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

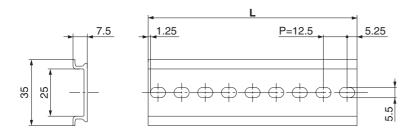
#### Example) SS5Q13-08FD0-D09BNK



#### Ordering DIN rail only

DIN rail part number





Dimensio	ns								L = 1:	2.5 x n + 10.5
No.	1	2	3	4	5	6	7	8	9	10
L [mm]	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L [mm]	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L [mm]	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40

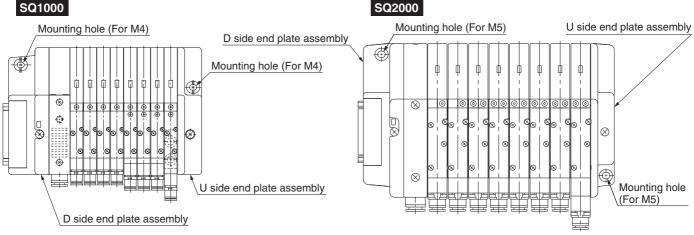
### **Direct Mounting Style (-E)**

L [mm]

Manifold is mounted by using mounting holes of both sides of the manifold.

DIN rail is not sticking out of the edge of end plate. (Except SQ2000 T kit type. Refer to pages 37 and 38.)

Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.





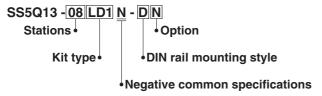
## Manifold Option for SQ1000/2000

#### **Negative Common Specifications**

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as the standard except L kit. Also, negative common specifications are not available for the S kit.

How to order negative common valves (Example)

How to order negative common manifold (Example)



#### **Inch-size One-touch Fittings**

For One-touch fittings in inch sizes, use the following part numbers. Also, the colour of the release button is orange.

How to order valves (Example)

SQ1130- 51 - N7

Port location • Cylinder port

_	Side ported		Symbol			N7	N9
L	Top ported	Applicable	Applicable tubing O.D. [Inch]		ø5/32"	ø1/4"	ø5/16"
		4(A),	4(A), <b>SQ1000</b>		•		_
		2(B) port	SQ2000	_			

How to order manifold (Example)

Add "00T" at the end of the part number.

Plug -in

# Series SQ1000/2000

#### **How to Increase Manifold Stations for SQ1000/2000**

#### 1. Using Spare Connector to Add Stations

As shown in the table below, wiring specifications for spare connectors are based on to the remaining number of connector pins (remaining number of pins against the maximum number of solenoids for each kit.)

The following steps are for using spare connectors to add stations.

#### Spare Connector Wiring

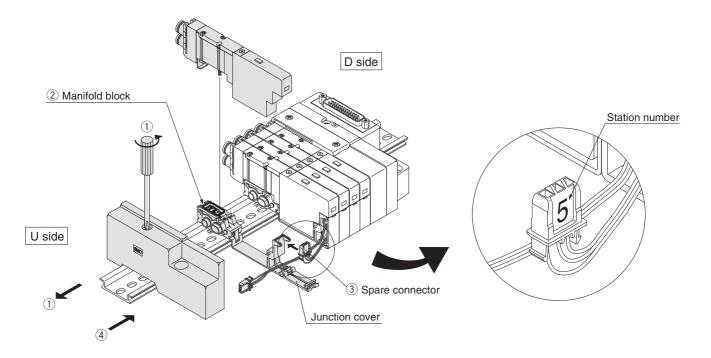
Rem	naining connector pins	4 pins or more	3 pins	2 pins	1 pin	0 pin
Sp	eare connector wiring	2 for double wiring	1 for double wiring (on the low no. station side) 1 for single wiring	1 for double wiring	1 for single wiring	None

#### What to order

Valves with manifold block (refer to pages 6 and 26) or the manifold blocks (Refer to page 56).

#### Steps for adding stations

- ① Loosen the clamp screw on the U side end plate and open the manifold.
- 2 Mount the manifold block to be added.
- ③ Open the junction cover and attach the spare connector. Match the station position of the added station and the spare connector station number.
- Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N·m)
  - Note 1) Order a manifold block with lead wire for the L kit because a spare connector is not included with the kit. (Refer to page 56.)
  - Note 2) Do not let the lead wires get caught between manifolds, or when closing the junction cover.

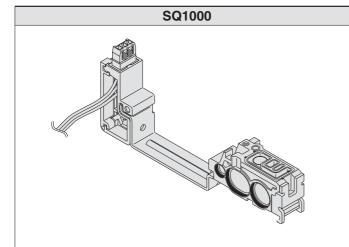


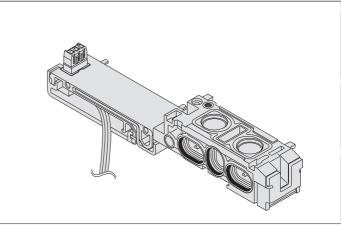
### How to Increase Manifold Stations for SQ1000/2000

## 2. Adding Stations Without Required Spare Connectors

Spare connectors for 2 stations are initially included. However, to add 3 or more stations, order manifold blocks with lead wire as in the tables below.

#### How to order manifold blocks with lead wire





**SQ2000** 

# SSQ1000-1A-3-FS 03 N

### Lead wire type •

F0	Without lead wire
	(for using spare connectors to add stations)
FS	F kit (D-sub connector kit)
	Single wiring
FW	F kit (D-sub connector kit)
I VV	Double wiring
DC	P, J kit (Flat ribbon cable kit)
PS	Single wiring
DW	P, J kit (Flat ribbon cable kit)
PW	Double wiring
1.0	L kit (Lead wire kit)
L0	Lead wire length 0.6 m
L1	L kit (Lead wire kit)
LI	Lead wire length 1.5 m
	L kit (Lead wire kit)
L2	Lead wire length 3.0 m
-00	S kit (Serial transmission kit)
SS	Single wiring
0)4/	S kit (Serial transmission kit)
SW	` Double wiring

Applic	able stations •
01	1 station

01	1 station	
÷	:	
24	24 stations	
	Note 1) "F0": – Note 2) S kit is	- fron
	01 to 1	

С	OM.	(L	kit	onl	y)	4
	Doo					

_	Positive common
N	Negative common

	<u> </u>	
_	None	
В	Back pressure check valve	
R	External pilot specifications	
Note) Enter " PD" for both entians		

UI	i station	
:		
16	16 stations	
7	Note 1) "F0": -	_

Applicable stations •

# SSQ2000-1A-3-FS 03 N

	Lead wire type ●
F0	Without lead wire
FU	(for using spare connectors to add stations)
	F kit (D-sub connector kit)
FS	Single wiring
FW	F kit (D-sub connector kit)
L AA	Double wiring
PS	P, J kit (Flat ribbon cable kit)
PO	Single wiring
PW	P, J kit (Flat ribbon cable kit)
FVV	Double wiring
TS	T kit (Terminal block kit)
	Single wiring
TW	T kit (Terminal block kit)
1 44	Double wiring
L0	L kit (Lead wire kit)
LO	Lead wire length 0.6 m
L1	L kit (Lead wire kit)
	Lead wire length 1.5 m
L2	L kit (Lead wire kit)
	Lead wire length 3.0 m
SS	S kit (Serial transmission kit)
33	Single wiring
sw	S kit (Serial transmission kit)
344	Double wiring

# COM. (L kit only)

	(	option •
N	Negative common	
_	Positive common	

_	None
В	Back pressure check valve
R	External pilot specifications
$\bigcap^{N}$	ote) Enter "-BR" for both options



**EX510** 

F kit

Plug -in

P -kit

J

kit

Т kit

L

kit

S kit

kit

Construction

# Series SQ1000/2000

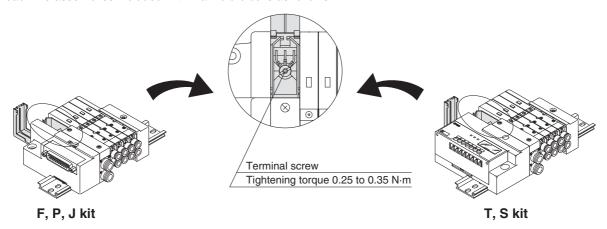
#### How to Increase Manifold Stations for SQ1000/2000

#### 3. Connection Method (Refer to page 55 regarding the steps for adding stations to a manifold block.)

Connect the round terminal of the red lead wire to the common terminal inside the junction cover.

#### (1) Connecting common terminals

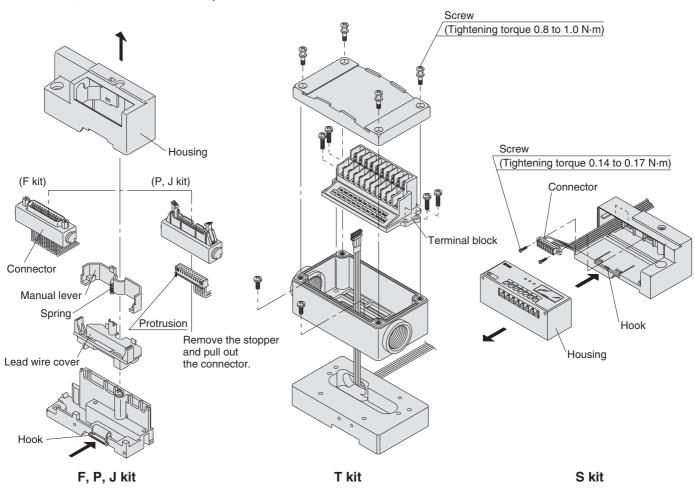
Connect lead wire assemblies included with manifold blocks as follows.



#### (2) Pulling out connector

Pull out the connector to connect the lead wire.

- For F, P, and J kits, pull out and remove the housing while pressing down hard on the hook with a flat head screwdriver, etc. Remove the manual lever and lead wire cover, and pull out the connector.
- For T kits, remove the screws and pull out the terminal block.
- For S kits, remove the screws and pull out the connector.



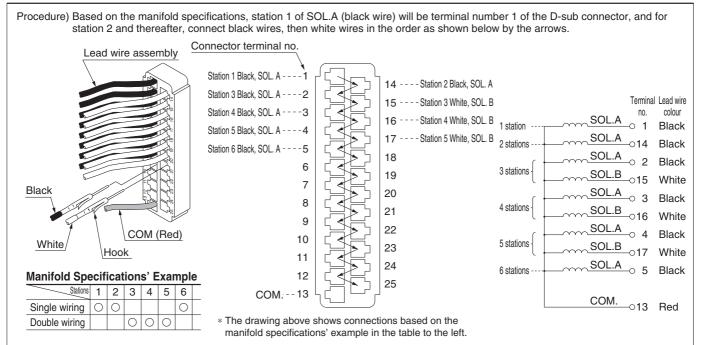
#### **How to Increase Manifold Stations for SQ1000/2000**

### (3) Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

⚠ Caution 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

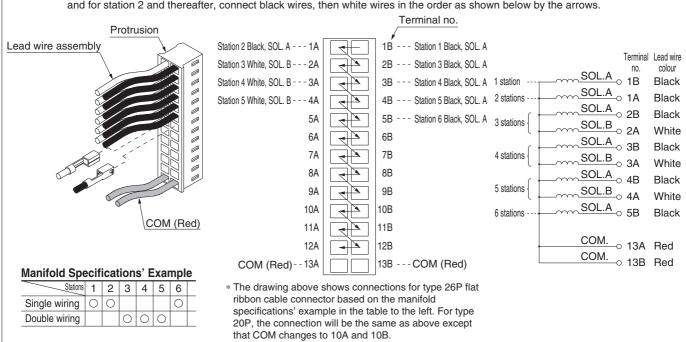
2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when closing the junction cover.

#### Wiring (F Kit: D-sub Connector Kit)



#### Wiring (P Kit: Flat Ribbon Cable Kit)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1B of the flat ribbon cable connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.



Plug -in

Lead

SQ 2000

EX510

F kit

P kit

**J** kit

**T** kit

L kit

Skit

C kit

Manifold Options

How to Increase
Manifold Stations

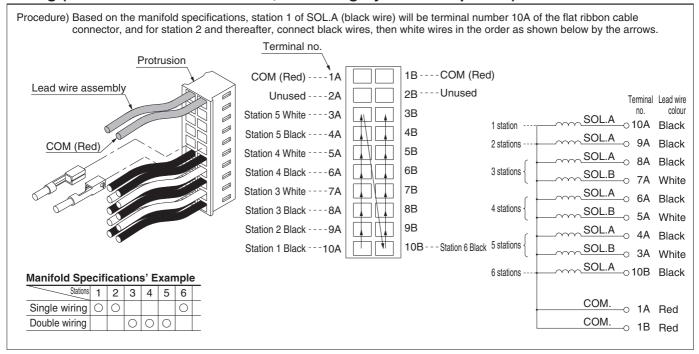
Construction

Manifold Exploded View

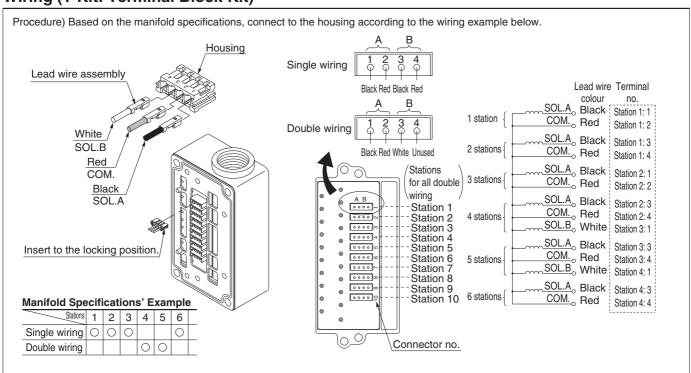
# Series SQ1000/2000

#### **How to Increase Manifold Stations for SQ1000/2000**

#### Wiring (J Kit: Flat Ribbon Cable Kit, PC Wiring System Compatible)



### Wiring (T Kit: Terminal Block Kit)



#### How to Increase Manifold Stations for SQ1000/2000

### Wiring (S Kit: Serial Transmission Kit)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1 of the serial connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows. Connector terminal no Station 1 Black, SOL. A - - - - 1 2 --- - Station 2 Black, SOL. A Lead wire assembly Station 3 Black, SOL. A -3 Station 3 White, SOL. B Terminal Lead wire colour no. - - Station 4 White, SOL. B Station 4 Black, SOL. A -5 SOL.A Black 1 station -SOL - Station 5 White, SOL. B Station 5 Black, SOL. A Black 2 stations SOL.A 3 Black Station 6 Black, SOL. A -9 10 SOL.B<sub>o</sub> 4 3 stations White SOL.A 5 12 Black SOL.B<sub>o</sub>6 4 stations White 13 14 SOL.A<sub>o</sub> 7 Black SOL.B o 8 5 stations 15 16 White COM (Red) SOL.A o Black 6 stations COM Red -- 17 -COM Red 18 <u>COM.</u> <sub>○17</sub> 9 Red COM. <sub>○18</sub> Manifold Specifications' Example Red Stations 1 2 3 4 5 6 Single wiring  $\circ$ 0 0 Double wiring \* The drawing above shows connections based on the manifold specifications' example in the table to the left.

Plug -in

Lead

SQ 2000

EX510

F kit

P kit

**J** kit

**T** kit

L kit

S kit

C kit

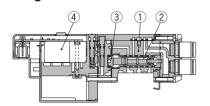
Increase Manifold Stations Options

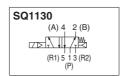
Construction

Manifold (Exploded View

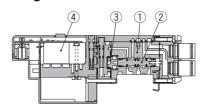
### Construction: Series SQ1000 Plug-in Type Main Parts and Pilot Valve Assembly

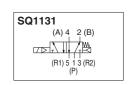
### Metal seal type Single: SQ1130



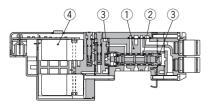


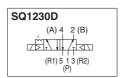
# Rubber seal type Single: SQ1131



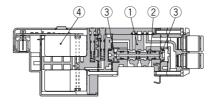


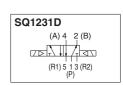
Double: SQ1230D



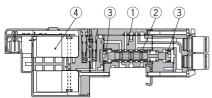


Double: SQ1231D



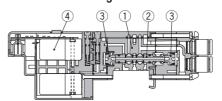


3 position: SQ1<sup>3</sup>/<sub>2</sub>30



SQ1330	SQ1430	SQ1530
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)

3 position: SQ1431

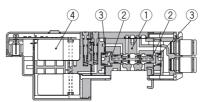


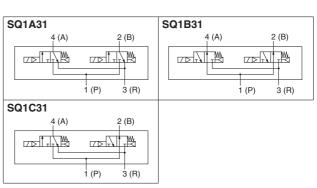
SQ1331	SQ1431	SQ1531
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)

#### **Component Parts**

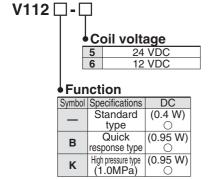
No.	Description	Material	
1	Body	Zinc die-casted	
2	Spool/Sleeve	Stainless steel (Metal seal)	
2	Spool	Aluminium (Rubber seal)	
3	Piston	Resin	
4	Pilot valve assembly (Refer to the below.)	_	

# Dual 3 port valve: SQ1 B 31





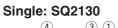
### Pilot valve assembly

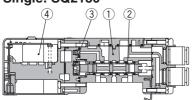


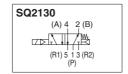
Note) Common to single solenoid and double solenoid

# Construction: Series SQ2000 Plug-in Type Main Parts and Pilot Valve Assembly

### Metal seal type

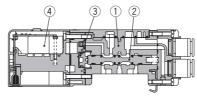


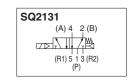




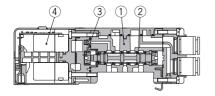
# Rubber seal type

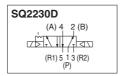
Single: SQ2131



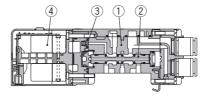


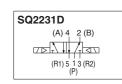
#### Double: SQ2230D



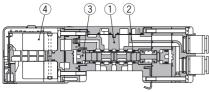


#### Double: SQ2231D



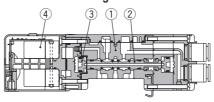


# 3 position:SQ2430



	J	
SQ2330	SQ2430	SQ2530
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)

3 position: SQ2431

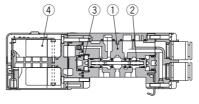


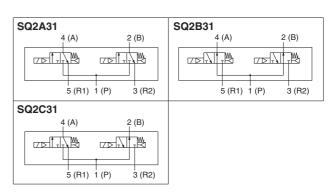
SQ2331	SQ2431	SQ2531
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)

### mponent Parts

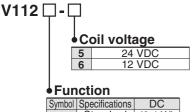
COII	Component Parts					
No.	Description	Material				
1	Body	Aluminium die-casted				
2	Spool/Sleeve	Stainless steel (Metal seal)				
	Spool	Aluminium (Rubber seal)				
3	Piston	Resin				
4	Pilot valve assembly (Refer to the below.)	_				

# Dual 3 port valve: SQ2B31





#### Pilot valve assembly



Symbol	Specifications	DC
	Standard	(0.4 W)
	type	` O ´
В	Quick	(0.95 W)
В	response type	` O <i>`</i>

Note) Common to single solenoid and double solenoid

**EX510** 

F kit

kit

J kit

Т kit

kit

kit

C kit

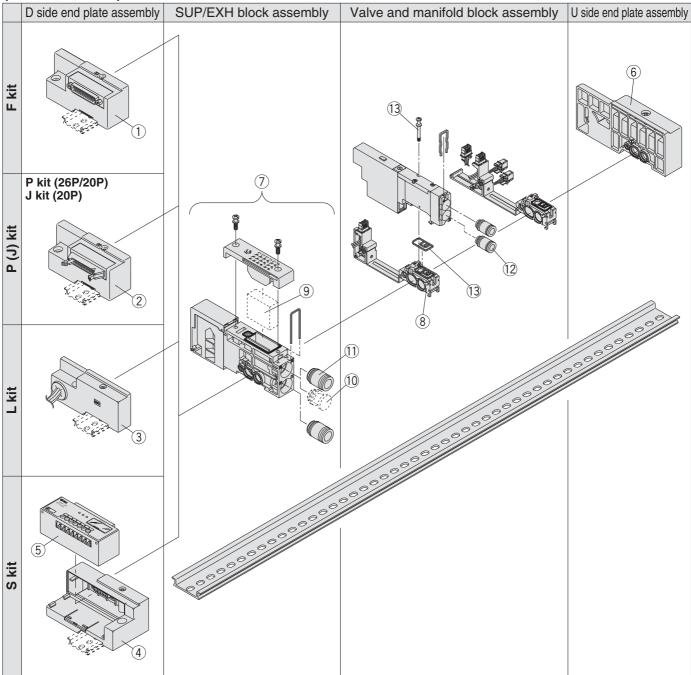
Manifold Options

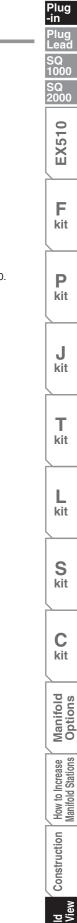
How to Increase Manifold Stations

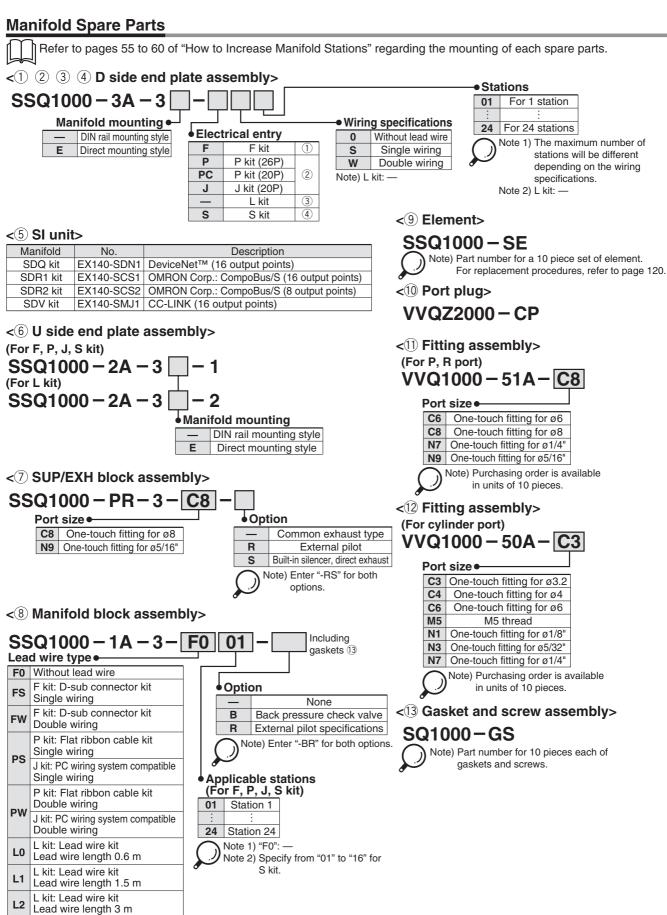
Construction Manifold Exploded View

## Manifold Exploded View: SQ1000 (Plug-in Type Manifold) SS5Q13

# (F, P, J, L, S kit)







S kit: Serial transmission kit

S kit: Serial transmission kit

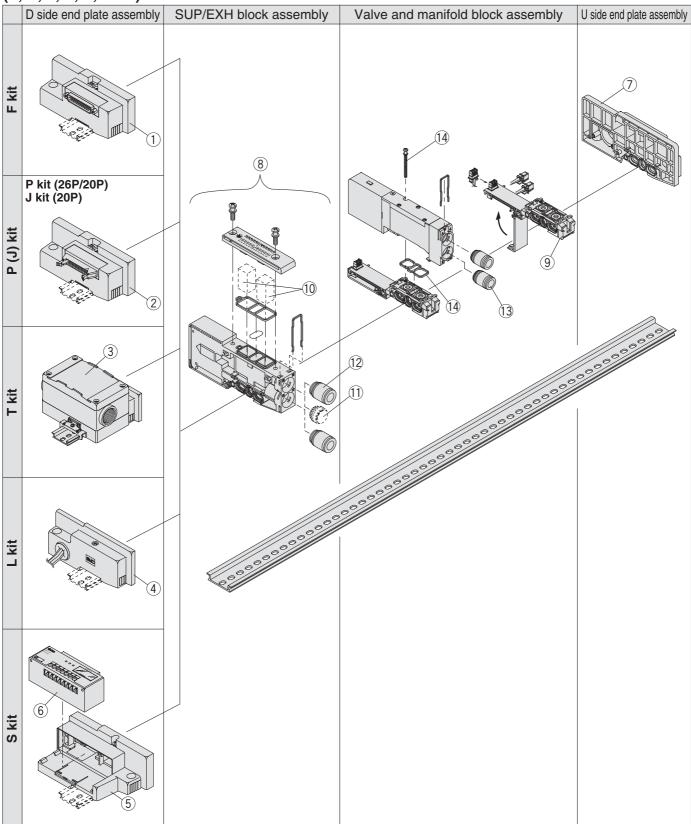
Single wiring

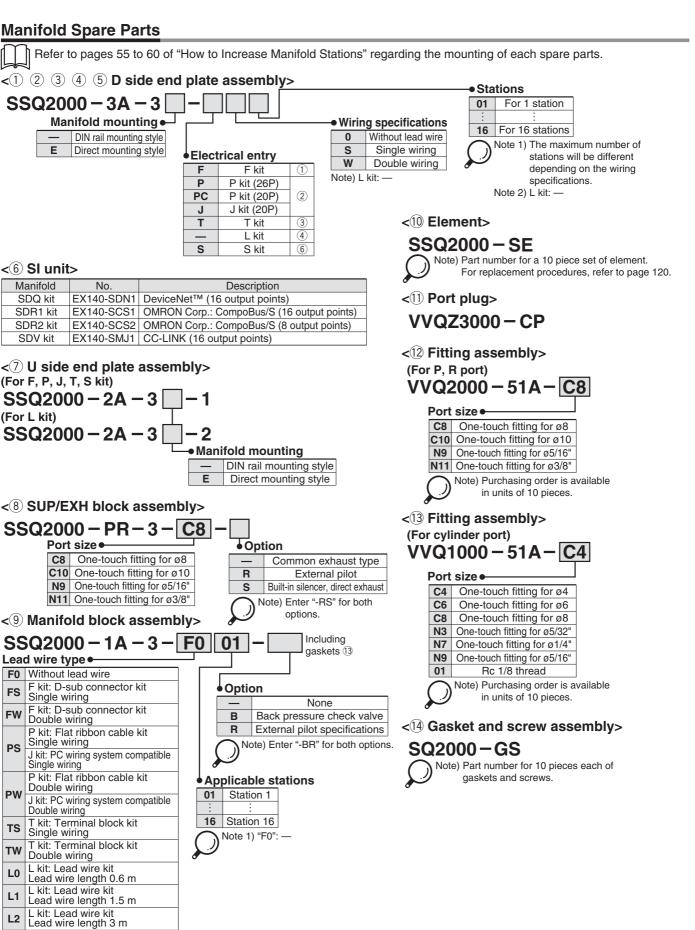
Double wiring

SW

## Manifold Exploded View: SQ2000 (Plug-in Type Manifold) SS5Q23

## (F, P, J, T, L, S kit)



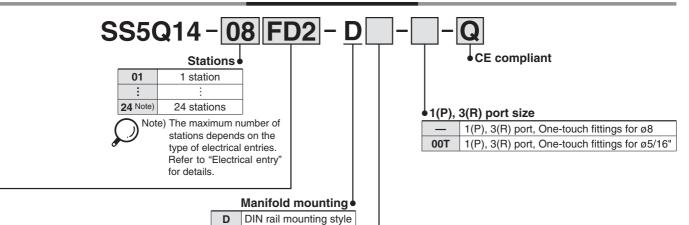


S kit: Serial transmission kit Single wiring Sw S kit: Serial transmission kit Double wiring

# **Plug Lead Unit**

# Series SQ1000 (E

#### **How to Order Manifold**



#### Option

_	None		
<b>02 to 24</b> (1)	DIN rail length specified		
<b>B</b> (2)(3)	Back pressure check valve		
<b>K</b> (4)	Special wiring specifications (Except double wiring)		
N	With name plate (Side ported only		
R	External pilot specifications		
S	Built-in silencer, direct exhaust		

Note 1) Specify DIN rail length with "D□ at the end. (Enter the number of stations inside □.)

The number of stations that may be displayed is longer than the manifold number of stations. Example: -D09

Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.

Note 4) Specify "-K" for wiring specification for cases below. (Except C kit)

- All single wiring

- Single and double mixed wiring.

When there are stations which do not require wiring (e.g. single SUP. spacer), specify the
wiring specification in the manifold specification so that the number of solenoids is the
maximum number of solenoids or less. (Standard wiring specification is double wiring)

Note 5) For specifying two or more options, enter them alphabetically. Example: -BKN 

\* Refer to pages 95 to 99 and 105 to 107 for manifold option parts.

#### Electrical entry

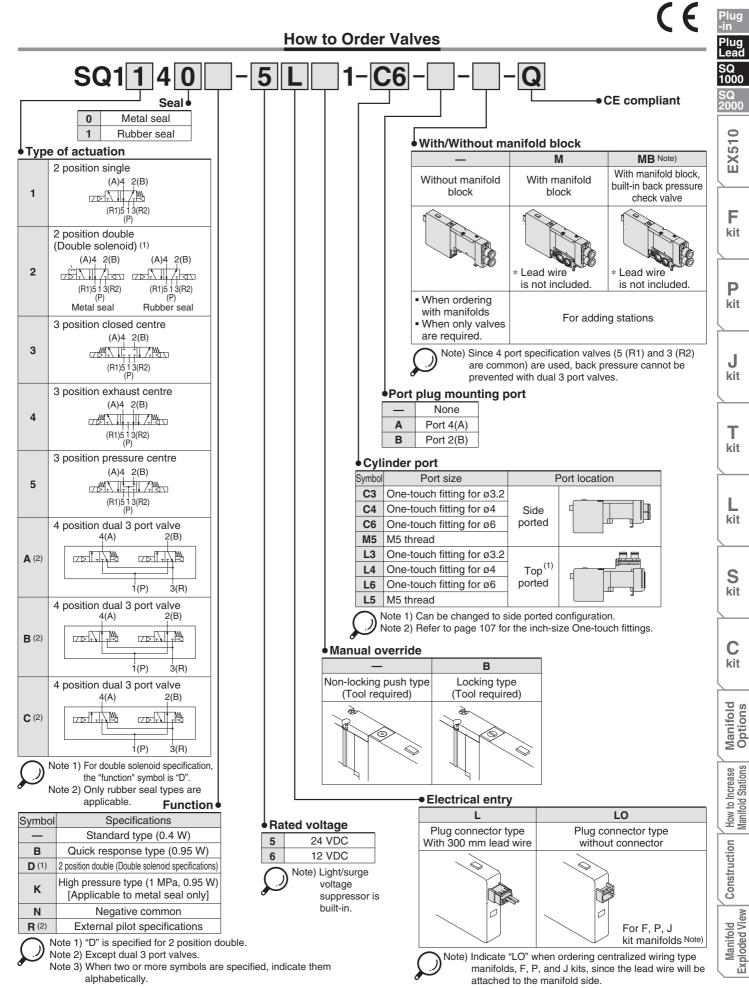
D-sub connector (25P) kit, without cable D-sub connector kit D-sub connector kit D-sub connector kit D-sub connector kit D-sub connector (25P) kit, with 1.5 m cable D-sub connector (25P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 1.5 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribb	Kit type		Lead wire connector location	Cable specifications	Station	Max. number of solenoids for special wiring specifications (2)
D-sub Connector (25P) kit, with 1.5 m cable D-sub connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 5.0 m cable D-sub connector (25P) kit, with 5.0 m cable D-sub connector (25P) kit, with 5.0 m cable Flat ribbon cable (26P) kit, with 1.5 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) browning To 8 stations (Double wiring) To 8 stations	<b>E</b> kit U side	FD0		D-sub connector (25P) kit, without cable		
D-sub Connector (25P) kit, with 3.0 m cable D-sub connector (25P) kit, with 5.0 m cable D-sub connector (25P) kit, with 5.0 m cable D-sub connector (25P) kit, with 5.0 m cable PD0 PD1 PD2 PD3 Flat ribbon cable (26P) kit, with 1.5 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable  I to 12 stations (Double wiring)  1 to 9 stations (Double wiring)  1 to 8 stations (Double wiring)  Flat ribbon cable (20P) PC wiring system compatible  C kit		FD1	D side	D-sub connector (25P) kit, with 1.5 m cable		24
Flat ribbon cable (26P) kit, with 1.5 m cable  PD1 PD2 PD3 Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable  1 to 12 stations (Double wiring)  1 to 8 stations (Double wiring)  1 to 8 stations (Double wiring)  Flat ribbon cable (20P) PC wiring system compatible  C kit	D-sub D side	FD2		D-sub connector (25P) kit, with 3.0 m cable		
Flat ribbon cable (26P) kit, with 1.5 m cable  PD2 PD3 Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, with out cable  The ribbon cable (20P) Flat ribbon cable (20P) PC wiring system compatible	Connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable		
Flat ribbon cable (26P) kit, with 1.5 m cable  PD2 PD3 Flat ribbon cable (26P) kit, with 3.0 m cable Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable  The ribbon cable (20P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable  The ribbon cable (20P) Flat ribbon cable (20P) Flat ribbon cable (20P) PC wiring system compatible	P kit	PD0		Flat ribbon cable (26P) kit, without cable		
Flat ribbon cable (26P) kit, with 3.0 m cable  PD2 PD3 Flat ribbon cable (26P) kit, with 5.0 m cable Flat ribbon cable (20P) kit, without cable  1 to 9 stations (Double wiring)  1 to 8 stations (Double wiring)		PD1		Flat ribbon cable (26P) kit, with 1.5 m cable		24
Flat ribbon cable connector kit (20P)    J kit     J kit		PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable		
Flat ribbon cable connector kit (20P)    J kit     JD0   D side   Flat ribbon cable (20P) kit, without cable     1 to 9 stations (Double wiring)     1 to 8 stations (Double w	(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable		
JD0 D side Flat ribbon cable (20P) PC wiring system compatible  Flat ribbon cable (20P) PC wiring system compatible  1 to 8 stations (Double wiring)  C kit		PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations (Double wiring)	18
	Flat ribbon cable (20P)	JD0	D side			16
Connector kit		С	_	Connector kit	1 to 24 stations	_

Note 1) Separately order the 20P type cable assembly for the P kit.

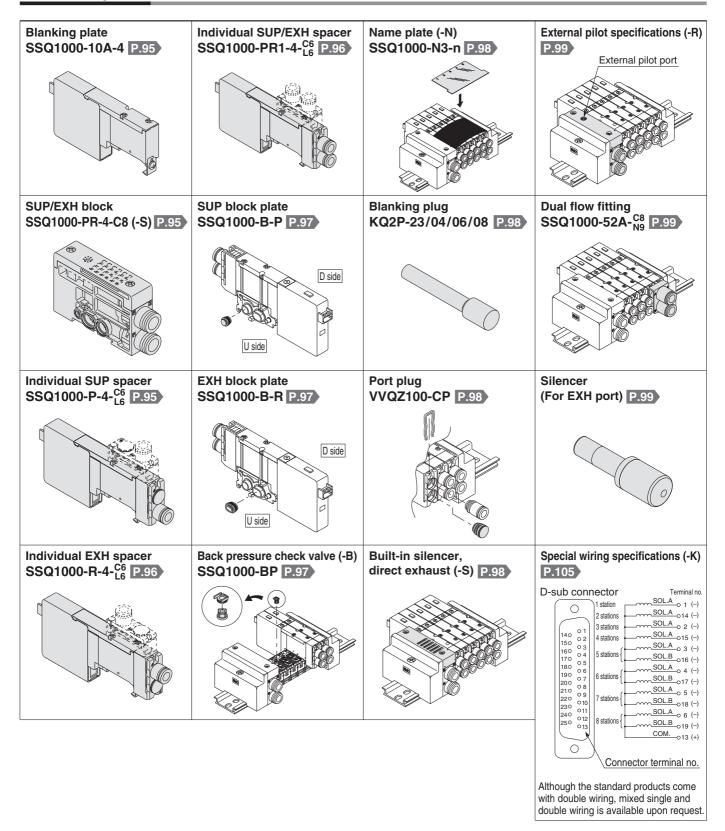
Note 2) Specify the wiring so that the maximum number of solenoids is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)



<sup>\*</sup> Refer to page 116 for manifold spare parts.

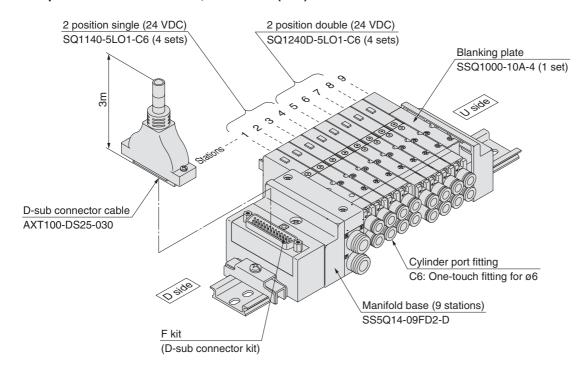


#### **Manifold Options**



### **How to Order Manifold Assembly**

### Example: D-sub connector kit, with cable (3 m)



SS5Q14-09FD2-D ...... 1 set (F kit 9-station manifold base)

- \* SQ1140-5LO1-C6 ····· 4 sets (2 position single)
- \* SQ1240D-5LO1-C6 ··· 4 sets (2 position double)
- \* SSQ1000-10A-4 ······· 1 set (Blanking plate)

The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

kit

### **Valve Specifications**

### Model

model															
							Flov		Response	time [ms] (2)					
Series		Type of	Cool	Model	$1 \rightarrow 4/2 \text{ (P} \rightarrow A/B)$ $4 \rightarrow 5 \text{ (A} \rightarrow R1)$								Chamalana	Quick response	Weight
Series	а	ctuation	Seal	iviodei	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	Standard (0.4 W)	(0.95 W)	[g]
	u	Single	Metal seal	SQ1140	0.62	0.10	0.14	141	0.63	0.11	0.14	144	26 or less	12 or less	80
	position		Rubber seal	SQ1141	0.79	0.20	0.19	189	0.80	0.20	0.19	192	24 or less	15 or less	80
		Double	Metal seal	SQ1240D	0.62	0.10	0.14	141	0.63	0.11	0.14	144	13 or less	10 or less	95
	2	Double	Rubber seal	SQ1241D	0.79	0.20	0.19	189	0.80	0.20	0.19	192	20 or less	15 or less	95
		Closed centre	Metal seal	SQ1340	0.58	0.12	0.14	133	0.63	0.11	0.14	144	44 or less	29 or less	100
SQ1000	_		Rubber seal	SQ1341	0.64	0.20	0.15	153	0.58	0.26	0.16	144	39 or less	25 or less	100
SQ1000	position	Exhaust	Metal seal	SQ1440	0.58	0.12	0.14	133	0.60	0.14	0.14	139	44 or less	29 or less	100
		centre	Rubber seal	SQ1441	0.64	0.20	0.15	153	0.80	0.20	0.19	192	39 or less	25 or less	100
	က	Pressure	Metal seal	SQ1540	0.62	0.12	0.14	142	0.63	0.14	0.14	146	44 or less	29 or less	100
		centre	Rubber seal	SQ1541	0.79	0.21	0.19	190	0.59	0.20	0.14	141	39 or less	25 or less	100
	4 position	Dual 3 port valve	Rubber seal	SQ1 <sup>A</sup> <sub>C</sub> 41	0.59	0.28	0.15	148	0.59	0.28	0.15	148	27 or less	14 or less	95

Note 1) Values for the cylinder port size of C6, CYL  $\rightarrow$  Values of EXH. Flow characteristics of 2  $\rightarrow$  3 (B  $\rightarrow$  R2) delines about 30% of 4  $\rightarrow$  5 (A  $\rightarrow$  R1). Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.

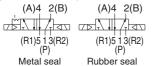
Note 3) These valves have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



### JIS Symbol

2 position single (A)4 2(B) (R1)5 1 3(R2) (P)

2 position double (Double solenoid)



3 position closed centre

3 position pressure centre



3 position exhaust centre



**Specifications** 

	Valve	e construction	1	Metal seal	Rubber seal					
Valve specifications	Fluid	l		Air/Inert gas						
	Maxi	mum operatin	g pressure	0.7 MPa (High pressure type (3): 1.0 MPa)						
	ing	Single		0.1 MPa	0.15 MPa					
	n. operating pressure	Double (Doub	le solenoid)	0.1 MPa	0.1 MPa					
	n. op	3 position		0.1 MPa	0.2 MPa					
bec	Min.	4 position			0.15 MPa					
Ve 8	Amb	ient and fluid t	emperature	-10 to 50°C (1)						
Val	Lubr	ication		Not re	quired					
	Pilot	valve manual	override	Push type/Locking type (Tool required)						
	Vibra	ation/Impact re	esistance (2)	30/150	O m/s <sup>2</sup>					
	Prote	ection structu	·e	Dust tight						
SL	Coil	rated voltage		12 VDC,	24 VDC					
탏	Allov	vable voltage	fluctuation	±10% of ra	ted voltage					
lenc fica	Coil	insulation typ	е	Equivalent to class B						
Solenoid specifications	Powe	r consumption	24 VDC	0.4 W DC (17 mA), 0.95 W DC (40 mA) (4)						
S	(Curi	rent)	12 VDC	0.4 W DC (34 mA), 0	.95 W DC (80 mA) (4)					
_										

Note 1) Use dry air to prevent condensation when operating at low temperatures.

Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz.

Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

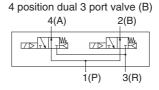
Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

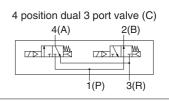
Note 3) Metal seal type only. Note 4) Value for quick response, high pressure type.

4 position dual 3 port valve (A)
4(A) 2(B)

1(P)

3(R)





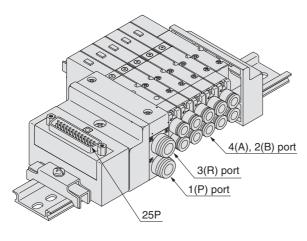
### **Manifold Specifications**

Base model		g specifi ort size		Applicable solenoid	Type of connection		Applicable	5-station	Addition per					
base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	valve	Type of connection		stations (3)	[g]	[g] station (4)					
	C8		C3 (For ø3.2) C4 (For ø4)		F kit: D-sub connector	1 to 12 stations	420	20						
	(For ø8)	Side	C6 (For ø6)		P kit: Flat ribbon cable	26P	1 to 12 stations	420	20					
SS5Q14-□□-□	Option		M5 (M5 thread)	SQ1□40	F Kit. Flat HDDOH Cable	20P	1 to 9 stations	720	20					
333014	Built-in silencer,	T (0)	L3 (For ø3.2) L4 (For ø4)	SQ1□41	J kit: Flat ribbon cable PC wiring system compatible		1 to 8 stations	420	20					
	\direct exhaust/	1 op (2)	L6 (For ø6) L5 (M5 thread)		C kit: Connector kit		1 to 24 stations	460	per station (4) [g] 20					

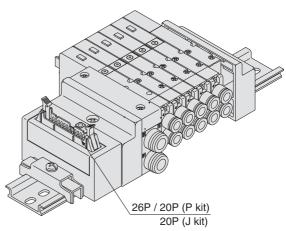
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 107. Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 105 for details.

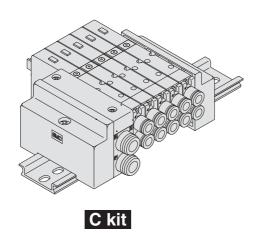
Note 4) Except valves. For valve weight, refer to page 71.







P kit J kit



**EX510** 

F kit

P -kit

J kit

T kit

kit

S kit

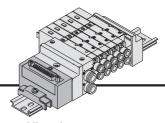
C kit

Construction How to Increase

Manifold Exploded View

# Kit (D-sub Connector Kit)

- The D-sub connector reduces installation labour for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.



### **Manifold Specifications**

	Po	Maximum			
Series	Port	Po	number of		
	location	1(P), 3(R)	4(A), 2(l	B)	stations
SQ1000	Side, Top	C8	C3, C4, C6	6, M5	12 stations (24 as a semi-standard)

### D-sub connector (25 Pins)

#### Cable assembly •

**D-sub Connector** 

Dot

colour marking

Black None

Brown None

Red None

Orange None

Yellow None

Pink | None

Blue None

Purple White

Grey Black

White Black

White Red

Yellow Black

Pink Black

Blue White

Purple None

Grey None

Orange Black

Red White Brown White

Red

Red

Pink

Grey

24 Black White 25 White None

Red

Red

Yellow

3

4

5

6

7

8

10

11

12

13 Orange

14

15

16

17

18

19

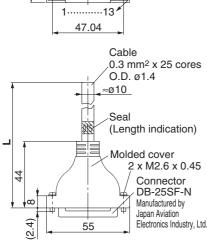
21 22

23

## AXT100-DS25-030

The D-sub connector cable assemblies can be ordered with manifolds. Refer to "How to Order Manifold."

#### **Cable Assembly** Terminal No. Socket side Terminal Lead wire 14.....25 Terminal no. 1.....13 47.04



D-sub	Connector	Cable I	Assemb	oly

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

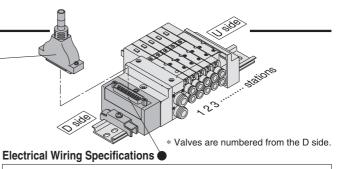
- \* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

### **Electrical** Characteristics

Cilaracter	เอแบอ				
Item	Property				
Conductor resistance Ω/km, 20°C	65 or less				
Withstand voltage VAC, 1 min.	1000				
Insulation resistance	5 or more				

### Connector manufacturers' example

- · Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



#### **D-sub connector**

As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 105.

Connector terminal no.

### D-sub connector assembly wire colours (AXT100-DS25-015 050)

	rmin	al no.	Polarity	Lead wire colour	Dot marking
1 station { SOL.a SOL.b	1	(-)	(+)	Black	None
(+**********	14	(-)	(+)	Yellow	Black
2 stations SOL.b	2	(-)	(+)	Brown	None
( <del>                                    </del>	15	(-)	(+)	) Pink	Black
3 stations SOL h	3	(-)	(+)	Red	None
(+m <u>sszs</u> o	16	(-)	(+)	Blue	White
4 stations { SOL b	4	(-)	(+)	Orange	None
(+m <u>sszs</u> o	17	(-)	(+)	) Purple	None
5 stations { SOL b	5	(-)	(+)	Yellow	None
(+m-3020	18	(-)	(+)	Grey	None
6 stations SOL h	6	(-)	(+)	) Pink	None
(+m <u>oor</u> 0	19	(-)	(+)	Orange	Black
7 stations { SOL.a SOL.b SOL.b	7	(-)	(+)	Blue	None
SOL.a	20	(-)	(+)	Red	White
8 stations SOL.b	8	(-)	(+)	Purple	White
(+m <u>sszs</u> o	21	(-)	(+)	Brown	White
9 stations { SOL.a SOL.b	9	(-)	(+)	Grey	Black
SOL.a	22	(-)	, ,	Pink	Red
10 stations { SOL.b SOL.b	10	(-)			Black
(+m <u>sszs</u> o	23	(-)	(+)	Grey	Red
11 stations { SOL.a SOL.b SOL.b	11	(-)	(+)	White	Red
SOL.a	24	(-)	(+)	Black	White
12 stations { SOL.b	12	(-)	(+)	Yellow	Red
(1meor.so	25	(-)	(+)	White	None
COM.	13	(+)	(-)	Orange	Red
		Positive co	mmon Negative o	ommon	

Note) When using the negative common specifications, use valves for negative common.



Note) The minimum bending inner radius of D-sub connector cable is 20 mm.



Plug -in Plug Lead

SQ 1000

2000

EX510

F kit

P kit

**J** kit

**T** kit

L kit

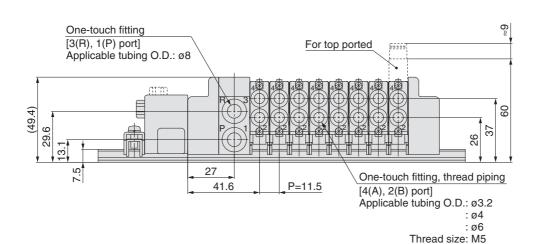
S

kit

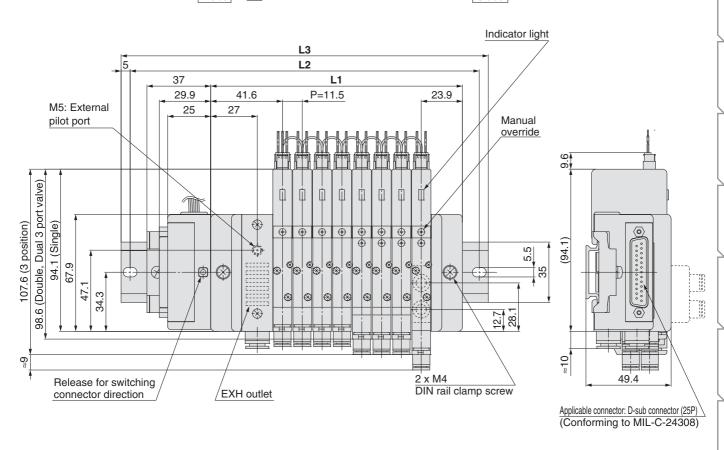
e Manifold

Construction How to Increase Manifold Stations

Manifold C Exploded View



D side Stations---1--2--3--4--5--6--7--8---- U side



Dimensions [mm]

	n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1		65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	1	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	1	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



### Kit (Flat Ribbon Cable Connector)

- Simplification and labour savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

### **Manifold Specifications**

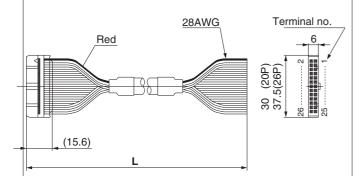
	Po	Maximum			
Series	Port	Po	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations	
SQ1000	Side, Top	C8	C3, C4, C6, M5	12 stations (24 as a semi-standard)	

### Flat Ribbon Cable (26 Pins, 20 Pins)

### Cable assembly



Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to "How to Order manifold".



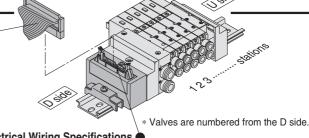
### Flat Ribbon Cable Connector Assembly

Cable	Assembly part no.					
length (L)	26P	20P				
1.5 m	AXT100-FC26-1	AXT100-FC20-1				
3 m	AXT100-FC26-2	AXT100-FC20-2				
5 m	AXT100-FC26-3	AXT100-FC20-3				

- \* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



**Electrical Wiring Specifications** 

#### Flat ribbon cable connector

26 🗆 🗆 25

24 🗆 🗆 23

22 🗆 🗆 21

20 🗆 🗆 19

18 🗆 🗆 17

16 🗆 🗆 15

14 🗆 🗆 13 12 🗆 🗆 11

10 🗆 🗆 9 8 🗆 🗆 7 6 🗆 🗆 5

4 🗆 🗆 3 2 🗆 🗆 1 Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types. Mixed single and double wiring is available as an option.

For details, refer to page 105.

Connector terminal no.

Triangle mark indicator position

<26P>		<20P>
Terminal no	. Polarity	Terminal no. Polarity
1 station { SOL.a 1 2	(-) (+) (-) (+)	1 station { SOL.a 0 1 (-) (+) SOL.b 0 2 (-) (+)
2 stations SOL.a 3 SOL.b 4 SOL.a 5	(-) (+) (-) (+)	SOL 2
3 stations SOL.b 6	(-) (+) (-) (+)	3 stations { SOL.b 6 (-) (+)
4 stations { SOL.b 8 SOL.a 9	(-) (+) (-) (+) (-) (+)	4 stations { SOL.a o 7 (-) (+) SOL.a o 9 (-) (+)
5 stations { SOL.b 10 SOL.a 11	(-) (+)	5 stations { SOL.b 10 (-) (+) SOL.a 11 (-) (+)
6 stations { SOL.b 12 SOL.a 13	(-) (+) (-) (+) (-) (+)	6 ctations / COL b
7 stations SOL.b 14 SOL.a 15	(-) (+) (-) (+) (-) (+)	7 stations SOL.b 14 (-) (+) SOL.a 15 (-) (+)
8 stations SOL.b 16	(-) (+) (-) (+)	8 stations ( SOL.b 16 (-) (+) SOL.a 17 (-) (+)
9 stations ( SOL.b o 18	(-) (+) (-) (+)	9 stations ( SOL.b 18 (-) (+)
10 stations { SOL.b 20	(-) (+)	O 19 (+) (-)

(+)

(+)

(+)

(-)

(-)

Negative specifications

(-)

(+)

Positive

Positive

Negative

Note) When using the negative common specifications, use valves for negative common.



11 stations

12 stations

SOL.a 0 23

SOL.b 24

COM. ○ 26

COM. **-**○ 25 (+)

Plug -in Plug

Lead SQ 1000

SQ 2000

EX510

F kit

P kit

**J** kit

**T** kit

L kit

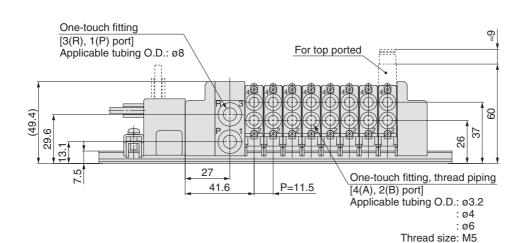
S kit

kit

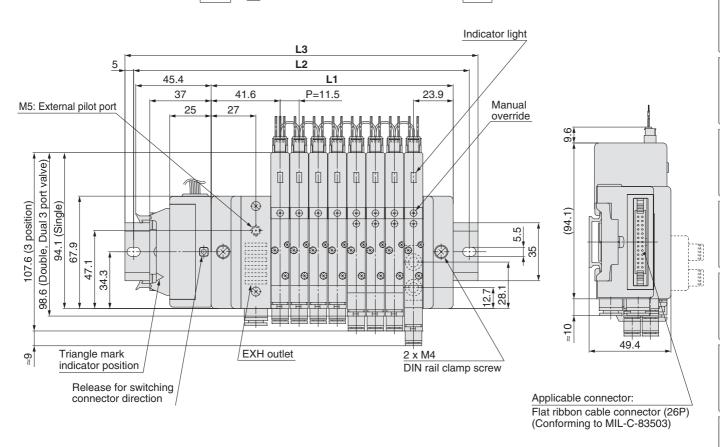
e Manifold Sptions

Construction How to Increase

Manifold Cc Exploded View



D side Stations --- 1 -- 2 -- 3 -- 4 -- 5 -- 6 -- 7 -- 8 --- n U side



Dimensions [mm]

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	362.5	375	375	387.5
L3	135.5	148	160.5	173	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5	385.5	398



### Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)



 Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

 Top or side receptacle position can be selected in accordance with the available mounting space.

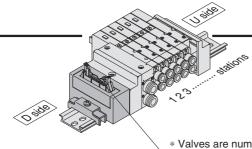
### **Manifold Specifications**

	Po	rting specifi	cations	Maximum			
Series	Port	Po	ort size	number of			
	location	1(P), 3(R)	4(A), 2(B)	stations			
SQ1000	Side, Top	C8	C3, C4, C6, M5	8 stations (16 as a semi-standard)			

Terminal no. Polarity

(+)

(+)



\* Valves are numbered from the D side.

### **Electrical Wiring Specifications**

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 105.

#### Flat ribbon cable connector 1 station 20 🗆 🗆 19 2 stations 18 🗆 🗆 17 16 🗌 🗎 15 SOL.a 3 stations 14 🗆 🗆 13 12 🗆 🗆 11 SOL.a 10 🗆 🗆 9 4 stations 8 🗆 🗆 7 Connector terminal no. 6 🗆 🗆 5 5 stations 4 🗆 🗆 3 SOL.a Triangle mark 2 🗌 🗎 1 indicator position 6 stations

(+)(+) (+) (+) (+) (+) (+) (-)(+) (-)(+) (-)(+) 7 stations (+) SOL.a (-)(+) 8 stations (+) (-)(+) (-)(+) (-)COM. (+)(-)

Positive Negative common common specifications

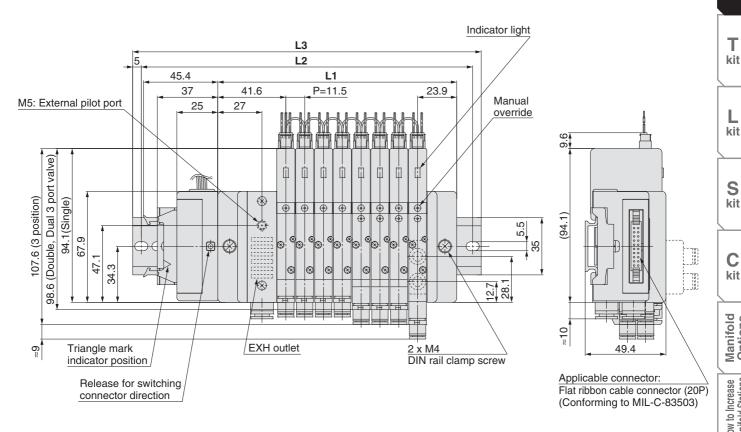
Note) When using the negative common specifications, use valves for negative common.

For details about the PC wiring system, refer to the PCW series catalogue (CAT.E02-20) separately.

One-touch fitting တ္ဆ [3(R), 1(P) port] For top ported Applicable tubing O.D.: ø8 (49.4)9 29.6 37 26 27 41.6 P=11.5 One-touch fitting, thread piping [4(A), 2(B) port] Applicable tubing O.D.: ø3.2 :ø4 : ø6

Thread size: M5

U side



(Stations) - - - (1) - - (2) - - (3) - - (4) - - (5) - - (6) - - (7) - - (8) - - - (n)

Dimer	Dimensions [mm]Formula: L1 = 11.5n + 54 n: Stations (Maximum 16 stations)															
L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238
L2	125	137.5	150	162.5	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	300

223

210.5

198

185.5

L3

135.5

148

160.5

173

235.5

248

260.5

310.5

285.5

**EX510** 

F kit

P kit

Т kit

S

C

kit

Manifold Options

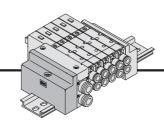
Construction How to Increase

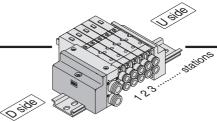
Manifold Exploded View

# Kit (Connector)

### Standard with lead wires connected to each valve individually. **Manifold Specifications**

	Po	Maximum		
Series	Port	number of		
	location	1(P), 3(R)	4(A), 2(B)	stations
SQ1000	Side, Top	C8	C3, C4, C6, M5	24 stations





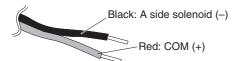
\* Valves are numbered from the D side.

#### Wiring Specifications: Positive Common Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

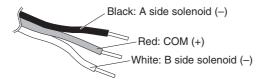
### Single solenoid

Lead wire colour SOL.A Black ⊸COM.(+) Red



### Double solenoid

Lead wire colour SOL.A (-) Black 。COM.(+) Red SOL.B (-) White



### Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO1-C6....3 pcs. AXT661-14AL-10---3 pcs.

### **Connector Assembly Part No.**

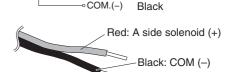
Lead wire length	Single solenoid	Double solenoid							
Socket only (3 pcs.)	AXT661-12AL								
300 mm	AXT661-14AL	AXT661-13AL							
600 mm	AXT661-14AL-6	AXT661-13AL-6							
1000 mm	AXT661-14AL-10	AXT661-13AL-10							
2000 mm	AXT661-14AL-20	AXT661-13AL-20							
3000 mm	AXT661-14AL-30	AXT661-13AL-30							

#### Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

#### Single solenoid

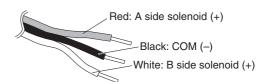
Lead wire colour Red



~ COM.(-)

### Double solenoid

Lead wire colour SOL.A (+) Red ∘COM.(-) Black SOL.B (+) White



### Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ1140-5LO1-C6....3 pcs. AXT661-14ANL-10---3 pcs.

### Connector Assembly Part No.

Oomicotor A	socilibly i air ito	·•						
Lead wire length	Single solenoid	Double solenoid						
Socket only (3 pcs.)	AXT66	1-12AL						
300 mm	AXT661-14ANL	AXT661-13ANL						
600 mm	AXT661-14ANL-6	AXT661-13ANL-6						
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10						
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20						
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30						



Note) When using the negative common specifications, use valves for negative common.

Plug -in

**EX510** 

F kit

P kit

J kit

Т kit

L kit

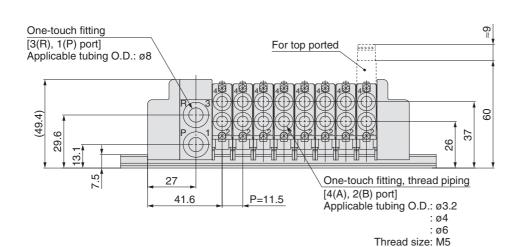
S kit

C kit

Manifold Options

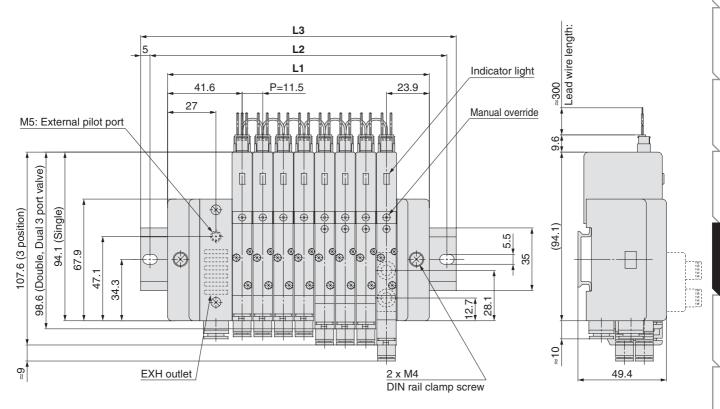
Construction How to Increase Manifold Stations

Manifold Exploded View



D side

(Stations)---(1)--(2)--(3)--(4)--(5)--(6)--(7)--(8)----(n)



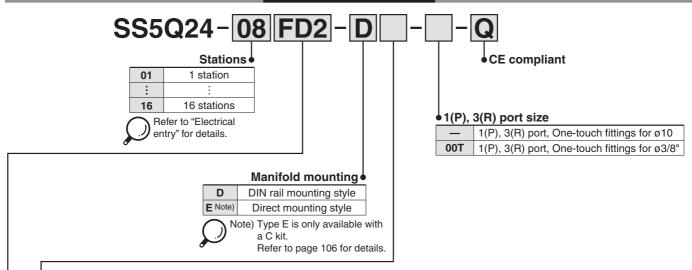
-		
Dimen	einne	ımmı
	310113	

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	65.5	77	88.5	100	111.5	123	134.5	146	157.5	169	180.5	192	203.5	215	226.5	238	249.5	261	272.5	284	295.5	307	318.5	330
L2	87.5	100	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	250	262.5	275	287.5	300	312.5	325	337.5	350	350
L3	98	110.5	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5	348	360.5	360.5

### **Plug Lead Unit**

# Series SQ2000 (

### **How to Order Manifold**



Option

- Op	
_	None
02 to 16 (1)	DIN rail length specified
В	Back pressure check valve
<b>K</b> (3)	Special wiring specifications (Except double wiring)
N	With name plate (Side ported only)
R	External pilot specifications
S	Built-in silencer, direct exhaust

Note 1) Specify DIN rail length with "D□ at the end. (Enter the number of stations inside □.)

The number of stations that may be displayed is longer than the manifold number of stations. Example: -D09

Note 2) When "-B" is selected, a back pressure check valve is included in all stations of the manifold. If the back pressure check valve is used only for the station that need it, then specify the station location in the manifold specification. ("-B" is not necessary)

Note 3) Specify "-K" for wiring specification for cases below. (Except C kit)

- All single wiring
- Single and double mixed wiring.
- When there are stations which do not require wiring (e.g. single SUP spacer), specify the wiring specification in the manifold specification so that the number of solenoids is the maximum number of solenoids or less. (Standard wiring specification is double wiring)

Note 4) For specifying two or more options, enter them alphabetically. Example: -BKN \* Refer to pages 100 to 107 for manifold option parts.

### **♦** Electrical entry

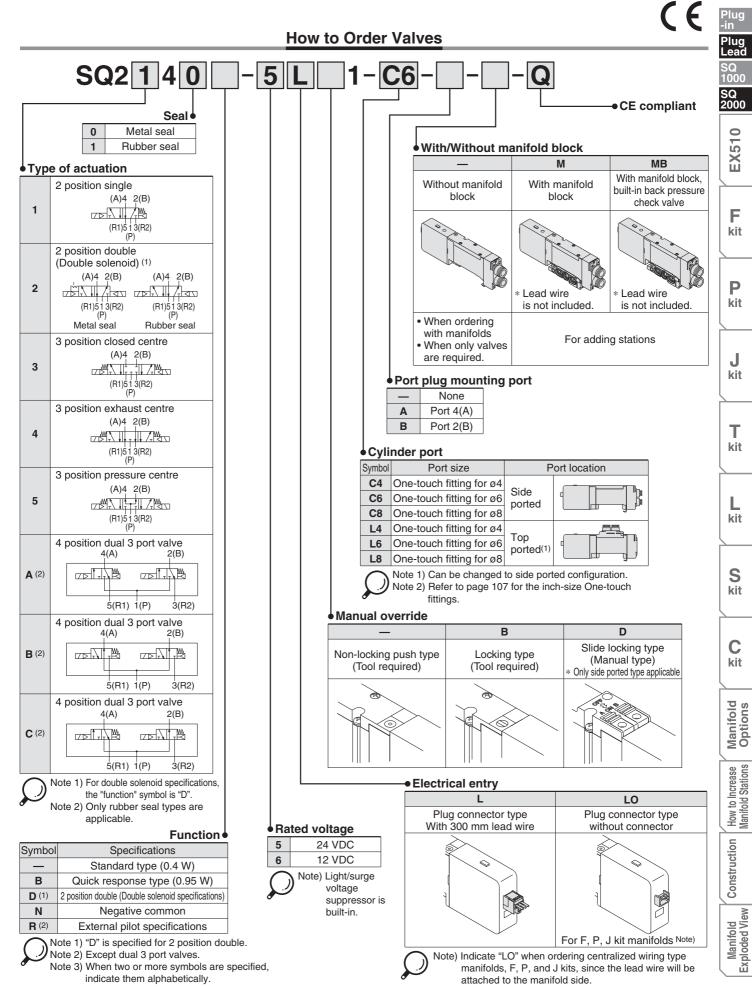
- Licoti loui Citti y						
Kit type		Lead wire connector location	Cable specifications	Stations	of solenoids for special wiring	Max. number of solenoids for special wiring specifications (2)
<b>F</b> kit	FD0		D-sub connector (25P) kit, without cable			
	FD1	D side	D-sub connector (25P) kit, with 1.5 m cable	1 to 12 stations	16 stations	24
D-sub D side	FD2	D Side	D-sub connector (25P) kit, with 3.0 m cable	(Double wiring)	10 Stations	
Connector kit	FD3		D-sub connector (25P) kit, with 5.0 m cable			
P kit	PD0		Flat ribbon cable (26P) kit, without cable			
	PD1		Flat ribbon cable (26P) kit, with 1.5 m cable	1 to 12 stations		24
	PD2	D side (1)	Flat ribbon cable (26P) kit, with 3.0 m cable (Double wiring)			24
(26P)	PD3		Flat ribbon cable (26P) kit, with 5.0 m cable			
Flat ribbon cable connector kit (20P)	PDC		Flat ribbon cable (20P) kit, without cable	1 to 9 stations (Double wiring)		18
Flat ribbon cable (20P) (PC wiring system compatible)	JD0	D side	Flat ribbon cable (20P) PC wiring system compatible	1 to 8 stations (Double wiring)	16 stations	16
C kit	С	_	Connector kit	1 to 16 stations	_	_

Note 1) Separately order the 20P type cable assembly for the P kit.

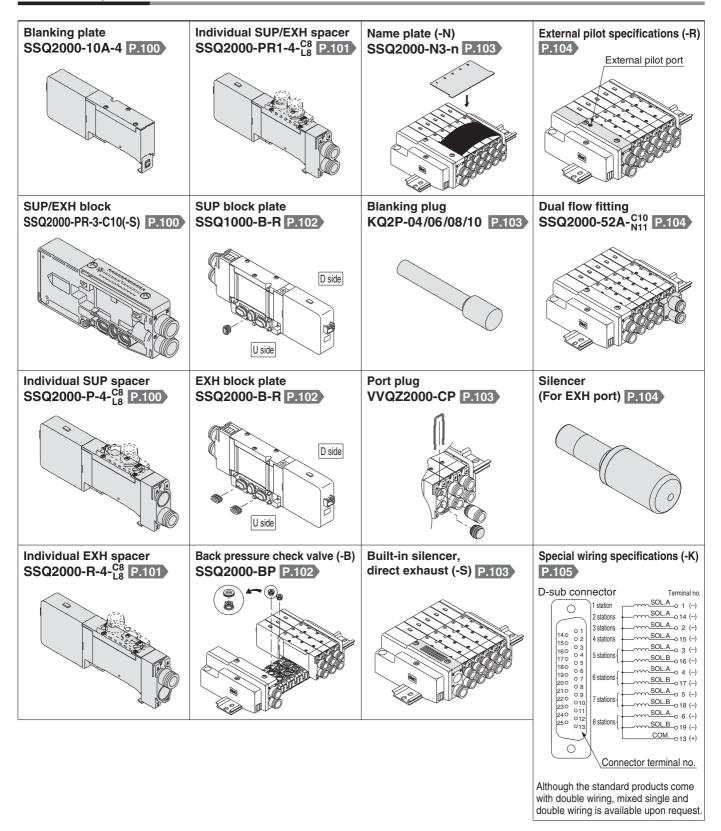
Note 2) Specify the number of the solenoid so that the maximum station number is not exceeded. (The number of solenoids are counted as: 1 for single solenoids and 2 for type 3P and 4P double solenoids.)



<sup>\*</sup> Refer to page 116 for manifold spare parts.

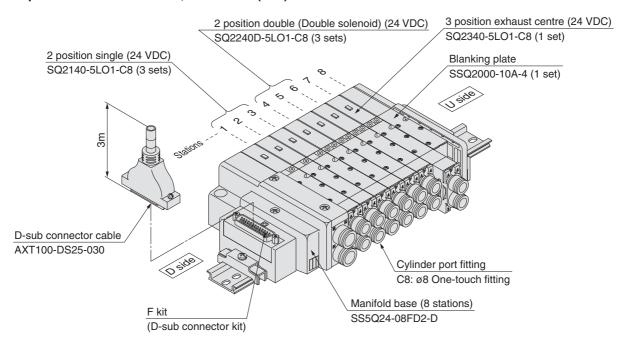


### **Manifold Options**



### **How to Order Manifold Assembly**

### Example: D-sub connector kit, with cable (3 m)



SS5Q24-08FD2-D ······ 1 set (F kit 8-station manifold base)

- \* SQ2140-5LO1-C8 ····· 3 sets (2 position single)
- \* SQ2240D-5LO1-C8 ··· 3 sets (2 position double)
- \* SQ2340-5LO1-C8 ···· 1 set (3 position exhaust centre)
- \* SSQ2000-10A-4 ······· 1 set (Blanking plate)

→ The asterisk denotes the symbol for assembly. Prefix it to the part nos. of the solenoid valve, etc.

Add the valve and option part numbers in order starting from the first station on the D side. When entry of part numbers becomes complicated, indicate on the manifold specification sheet.

### Valve Specifications

### Model

MOGCI															
							Flov	v charac	teristic (	1)			Response	time [ms] (2)	
Series		Type of	Seal	Model		$1 \rightarrow 4/2$	$(P \rightarrow A)$	/B)	4/2 -	→ 5/3 (A	$/B \rightarrow R$	1/R2)	Charada ad	0	Weight
Selles	а	ctuation	Jeai	Model	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	C [dm <sup>3</sup> / (s·bar)]	b	Cv	Q [L/min] (ANR) Note 3)	Standard (0.4 W)	Quick response (0.95 W)	[g]
	_	Cinalo	Metal seal	SQ2140	2.2	0.17	0.51	518	2.4	0.14	0.57	556	35 or less	20 or less	145
	position	Single	Rubber seal	SQ2141	2.3	0.17	0.51	542	3.1	0.18	0.71	734	31 or less	24 or less	140
		Double	Metal seal	SQ2240D	2.2	0.17	0.51	518	2.4	0.14	0.57	556	20 or less	15 or less	160
	0	Double	Rubber seal	SQ2241D	2.3	0.17	0.51	542	3.1	0.18	0.71	734	26 or less	20 or less	155
		Closed centre	Metal seal	SQ2340	1.9	0.17	0.46	448	2.1	0.15	0.47	489	56 or less	37 or less	180
SQ1000	on		Rubber seal	SQ2341	1.9	0.17	0.46	448	1.8	0.29	0.47	455	44 or less	34 or less	175
SQ1000	sitio	Exhaust	Metal seal	SQ2440	1.9	0.17	0.46	448	2.4	0.14	0.55	556	56 or less	37 or less	180
	bo	centre	Rubber seal	SQ2441	1.9	0.17	0.46	448	3.1	0.14	0.65	719	44 or less	34 or less	175
	က	Pressure	Metal seal	SQ2540	2.3	0.17	0.51	542	2.1	0.18	0.47	497	56 or less	37 or less	180
		centre	Rubber seal	SQ2541	2.5	0.17	0.56	589	1.8	0.30	0.47	458	44 or less	34 or less	175
	4 position	Dual 3 port valve	Rubber seal	SQ2 <sup>A</sup> <sub>C</sub> 41	1.5	0.17	0.40	353	1.5	0.17	0.40	353	34 or less	19 or less	155

Note 1) Values for the cylinder port size of C6, CYL  $\rightarrow$  Values of EXH. Flow characteristics of 2  $\rightarrow$  3 (B  $\rightarrow$  R2) delines about 30% of 4  $\rightarrow$  5 (A  $\rightarrow$  R1). Note 2) Based on JIS B 8375-1981. (Values with a supply pressure of 0.5 MPa and light/surge voltage suppressor. Values fluctuate depending on the pressure and air quality.

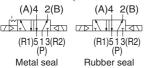
Note 3) These valves have been calculated according to ISO6358 and indicate the flow rate under standard conditions with an inlet pressure of 0.6 MPa (relative pressure) and a pressure drop of 0.1 MPa.



#### JIS Symbol

2 position single (A)4 2(B) (R1)513(R2) (P)

2 position double (Double solenoid)

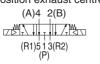


3 position closed centre

3 position pressure centre



3 position exhaust centre



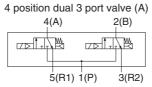
### **Specifications**

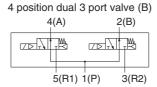
<del>opoon</del>	ppeemeations											
	Valve	construction	1	Metal seal	Rubber seal							
	Fluid			Air/Inert gas								
	Maxi	mum operatin	g pressure	0.7	MРа							
Valve specifications	ing	Single		0.1 MPa	0.15 MPa							
	Single Double (Double		le solenoid)	0.1 MPa	0.1 MPa							
				0.1 MPa	0.2 MPa							
bec	Min. pr	4 position		_	0.15 MPa							
Ve	Ambient and fluid temperature			−10 to 50°C <sup>(1)</sup>								
Val	Lubrication			Not re	quired							
	Pilot valve manual override			Push type (Tool required)/Locking type (Tool required) Slide locking type (Manual type)								
	Vibra	tion/Impact re	esistance (2)									
	Protection structure			Dust tight								
SL	Coil	rated voltage		12 VDC, 24 VDC								
pid Ition	Allov	vable voltage	fluctuation	±10% of rat	ted voltage							
Solenoid	Coil i	insulation typ	е	Equivalent to class B								
Solenoid specifications	Powe	r consumption	24 VDC	0.4 W DC (17 mA), 0.95 W DC (40 mA) (3)								
S	(Current)		12 VDC	0.4 W DC (34 mA), 0.95 W DC (80 mA) (3)								
_												

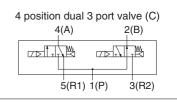
Note 1) Use dry air to prevent condensation when operating at low temperatures. Note 2) Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and deenergized states every once for each condition.

Note 3) Value for quick response type.







### **Manifold Specifications**

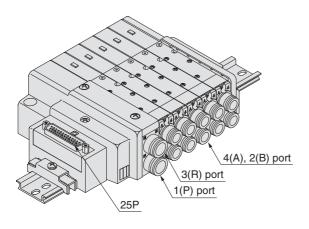
Dana madal	Porting specifications  Port size (1)			Applicable	Turns of some orbits.		Applicable	5-station	Addition
Base model	1(P), 3(R)	Port location	4(A), 2(B) Port size	solenoid valve	Type of connection		stations (3)	weight (4) [g]	station (4)
	C10 (For ø10)	Side	C4 (For ø4) C6 (For ø6) C8 (For ø8)	SQ2□40 SQ2□41	F kit: D-sub connector		1 to 12 stations	580	35
		Side			P kit: Flat ribbon cable	26P	1 to 12 stations	580	35
SS5Q24-□□-□	Option					20P	1 to 9 stations		
000424-00-0	Built-in silencer,	_ (0)	L4 (For ø4)		J kit: Flat ribbon cable PC wiring system compatible		1 to 8 stations	580	35
	\direct exhaust/	Top (2)	L6 (For ø6) L8 (For ø8)		C kit: Connector kit		1 to 16 stations	620	50

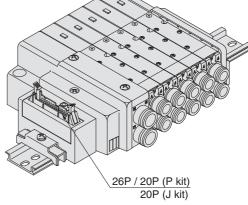
Note 1) One-touch fittings in inch sizes are also available. For details, refer to page 107.

Note 2) Can be changed to side ported configuration.

Note 3) An optional specification for special wiring is available to increase the maximum number of stations. Refer to page 105 for details.

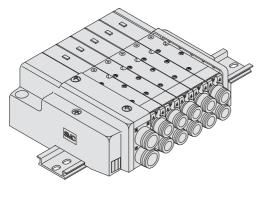
Note 4) Except valves. For valve weight, refer to page 85.





F kit





C kit

**EX510** 

F kit

P -kit

kit

T kit

kit

S kit

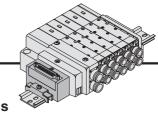
C kit

Construction How to Increase Manifold Stations

Manifold Exploded View

# Kit (D-sub Connector Kit)

- The D-sub connector reduces installation labour for electrical connections.
- Using the D-sub connector (25P), conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.



Manifold specifications

	Por	Porting specifications						
Series	Port	Poi	rt size	number of stations				
	location	1(P), 3(R)	4(A), 2(B)					
SQ2000	Side, Top	C10	C4, C6, C8	12 stations (16 as a semi-standard)				

### D-sub Connector (25 Pins)

#### Cable assembly

**D-sub Connector** 

Dot

colour marking

Black None

Brown None

Red None

Orange None

Yellow None

Pink None

Blue | None

Grey Black

White Black

White Red

Yellow Black

Pink Black

Blue White

Grey | None

Orange Black Red White

Brown White

White

Red

Red

None

Red Red

Purple

Orange

Purple

Pink

1

3

4

5

6

8

9

10

11

12 Yellow

14

15

16

17

18

21

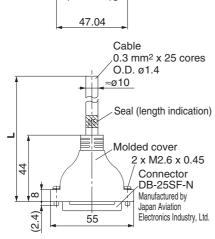
22

23 Grey Black White White None

## AXT100-DS25-030

The D-sub connector cable assemblies can be ordered with manifolds. Refer to "How to Order Manifold."

### **Cable Assembly** Terminal No. Socket side Terminal Lead wire Terminal no.



### **D-sub Connector Cable Assembly**

Cable length ( <b>L</b> )	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable
3 m	AXT100-DS25-030	0.3 mm <sup>2</sup> x
5 m	AXT100-DS25-050	25 cores

- \* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

Note) The minimum bending inner radius of D-sub connector

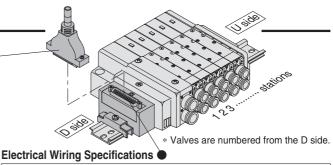
cable is 20 mm.

### **Electrical** Characteristics

Citaracteristics									
Item	Property								
Conductor resistance Ω/km, 20°C	65 or less								
Withstand voltage VAC, 1 min.	1000								
Insulation resistance MΩ/km, 20°C	5 or more								

### Connector manufacturers' example

- · Fujitsu, Ltd.
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Hirose Electric Co., Ltd.



As the standard electrical wiring specifications, double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station for 12 stations or less, regardless of valve and option types. Mixed single and double wiring is available as an option. For details, refer to page 105.

Connector terminal no.

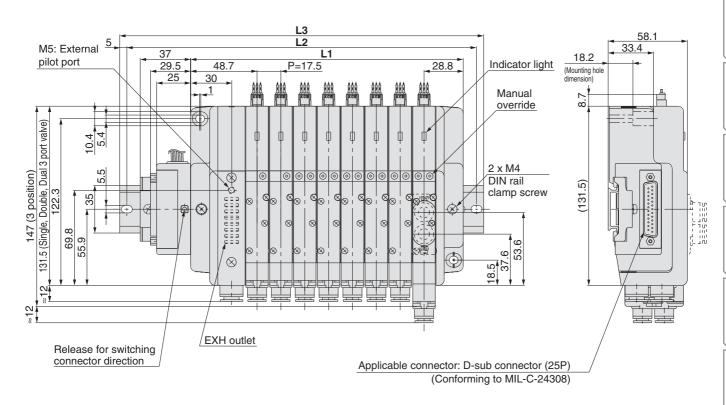
### D-sub connector assembly wire colours (AXT100-DS25-030)

	nina	l no. Pola	arity	Lead wire colour	Dot marking
(SOL.a_o	1	(-)	(+)	Black	None
1 station { SOL.b	14	(-)	(+)	Yellow	Black
SOL.a <sub>o</sub>	2	(-)	(+)	Brown	None
2 stations { SOL.b	15	(-)	(+)	Pink	Black
SOL.a <sub>o</sub>	3	(-)	(+)	Red	None
3 stations SOL.b	16	(-)	(+)	Blue	White
SOL.a <sub>o</sub>	4	(-)	(+)	Orange	None
4 stations { SOL.b	17	(-)	(+)	Purple	None
SOL.a <sub>o</sub>	5	(-)	(+)	Yellow	None
5 stations { SOL.b	18	(-)	(+)	Grev	None
SOL.a <sub>o</sub>	6	(-)	(+)	Pink	None
6 stations { SOL.b	19	(-)	(+)	Orange	Black
SOL.a <sub>o</sub>	7	(-)	(+)	Blue	None
7 stations { SOL.b	20	(-)	(+)	Red	White
SOL.a <sub>o</sub>	8	(-)	(+)	Purple	White
8 stations { SOL.b	21	(-)	(+)	Brown	White
SOL.a <sub>o</sub>	9	(-)	(+)	Grey	Black
9 stations ( SOL.b	22	(-)	(+)	Pink	Red
SOL.a	10	(-)	(+)	White	Black
10 stations ( SOL.b	23	(-)	(+)	Grey	Red
SOL.a	11	(-)	(+)	White	Red
11 stations { SOL.b	24	(-)	(+)	Black	White
12 stations SOL.a	12	(-)	(+)	Yellow	Red
12 stations ( SOL.b	25	(-)	(+)	White	None
COM.	13	(+)	(-)	Orange	Red
		Positive common	Negative cor	nmon	

Note) When using the negative common specifications, use valves for negative common.

One-touch fitting For top ported [3(R), 1(P) port] Applicable tubing O.D.: ø10 (58.1)62. 39.4 41.7 25.7 30 One-touch fitting 48.8 P=17.5 [4(A), 2(B) port] Applicable tubing O.D.: ø4 : ø6 : ø8

D side Stations - - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - n U side



Dimensions [mm]	n1
-----------------	----

Formula: $L1 = 17.5n + 60$	n: Stations (I	Maximum	16 stations)
1 01111ula. L1 – 17.311 + 00	II. Stations (i	Maxilliulli	io stations)

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Plug -in

> Lead SQ

1000 SQ 2000

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C

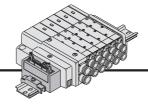
Manifold Options

Construction How to Increase Manifold Stations

| Manifold | Construct | Exploded View |



### Kit (Flat Ribbon Cable Connector)



- Simplification and labour savings for wiring work can be achieved by using a MIL type for the electrical connection.
- Using the connector for flat ribbon cable (26P, 20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.
- Top or side receptacle position can be selected in accordance with the available mounting space.

### **Manifold Specifications**

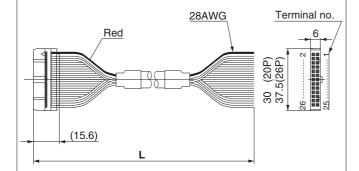
		Por	ting specific	ations	Maximum	
Series		Port	Poi	rt size	number of	
		location	1(P), 3(R)	4(A), 2(B)	stations	
	SQ2000 Side, Top		C10	C4, C6, C8	12 stations (16 as a semi-standard)	

### Flat Ribbon Cable (26 Pins, 20 Pins)

### Cable assembly •



Type 26P flat ribbon cable connector assemblies can be ordered with manifolds. Refer to "How to Order manifold".



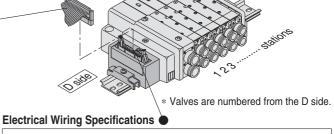
### Flat Ribbon Cable Connector Assembly

Cable	Assembl	y part no.
length (L)	26P	20P
1.5 m	AXT100-FC26-1	AXT100-FC20-1
3 m	AXT100-FC26-2	AXT100-FC20-2
5 m	AXT100-FC26-3	AXT100-FC20-3

- \* For other commercial connectors, use a 26 pins or 20 pins with strain relief conforming to MIL-C-83503.
- \* Cannot be used for movable wiring.
- \* Lengths other than the above are also available. Please contact SMC for details.

### Connector manufacturers' example

- · Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.
- Oki Electric Cable Co,. Ltd.



### Flat ribbon cable connector

12 🗆 🗆 11

10 🗆 🗆 9 8 🗆 🗆 7 6 🗆 🗆 5

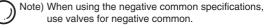
4 🗆 🗆 3 2 🗆 🗆 1

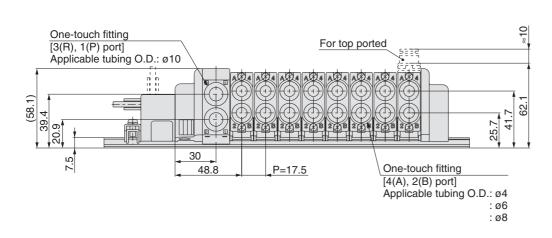
Double wiring (connected to SOL. A and SOL. 26 🗆 🗆 25 24 🗆 🗆 23 B) is adopted for the internal wiring of each 22 🗆 🗆 21 station, regardless of valve and option types. 20 🗆 🗆 19 Mixed single and double wiring is available as 18 🗆 🗆 17 an option. 16 🗆 🗆 15 For details, refer to page 105. 14 🗆 🗆 13

Connector terminal no.

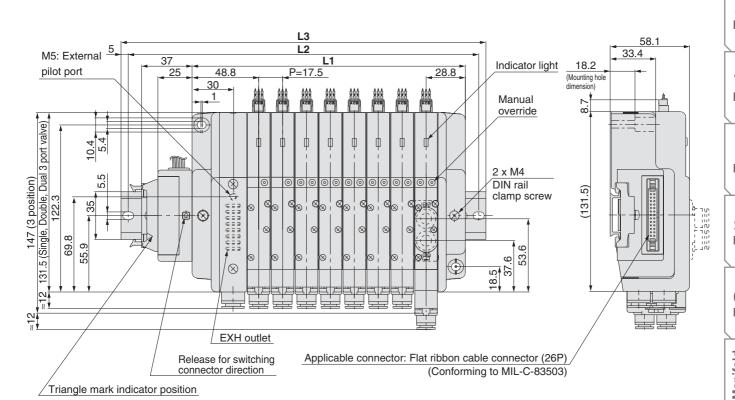
Triangle mark indicator position

<26P:	>		<20P>	
Termina	al no. Pola	arity	Terminal no. Polarity	
1 station SOL.a SOL.a SOL.a SOL.a SOL.a SOL.b	2 (-)	(+) 1 station { (+) (+) 2 stations {	SOL.a (+) SOL.b 2 (-) (+) SOL.a 3 (-) (+) SOL.b 4 (-) (+)	
3 stations SOL.b SOL.a SOL.a	5 (-) 6 (-) 7 (-)	(+) (+) 3 stations {	SOL.a 5 (-) (+) SOL.b 6 (-) (+) SOL.a 7 (-) (+)	
4 stations SOL.b SOL.a SOL.b SOL.b	8 (-)	(+) 4 stations { (+) (+) 5 stations {	SOL.b 8 (-) (+) SOL.a 9 (-) (+) SOL.b 10 (-) (+)	
6 stations SOL.a SOL.b SOL.a	11 (-)	(+) (+) 6 stations {	SOL.a 11 (-) (+) SOL.b 12 (-) (+)	
7 stations SOL.b SOL.a SOL.b	14 (-) 15 (-)	(+) 7 stations { (+) 8 stations {	SOL.b 14 (-) (+)	
9 stations SOL.a SOL.b	17 (-) 18 (-)	(+) (+) 9 stations	SOL.b o 16 (-) (+) SOL.b o 17 (-) (+) SOL.b o 18 (-) (+)	
10 stations { SOL.b SOL.b SOL.a	20 (-)	(+) (+) (+)	COM. 0 19 (+) (-) COM. 0 20 (+) (-)	
11 stations ( SOL.b SOL.a SOL.a	22 (-)	(+) (+)	Positive Negative common common specifications specifications	ns
COM.	25 (+)	(+) (-)		
	Positive common specifications	(-) Negative common specifications		





D side Stations - - 1 - 2 - 3 - 4 - 5 - 6 - 7 - 8 - n



Dimensions [mm]	n1
-----------------	----

Formula: $1.1 - 17.5n + 60$	n: Stations (Maximum 16 s	tations)
1 01111ula. L1 – 17.311 + 00	II. Stations (Maximum 10 s	ialions)

U side

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

**SMC** 

Plug -in

> Lead SQ

1000 SQ

EX510 EX510

ώ F

kit

P kit

**J** kit

**T** kit

**L** kit

S

C kit

Manifold Options

Construction How to Increase Manifold Stations

| Manifold | Constructi | Exploded View |



### Kit (PC Wiring System Compatible Flat Ribbon Cable Kit)

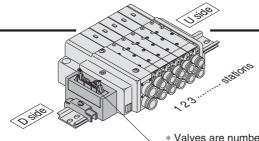


 Using connector for flat ribbon cable (20P) conforming to MIL standard permits the use of connectors put on the market and gives a wide interchangeability.

 Top or side receptacle position can be selected in accordance with the available mounting space.



	Por	Maximum						
Series	Port	Poi	rt size	number of				
	location	1(P), 3(R)	4(A), 2(B)	stations				
SQ2000	Side, Top	C10	C4, C6, C8	8 stations (16 as a semi-standard)				



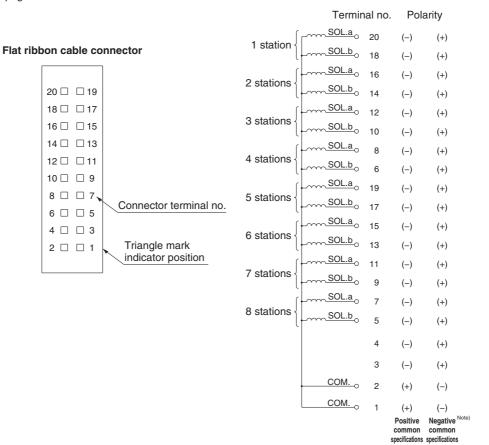
\* Valves are numbered from the D side.

### **Electrical Wiring Specifications**

Double wiring (connected to SOL. A and SOL. B) is adopted for the internal wiring of each station, regardless of valve and option types.

Mixed single and double wiring is available as an option.

For details, refer to page 105.

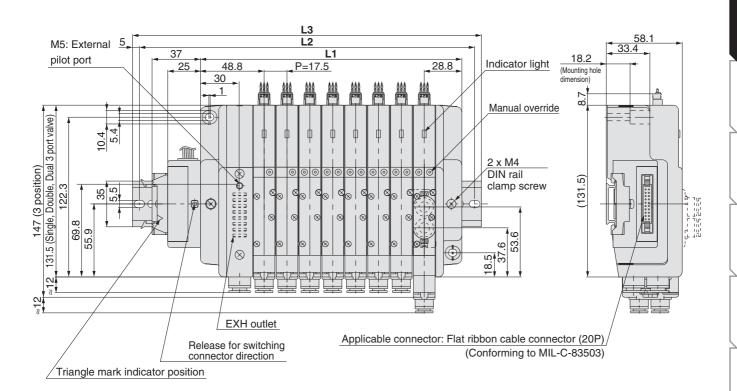


 $\bigcirc$ 

Note) When using the negative common specifications, use valves for negative common. For details about the PC wiring system, refer to the PCW series catalogue (CAT.E02-20) separately.

One-touch fitting [3(R), 1(P) port] Applicable tubing O.D.: ø10 For top ported (58.1)39.4 25.7 20.9 30 7.5 One-touch fitting P=17.5 48.8 [4(A), 2(B) port] Applicable tubing O.D.: ø4 : ø6

Stations - -1) -2 -3 -4 -5 -6 -7 -8 - - -n U side



D	im	en	si	or	าร	Γm	m1	

Formula: $1.1 - 17.5n + 60$	n: Stations (Maximum 16 stations)	
1 01111ula. L1 – 17.311 + 00	II. Stations (Maximum 10 stations)	

L	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L2	137.5	162.5	175	187.5	212.5	225	250	262.5	275	300	312.5	337.5	350	362.5	387.5	400
L3	148	173	185.5	198	223	235.5	260.5	273	285.5	310.5	323	348	360.5	373	398	410.5

Plug -in

**EX510** 

F kit

P kit

T kit

L kit

S kit

C kit

Manifold Options

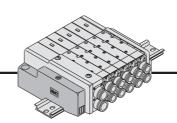
Construction How to Increase Manifold Stations

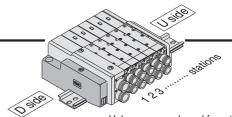
Manifold Exploded View

# Kit (Connector)

### Standard with lead wires connected to each valve individually. **Manifold Specifications**

•	Por	Porting specifications					
Series	Port Port size			number of			
	location	1(P), 3(R)	4(A), 2(B)	stations			
SQ2000	Side, Top	C10	C4, C6, C8	16 stations			



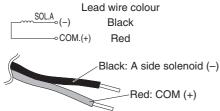


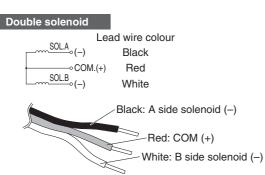
#### \* Valves are numbered from the D side.

#### Wiring Specifications: Positive Common Specifications

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

#### Single solenoid





### Plug connector lead wire length

The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ2140-5LO1-C6....3 pcs. AXT661-14AL-10---3 pcs.

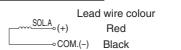
### Connector Assembly Part No.

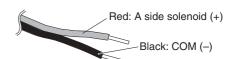
	· · · · · · · · · · · · · · · · · · ·	
Lead wire length	Single solenoid	Double solenoid
Socket only (3 pcs.)	AXT66	1-12AL
300 mm	AXT661-14AL	AXT661-13AL
600 mm	AXT661-14AL-6	AXT661-13AL-6
1000 mm	AXT661-14AL-10	AXT661-13AL-10
2000 mm	AXT661-14AL-20	AXT661-13AL-20
3000 mm	AXT661-14AL-30	AXT661-13AL-30

#### Wiring Specifications: Negative Common Specifications (Semi-standard)

Since lead wires are connected to the valves as shown below, connect each wire to the power supply.

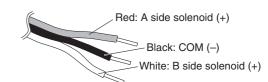
### Single solenoid





### Double solenoid

Lead wire colour SO<u>L.A</u> (+) Red COM.(-) Black SOL.B<sub>○</sub>(+) White



### Plug connector lead wire length

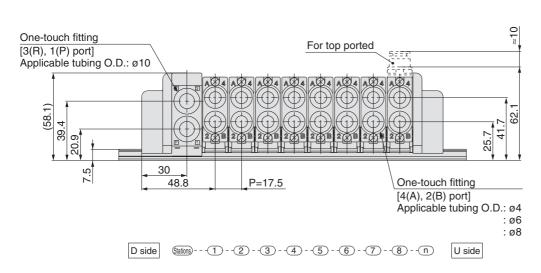
The lead wire length of the valves with lead wire is 300 mm. When ordering a lead wire length of 600 mm or longer, list the part numbers for the valve without connector and the connector assembly. Example) For lead wire length of 1000 mm: SQ2140N-5LO1-C6---3 pcs. AXT661-14ANL-10...3 pcs.

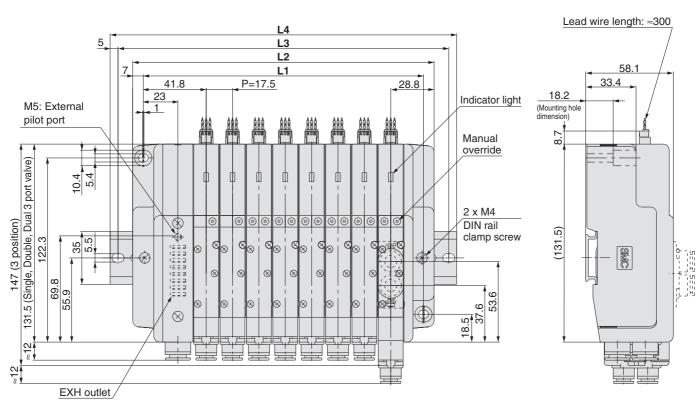
### Connector Assembly Part No

Connector A	secimony i artivo	'•		
Lead wire length	Single solenoid	Double solenoid		
Socket only (3 pcs.)	AXT66	1-12AL		
300 mm	AXT661-14ANL	AXT661-13ANL		
600 mm	AXT661-14ANL-6	AXT661-13ANL-6		
1000 mm	AXT661-14ANL-10	AXT661-13ANL-10		
2000 mm	AXT661-14ANL-20	AXT661-13ANL-20		
3000 mm	AXT661-14ANL-30	AXT661-13ANL-30		



Note) When using the negative common specifications, use valves for negative common.





Dime	nsions	s [mm	]				Formula	: L1 = 1	7.5n + 4	6, L2 =	17.5n +	60 n:	Stations	(Maxim	um 16 s	stations)
L n	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	63.5	81	98.5	116	133.5	151	168.5	186	203.5	221	238.5	256	273.5	291	308.5	326
L2	77.5	95	112.5	130	147.5	165	182.5	200	217.5	235	252.5	270	287.5	305	322.5	340
L3	100	125	137.5	150	175	187.5	212.5	225	237.5	262.5	275	300	312.5	325	350	362.5
L4	110.5	135.5	148	160.5	185.5	198	223	235.5	248	273	285.5	310.5	323	335.5	360.5	373

**SMC** 

Plug -in

Lead

SQ 2000

EX510

F

**P** kit

**J** kit

**T** kit

L kit

S kit

C kit

Manifold

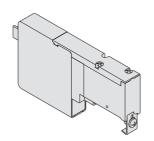
Construction How to Increase

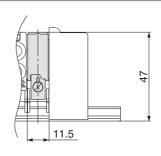
Manifold | C

### Manifold Option Parts for SQ1000

### **Blanking plate** SSQ1000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.









#### SUP/EXH block

SSC	<b>2100</b>	0-PF	{-4-(	38-L
			-	Т
				_

Port size			_	Standard
C8	One-touch fittings for ø8		R	External pilot specifications
N9	One-touch fittings for ø5/16"	[	S	Built-in silencer

Option

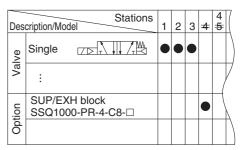


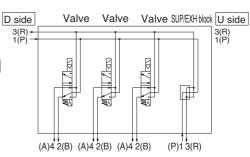
Note) When specifying both options, indicate "-RS". Specify the spacer mounting position on the manifold

specification sheet.

For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

- \* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of the manifold, due to the length of the lead wire.
- \* SUP/EXH blocks are not included in the number of manifold stations.





U side

### Individual SUP spacer

### SSQ1000-P-4- C6

### Port size

Si	de	C6	One-touch fittings for ø6
po	orted	N7	One-touch fittings for ø1/4"
	ор		One-touch fittings for ø6
po	orted	LN7	One-touch fittings for ø1/4"

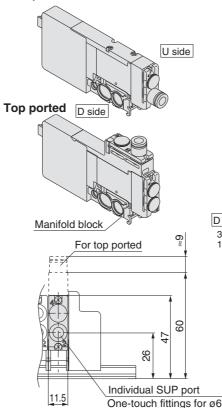
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

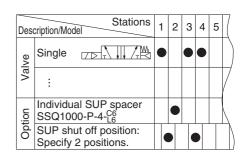
\* Specify the spacer mounting position and

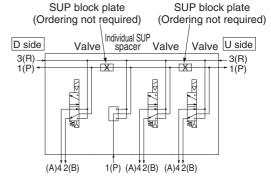
- SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit.
  (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- \* Electrical wiring is connected to the manifold station with the individual SUP
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ1000-P-4-C6-M

#### Side ported

D side









## Individual EXH spacer SSQ1000-R-4-C6

### • Port size

Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор		One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

\* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit. (Two pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)

- Electrical wiring is connected to the manifold station with the individual EXH spacer
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.

\* Model no. with manifold block: SSQ1000-R-4-C6-M

#### Side ported Stations 2 3 4 Description/Model Single U side Individual EXH spacer Top ported D side SSQ1000-R-4-C6 EXH shut off position: Specify 2 positions. EXH block plate EXH block plate (Ordering not required) (Ordering not required) Individual EXH D side Valve U side Valve spacer Valve Manifold block For top ported တ္အ 9 (A)42(B) 3(R) (A)42(B) (A)42(B) 47 37 Individual EXH port 11.5 One-touch fittings for ø6

# Individual SUP/EXH spacer SSQ1000-PR1-4-C6

### • Port size

Side	C6	One-touch fittings for ø6
ported	N7	One-touch fittings for ø1/4"
Тор	L6	One-touch fittings for ø6
ported	LN7	One-touch fittings for ø1/4"

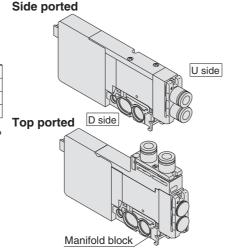
This has both functions of the individual SUP and EXH spacers above.

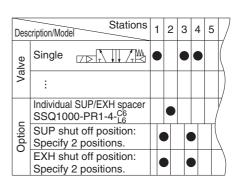
(Refer to application example.)

\* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.

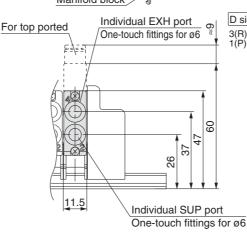
(Two pieces each of block plate that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer.)

- Electrical wiring is connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- Model no. with manifold block: SSQ1000-PR1-4-C6-M 16

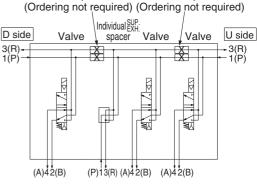




Block plate



SMC



Block plate

Plug -in

Lead SQ

2000 EX210

> F kit

P kit

**J** kit

T kit

L kit

S

C

Manifold Options

How to Increase Manifold Stations

Manifold Construction Exploded View

### Manifold Option Parts for SQ1000

### SUP block plate

#### SSQ1000-B-P

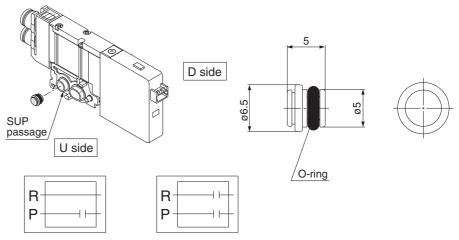
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

\* Specify the station position on the manifold specification sheet.

#### <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



SUP passage blocked SUP/EXH passage blocked

### **EXH** block plate

### SSQ1000-B-R

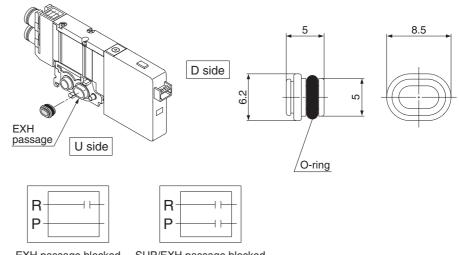
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also. it is used with an individual EXH spacer to shut off the exhaust of individual valves.

\* Specify the station position on the manifold specification sheet.

### <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

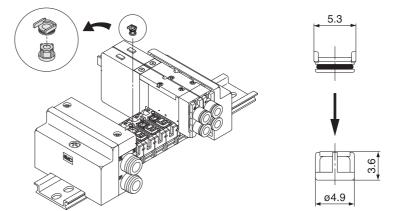


EXH passage blocked SUP/EXH passage blocked

### Back pressure check valve [-B] SSQ1000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust centre type solenoid valve is used.

- \* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- \* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



### **⚠** Caution

- 1. The back pressure check valve assembly is assembly parts with a check valve structure. However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%
- 3. Since 4 port specification valves (5 (R1) and 3 (R2) are common) are used, back pressure cannot be prevented with dual 3 port valves.



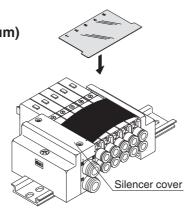
### Name plate [-N]

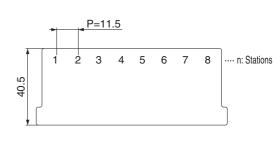
### SSQ1000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

\* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.





Blanking plug (For One-touch fitting)



It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.

ıg) ⊶—	L	<b>&gt;</b>
	<b>⊢</b> A	-
		+ +
	101	
	35 <b>b</b>	Q

Dimensions				[mm]
Applicable fittings size ø <b>d</b>	Model	Α	L	D
3.2	KQ2P-23	16	31.5	3.2
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10

### Port plug

### VVQZ100-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

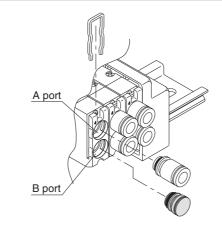
\* Add "A" or "B" at the end of the valve part number when ordering with valves.

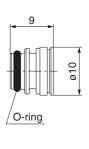
Example) SQ1141-5L1-C6-A (N.O. specifications)

4 (A) port plug

Example) SQ1141-5L1-C6-B (N.C. specifications)

Example) SQ1141-5L1-C6-B-M (B port plug with manifold block)





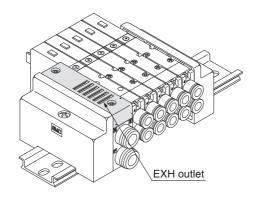
### Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

- \* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- \* For precautions on handling and how to replace elements, refer to "Specific Product Precautions."



kit



### **Manifold Option Parts for SQ1000**

### External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

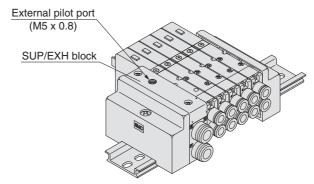
Add "R" to the part numbers of manifolds and valves to indicate the external pilot specification. An M5 port will be installed on the top side of the manifold's SUP/EXH block.

● How to order valves (Example) SQ1140 R -5L1-C6

External pilot specifications

- How to order manifold (Example)
- \* Indicate "R" for an option. SS5Q14-08FD1-DR

External pilot specifications



Note 1) Not applicable for dual 3 port valves.

Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

### **Dual flow fitting**

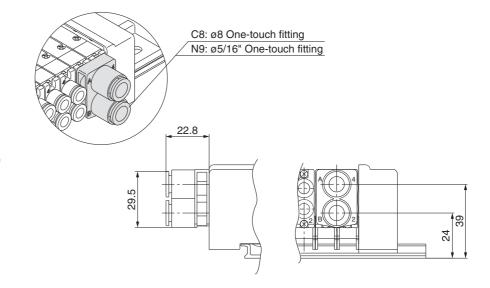


To drive a large bore cylinder, two valve stations are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are Ø8 and Ø5/16" One-touch fitting.

\* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

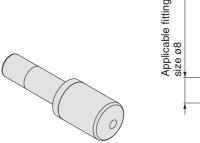
Example) Valve part number (without One-touch fitting part number)

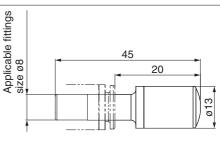
\$\text{SQ1141-5L1-C0} \tag{C8} 2 \text{ sets} \$\text{SSQ1000-52A-} \frac{C8}{N9} \tag{N9} 1 \text{ set}



### Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).





**Specifications** 

Series	Model	Effective area [mm²] (Cv factor)	Noise reduction [dB]
SQ1000	AN15-C08	20 (1.1)	30



### Manifold Option Parts for SQ2000

Option

S

Standard

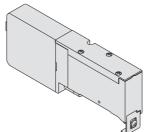
Built-in silencer

External pilot specifications

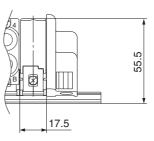
### **Blanking plate**

### SSQ2000-10A-4

It is used by attaching on the manifold block for being prepared for removing a valve for maintenance reasons or planning to mount a spare valve, etc.



U side



JIS Symbol

EX510

F

kit

P kit

J kit

Т kit

L kit

kit

C

kit

S

How to Increase Manifold Stations Construction

Manifold Exploded View

### SUP/EXH block

### SSQ2000-PR-3-C10-

### Port size

	One-touch fittings for ø8
	One-touch fittings for ø10
N9	One-touch fittings for ø5/16"
N11	One-touch fittings for ø3/8"

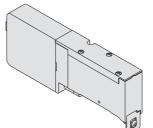
Note) When specifying both options, indicate "RS" Specify the spacer mounting position

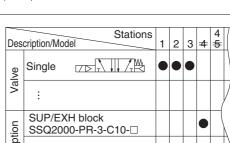
For standard type manifolds, the SUP/EXH block is mounted on the D side. It is added to the manifold to increase SUP/EXH capacity.

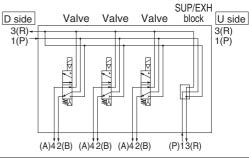
\* The number of SUP/EXH blocks that can be added is limited to two sets, one between manifold stations and another on the U side of manifold, due to the length of the lead wire.

on the manifold specification sheet.

\* SUP/EXH blocks are not included in the number of manifold stations.







### Individual SUP spacer

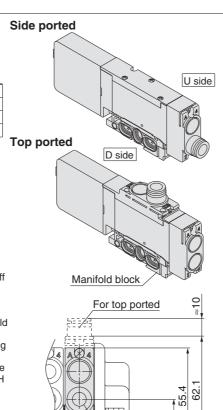
### SSQ2000-P-4-C8

### Port size

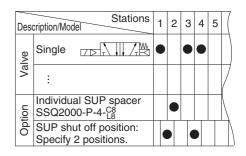
Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор		One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

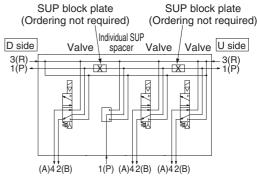
This is used as a supply port for different pressures when using different pressures in the same manifold (for one station). Both sides of the station which is used with supply pressure from the individual SUP spacer are shut off. (Refer to application example.)

- \* Specify the spacer mounting position and SUP passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit. (Two pieces of SUP block plate that shut off the supply pressure are included with the individual SUP spacer, therefore, it is not necessary to order them separately.)
- \* Electrical wiring is connected to the manifold station with the individual SUP spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual SUP spacer to the individual EXH spacer).
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-P-4-C8-M



D side





Individual SUP port

One-touch fitting for ø8

17.5

### **Manifold Option Parts for SQ2000**

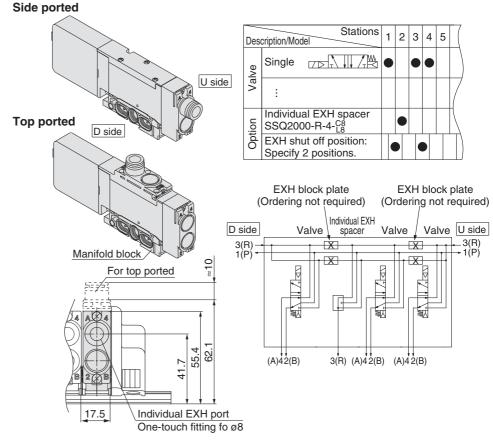
## Individual EXH spacer SSQ2000-R-4-C8

### Port size

Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
Тор	L8	One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

This is used to exhaust an individual valve when the exhaust from a valve interferes with other stations in the circuit (used for one station). Both sides of the station which is to be individually exhausted are shut off. (Refer to application example.)

- \* Specify the spacer mounting position and EXH passage shut off positions on the manifold specification sheet. Two shut off positions are required per unit. (Four pieces of EXH block plate that shut off the exhaust are included with the individual EXH spacer, therefore, it is not necessary to order them separately.)
- Electrical wiring is connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later (from the individual EXH spacer to the individual SUP spacer)
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-R-4-C8-M



### Individual SUP/EXH spacer

### SSQ2000-PR1-4-C8

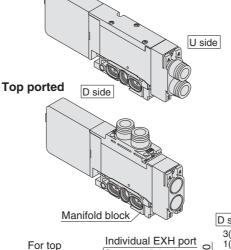
#### ◆ Port size

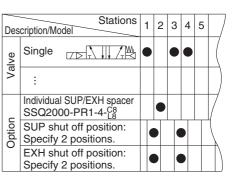
Side	C8	One-touch fittings for ø8
ported	N9	One-touch fittings for ø5/16"
		One-touch fittings for ø8
ported	LN9	One-touch fittings for ø5/16"

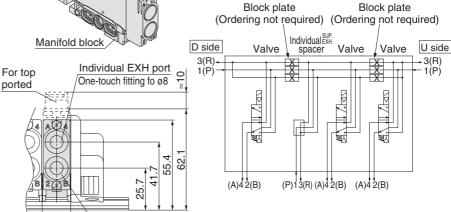
This has both functions of the individual SUP and EXH spacers above. (Refer to application example.)

- \* Specify the spacer mounting position and SUP and EXH passage shut off positions on the manifold specification sheet. Two shut off positions each for SUP and EXH are required per unit.
- [Block plates that shut off the SUP and EXH passages are included with the individual SUP/EXH spacer (2 pcs. of SUP block plate and 4 pcs. of EXH block plate).]
- Electrical wiring is connected to the manifold station with the individual EXH spacer.
- \* By changing the fitting shown in the drawing and the block plates, the spacer's specification can be changed later.
- \* The number of spacers is not limited when ordered with the manifold. However, when adding individual for F, P, and J kits, it is limited to two units, one between manifold stations and another on the U side, due to the length of the lead wire.
- \* Model no. with manifold block: SSQ2000-PR1-4-C8-M

Side ported









Individual SUP port
One-touch fitting fo ø8

17.5

### SUP block plate

### SSQ1000-B-R

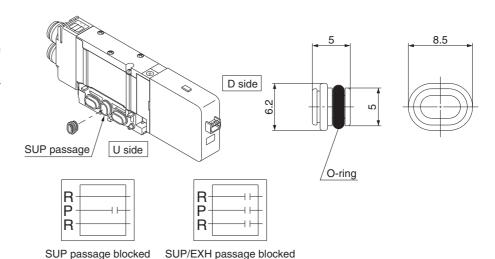
When supplying two different pressures, high and low, to one manifold, this is used between stations with different pressures. Also, it is used with an individual SUP spacer to shut off the air supply.

\* Specify the station position on the manifold specification sheet.

### <Block indication label>

When using block plates for SUP passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for SUP incorporated with the manifold, a block indication label is attached to the manifold.



### EXH block plate

### SSQ2000-B-R

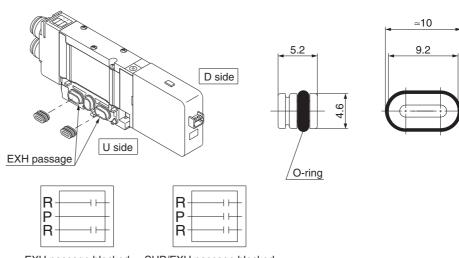
When the exhaust from a valve interferes with other stations in the circuit, this is used between stations to separate exhausts. Also, it is used with an individual EXH spacer to shut off the exhaust of individual valves.

 Specify the station position on the manifold specification sheet.

### <Block indication label>

When using block plates for EXH passage, indication label for confirmation of the blocking position from outside is attached. (One label of each)

\* When ordering a block plate for EXH incorporated with the manifold, a block indication label is attached to the manifold.

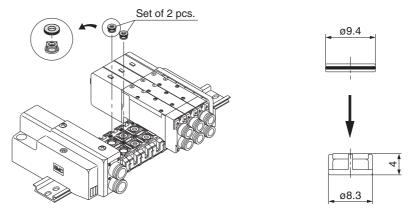


EXH passage blocked SUP/EXH passage blocked

## Back pressure check valve [-B] SSQ2000-BP

It prevents cylinder malfunction caused by other valve exhaust. Insert it into R (EXH) port on the manifold side of a valve which is affected. It is effective when a single action cylinder is used or an exhaust centre type solenoid valve is used.

- \* When a check valve for back pressure prevention is desired, and is to be installed only in certain manifold stations, clearly write the part number and specify the number of stations on the manifold specification sheet.
- \* When ordering this option incorporated with a manifold, suffix "-B" to the end of the manifold part number.



### **⚠** Caution

- The back pressure check valve assembly is assembly parts with a check valve structure.
   However, as slight air leakage is allowed for the back pressure, take care the exhaust air will not be restricted at the exhaust port.
- 2. When a back pressure check valve is mounted, the effective area of the valve will decrease by about 20%.

kit

kit





### **Manifold Option Parts for SQ2000**

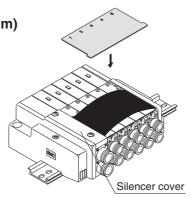
### Name plate [-N]

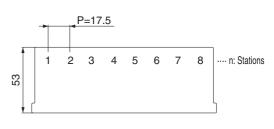
### SSQ2000-N3-Stations (1 to maximum)

It is a transparent resin plate for placing a label that indicates solenoid valve function, etc.

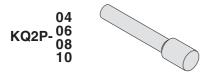
Insert it into the groove on the side of the end plate and bend it as shown in the figure. Also, the plate is difficult to bend for manifolds with only a few stations, therefore, remove the silencer cover to install it.

\* When ordering this option incorporated with a manifold, suffix "-N" to the end of the manifold part number.



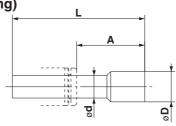


### Blanking plug (For One-touch fitting)



It is inserted into an unused cylinder port and SUP/EXH ports.

Purchasing order is available in units of 10 pieces.



Dimensions						
Applicable fittings size ød	Model	Α	L	D		
4	KQ2P-04	16	32	6		
6	KQ2P-06	18	35	8		
8	KQ2P-08	20.5	39	10		
10	KQ2P-10	22	43	12		

### Port plug

### VVQZ2000-CP

The plug is used to block the cylinder port when using a 5-port valve as a 3-port valve.

\* Add "A" or "B" at the end of the valve part number when ordering with valves.

Example) SQ2141-5L1-C8-A (N.O. specifications)

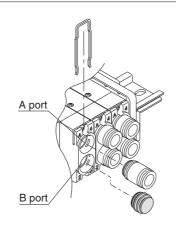
4(A) port plug

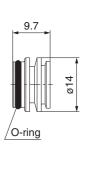
Example) SQ2141-5L1-C8-B (N.C. specifications)

2(B) port plug

Example) SQ2141-5L1-C8-B-M

(B port plug with manifold block)





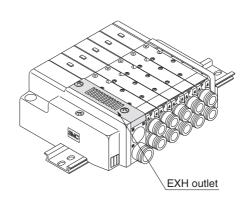
### Direct EXH outlet, built-in silencer [-S]

This is a type with an exhaust port atop the manifold end plate. The built-in silencer exhibits an excellent noise suppression effect. (Noise reduction: 30 dB)



Note) A large quantity of drainage generated in the air source results in exhaust of air together with drainage.

- \* When ordering this option incorporated with a manifold, suffix "-S" to the end of the manifold part number.
- \* For precautions on handling and how to replace elements, refer to "Specific Product Precautions."



### External pilot specifications [-R]

This can be used when the air pressure is 0.1 to 0.2 MPa lower than the minimum operating pressure of the solenoid valves or used for vacuum specifications.

Add "R" to the part numbers of manifolds and valves to indicate the external pilot specifications.

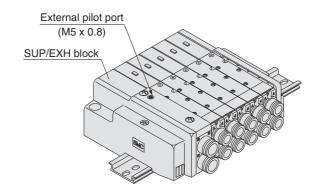
An M5 port will be installed on the top side of the manifold's SUP/EXH block.

 How to order valves (Example) SQ2140 <u>R</u> -5L1-C6

External pilot specifications

How to order manifold (Example)
 \* Indicate "R" for an option.
 SS5Q24-08FD1-DR

External pilot specifications



Note 1) Not applicable for dual 3 port valves.

Note 2) Valves with the external pilot specifications have a pilot EXH with individual exhaust specifications and EXH can be pressurized. However, the pressure supplied from EXH should be 0.4 MPa or lower.

### **Dual flow fitting**

### SSQ2000-52A-C10

• Port size

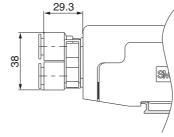
C10 Ø10 N11 Ø3/8"

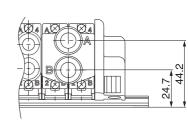
To drive a large bore cylinder, two valve stations are are operated simultaneously to double the air flow. This fitting is used on the cylinder ports in this situation. Available sizes are Ø10 and Ø3/8" One-touch fittings.

\* When ordering with valves, specify the valve part number without One-touch fitting and list the dual flow fitting part number.

Example) Valve part number (without Onetouch fitting)

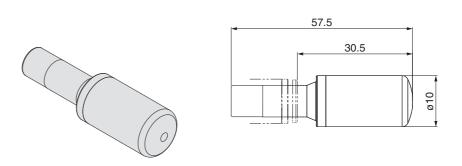






### Silencer (For EXH port)

This is inserted into the centralized type EXH port (One-touch fitting).



### **Specifications**

Series	Model	Effective area [mm²] (Cv factor)	Noise reduction [dB]	
SQ2000	AN20-C10	30 (1.6)	30	

in

Plug Lead

1000 SQ

EX510

F kit

P kit

**J** kit

T kit

L kit

S

C

//anifold Options

How to Increase Manifold Stations

Construction

Manifold Exploded View



### Series SQ1000/2000

### Manifold Option for SQ1000/2000

### **Special Wiring Specifications**

In the internal wiring of F kit, P kit, and J kit, double wiring (connected to SOL. A and SOL. B) is adopted for each station regardless of the valve and option types. Mixed wiring of single and double wiring can be specified for the wiring specification.

#### 1. How to order

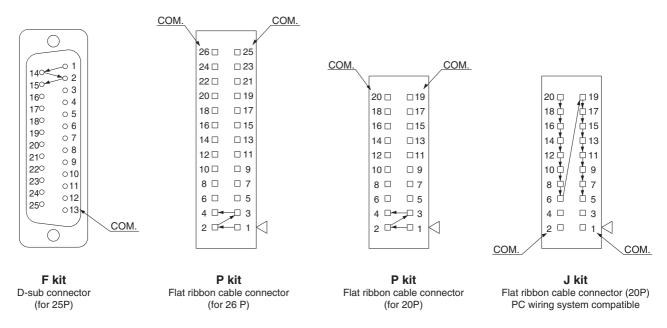
Indicate option symbol "-K" in the manifold part number and be sure to specify station positions for single or double wiring on the manifold specification sheet.

Example) **SS5Q14 - 09 FD0 - DKS** 

• Others, option symbols: to be indicated alphabetically.

### 2. Wiring specifications

Connector terminal numbers are connected from solenoid station 1 on the A side in the order indicated by the arrows without skipping any terminal numbers.



#### 3. Maximum stations

The maximum number of manifold stations is determined by the number of solenoids. Count one point for a single solenoid type and two points for a double solenoid type. Determine the number of stations so that the total number of solenoids is no more than the maximum points in the table below.

Kit	F kit (D-sub connector)	(Flat ribbon ca	J kit Flat ribbon cable PC wiring system compatible	
Type	FD□ 25P	PD□ 26P	PDC 20P	JD0 20P
, ·	25P	268	20P	20P
Max. points	24 points	24 points	18 points	16 points

Note) Maximum stations ···· SQ1000: 24 stations SQ2000: 16 stations

The standard DIN rail provided is approximately 30 mm longer than the overall length of the manifold with a specified number of stations. The following options are also available.

### ● DIN rail length longer than the standard type (for stations to be added later, etc.)

In the manifold part number, specify "-D" for the manifold mounting symbol and add the number of required stations after the symbol.

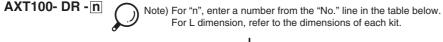
### Example) **SS5Q14- 08FD0 - D09BNK**

8 station manifold Option symbols (alphabetically)

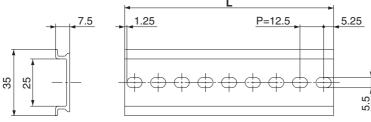
• DIN rail for 9 stations

### Ordering DIN rail only

DIN rail part number



Special DIN Rail Length (DIN Rail Mounting (-D) Only)



**Dimensions**  $L = 12.5 \times n + 10.5 \times n + 10.$ 

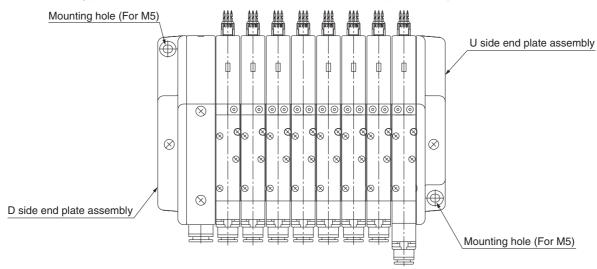
Dillicitato	113								L = 1	2.5 X II + IU.5
No.	1	2	3	4	5	6	7	8	9	10
L [mm]	23	35.5	48	60.5	73	85.5	98	110.5	123	135.5
No.	11	12	13	14	15	16	17	18	19	20
L [mm]	148	160.5	173	185.5	198	210.5	223	235.5	248	260.5
No.	21	22	23	24	25	26	27	28	29	30
L [mm]	273	285.5	298	310.5	323	335.5	348	360.5	373	385.5
No.	31	32	33	34	35	36	37	38	39	40
L [mm]	398	410.5	423	435.5	448	460.5	473	485.5	498	510.5

### Direct Mounting Style (-E) (SQ2000 C Kit Only)

Manifold is mounted by using mounting holes of both sides of the manifold.

DIN rail is not sticking out of the edge of end plate.

Furthermore, the reinforcing part that comes to the bottom of the DIN rail is attached to the end plate assembly.



**SMC** 

Plug -in

Lead SQ

SQ 2000

EX510

F kit

P kit

**J** kit

T kit

L kit

Skit

C

Manifold Options

Construction | How to Increase | Manifold Stations

Manifold Exploded View

# Series SQ1000/2000

### Manifold Option for SQ1000/2000

#### **Negative Common Specifications**

The following valve part numbers are for negative common specifications. Manifold part numbers are the same as standard.

#### How to order negative common valves (Example)

SQ1140 N -5L1-C6

• Negative common specifications

### **Inch-size One-touch Fittings**

For One-touch fittings in inch sizes, use the following part numbers. Also, the colour of the release button is orange.

### How to order valves (Example)

SQ1140-5L1- N7

### Port location • Cylinder port

_	Side ported
L	Top ported

Symbo	ol	N1	N3	N7	N9
Applicable tubing	O.D. [Inch]	ø1/8"	ø5/32"	ø1/4"	ø5/16"
4/A\ 0/D\ nort	SQ1000	•	•	•	_
4(A), 2(B) port	SQ2000	_			

### How to order manifold (Example)

Add "00T" at the end of the part number.

SS5Q14-08 FD0 - DN - 00T

1 (P), 3 (R) port in inch size \$Q1000: ø5/16" (N9) \$Q2000: ø3/8" (N11)

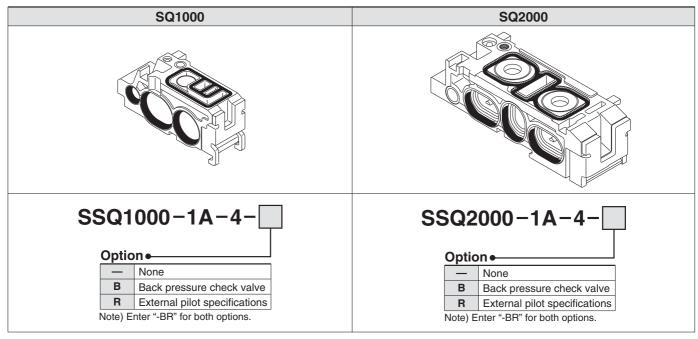
### How to Increase Manifold Stations for SQ1000/2000

#### 1. How to Increase Manifold Stations

#### What to order

• Valves with manifold block (refer to pages 68 and 82) or the manifold blocks shown below. For F kit, P kit, and J kit, also order the lead wire assemblies in the next section.

### Manifold Block Part No.



Stations

### **How to Increase Manifold Stations for SQ1000/2000**

For F kit, P kit, J kit

What to order: Lead wire assembly

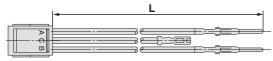
# SQ1000

D-sub connector kit (F kit)

● For single wiring SSQ1000 - 40A - F - 205



● For double wiring SSQ1000 - 41A - F - 280



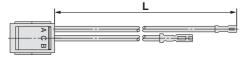
Station 2 165 Station 14 320 Station 3 175 Station 15 335 Station 4 190 Station 16 350 Station 5 205 Station 17 365 Station 6 215 Station 18 375 Station 7 230 Station 19 385 Station 8 Station 20 245 400 Station 9 260 Station 21 405 280 Station 10 Station 22 420 Station 11 290 Station 23 435 Station 12 300 Station 24 450 310 Station 13

Stations | Symbol (L [mm])

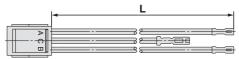
Symbol (L [mm])

Flat ribbon cable kit (P kit), PC wiring system compatible (J kit)

● For single wiring SSQ1000 - 40A - P - 200



● For double wiring SSQ1000 - 41A - P - 275

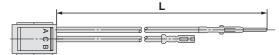


Stations	Symbol (L [mm])	Stations	Symbol (L [mm])
Station 2	160	Station 14	315
Station 3	170	Station 15	330
Station 4	185	Station 16	345
Station 5	200	Station 17	360
Station 6	210	Station 18	370
Station 7	225	Station 19	380
Station 8	240	Station 20	395
Station 9	255	Station 21	400
Station 10	275	Station 22	415
Station 11	285	Station 23	430
Station 12	295	Station 24	445
Station 13	305		

# SQ2000

D-sub connector kit (F kit)

● For single wiring SSQ1000 - 40A - F - 250



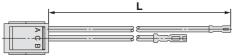
● For double wiring SSQ1000 - 41A - F - 350

		L L	
	>		-
1	₩.		

Stations	Symbol (L [mm])	Stations	Symbol	( <b>L</b> [mm])
Station 2	190	Station 14	43	30
Station 3	210	Station 15	45	50
Station 4	230	Station 16	47	70
Station 5	250	Station 17	49	90
Station 6	270	Station 18	5	10
Station 7	290	Station 19	53	30
Station 8	310	Station 20	55	50
Station 9	330	Station 21	57	70
Station 10	350	Station 22	59	90
Station 11	370	Station 23	6	10
Station 12	390	Station 24	63	30
Station 13	410			

Flat ribbon cable kit (P kit), PC wiring system compatible (J kit)

● For single wiring SSQ1000 - 40A - P - 250



● For double wiring SSQ1000 - 41A - P - 350

	L
>	
В.	

Stations	Symbol (L [mm])	Stations	Symbol (L [mm])
Station 2	190	Station 14	430
Station 3	210	Station 15	450
Station 4	230	Station 16	470
Station 5	250	Station 17	490
Station 6	270	Station 18	510
Station 7	290	Station 19	530
Station 8	310	Station 20	550
Station 9	330	Station 21	570
Station 10	350	Station 22	590
Station 11	370	Station 23	610
Station 12	390	Station 24	630
Station 13	410		

Plug -in

Plug Lead

SQ 2000

EX510

**F** kit

P kit

**J** kit

T kit

L kit

S

C kit

Manifold

How to increase
Manifold Stations

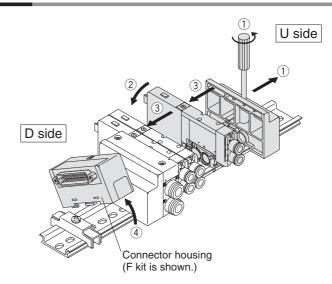
Manifold Construction Exploded View

# Series SQ1000/2000

### **How to Increase Manifold Stations for SQ1000/2000**

### Steps for adding stations

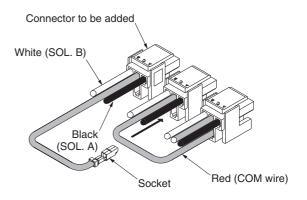
- ① Loosen the clamp screw on the U side end plate and open the manifold.
- Mount the manifold block or valve with manifold block to be added.
- ③ Press on the end plate to eliminate any space between the manifold blocks and tighten the clamp screw. (Proper tightening torque: 0.8 to 1.0 N⋅m)
- (4) In the case of F kit, P kit or J kit, remove the connector housing from the DIN rail and connect the wiring.



### 2. Connection Method

### (1) Connecting common wire

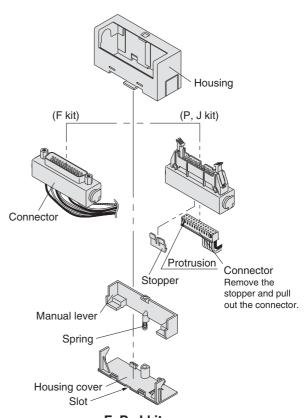
Insert the red lead wire (common wire) of the connector to be added into the adjacent connector as shown in the drawing below. After inserting, lightly pull on the wire to confirm that the socket is locked.



### (2) Pulling out connector

Pull out the connector to connect the lead wires for SOL. A and SOL. B. Insert a flat head screwdriver into the slot of the housing cover and remove it.

Remove the manual lever and pull out the connector.





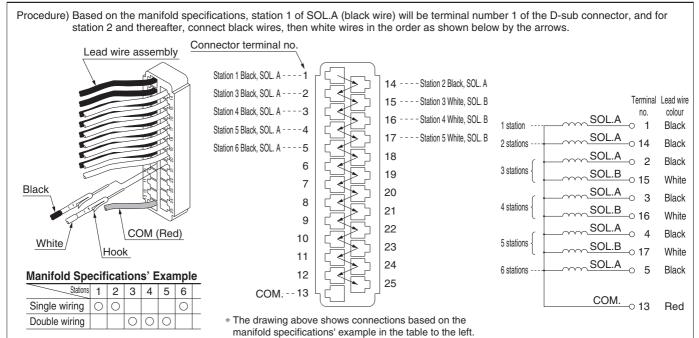


(3) Connector connection/Connect the black and white lead wire pins to the positions shown below in accordance with each kit.

**↑ Caution** 1. After inserting the pin, confirm that the pin hook is locked by lightly pulling the lead wire.

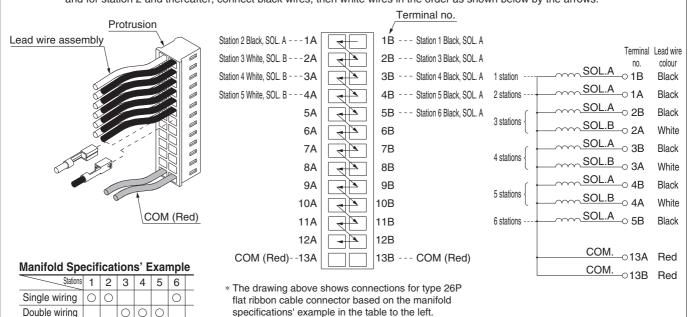
2. Do not pull the lead wire forcefully when connecting. Also, take care that lead wires do not get caught between manifolds or when remounting the housing.

### Wiring (F Kit: D-sub Connector Kit)



### Wiring (P Kit: Flat Ribbon Cable Kit)

Procedure) Based on the manifold specifications, station 1 of SOL.A (black wire) will be terminal number 1B of the flat ribbon cable connector, and for station 2 and thereafter, connect black wires, then white wires in the order as shown below by the arrows.



**SMC** 

For type 20P, the connection will be the same as above except that COM changes to 10A and 10B.

Plug -in

Lead

SQ 2000

EX510

F kit

P kit

**J** kit

**T** kit

L kit

Skit

C kit

Manifold Options

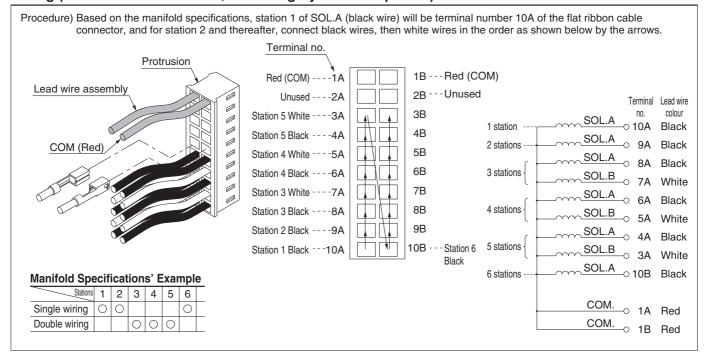
Construction How to Increase
Manifold Station

Manifold Cc Exploded View

# Series SQ1000/2000

### **How to Increase Manifold Stations for SQ1000/2000**

### Wiring (J Kit: Flat Ribbon Cable, PC Wiring System Compatible)

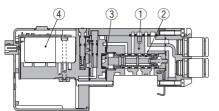


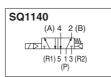
**SMC** 

# Series SQ1000

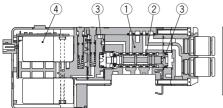
### Construction: Series SQ1000 Plug Lead Type Main Parts and Pilot Valve Assembly

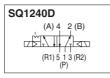
### Metal seal type Single: SQ1140



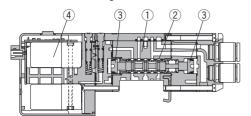


#### Double: SQ1240D





# 3 position: **SQ1**<sup>3</sup>/<sub>5</sub>40

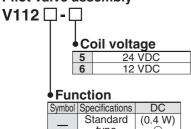


SQ1340	SQ1440	SQ1540
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)
(P)	(P)	(P)

**Component Parts** 

No.	Description	Material				
1	Body	Zinc die-casted				
_	Spool/Sleeve	Stainless steel (Metal seal)				
2	Spool	Aluminium (Rubber seal)				
3	Piston	Resin				
4	Pilot valve assembly (Refer to the below.)	<u>—</u>				

### Pilot valve assembly

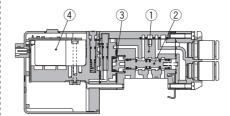


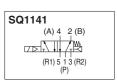
Symbol	Specifications	DC
	Standard	(0.4 W)
_	type	` 0 ′
В	Quick	(0.95 W)
В	response type	` 0 ′
К	High pressure type	(0.95 W)
,	(1.0 MPa)	` O ´

Note) Common to single solenoid and double solenoid

# Rubber seal type

Single: SQ1141

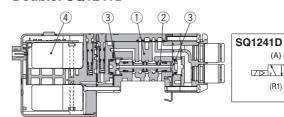




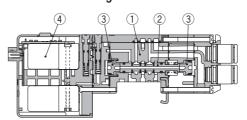
(A) 4 2 (B)

(R1) 5 1 3 (R2) (P)

#### Double: SQ1241D

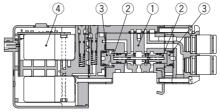


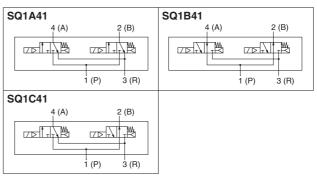




SQ1341	SQ1441	SQ1541
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)	(R1) 5 1 3 (R2) (P)

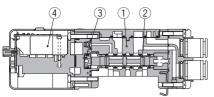
# Dual 3 port valve: SQ1 B 41

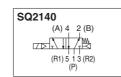




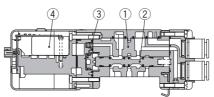
### Construction: Series SQ2000 Plug Lead Type Main Parts and Pilot Valve Assembly

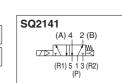
Metal seal type Single: SQ2140



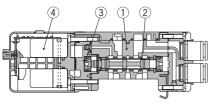


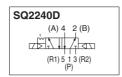
### Rubber seal type Single: SQ2141



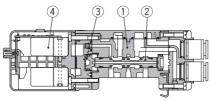


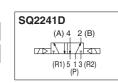
Double: SQ2240D



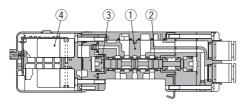


Double: SQ2241D



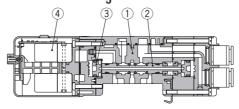


3 position:  $SQ2\frac{3}{4}40$ 



SQ2340	SQ2440	SQ2540
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2) (P)

3 position:  $SQ2\frac{3}{4}41$ 

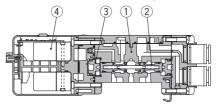


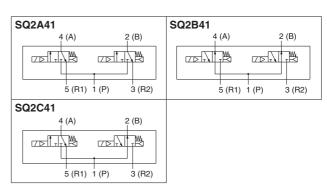
SQ2341	SQ2441	SQ2541
(A) 4 2 (B)	(A) 4 2 (B)	(A) 4 2 (B)
(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)	(R1) 5 1 3 (R2)
(F)	(1")	( )

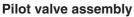
**Component Parts** 

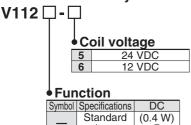
No.	Description	Material						
1	Body	Aluminium die-casted						
2	Spool/Sleeve	Stainless steel (Metal seal)						
	Spool	Aluminium (Rubber seal)						
3	Piston	Resin						
4	Pilot valve assembly (Refer to the below.)	_						

Dual 3 port valve: SQ2 B41









Symbol	Specifications	DC
	Standard	(0.4 W)
	type	` O ´
В	Quick	(0.95 W)
D	response type	` () (

Note) Common to single solenoid and double solenoid

Plug -in

Lead SQ

SQ 2000

EX510

**F** kit

P kit

**J** kit

T kit

L kit

S

C

Manifold Options

How to Increase Manifold Stations

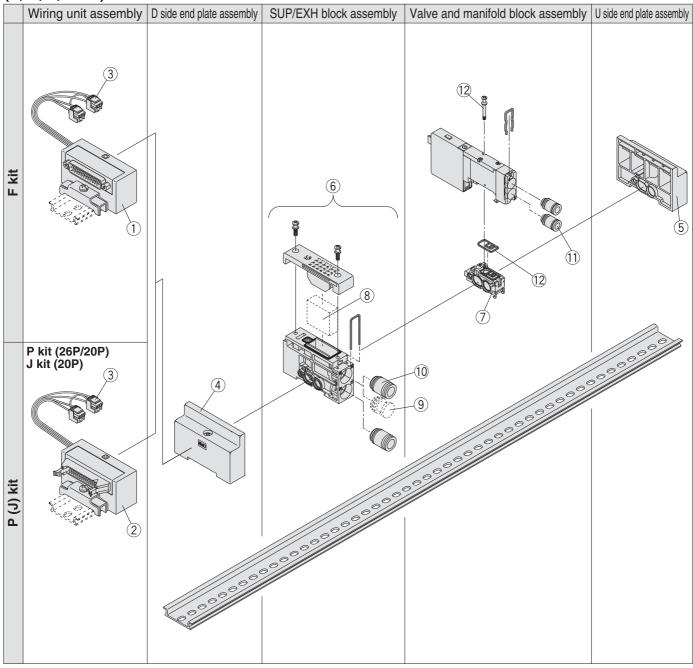
Construction

Manifold Exploded View

# Series SQ1000

### Manifold Exploded View: SQ1000 (Plug Lead Type Manifold) SS5Q14

### (F, P, J, C kit)

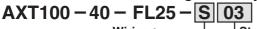


J

### **Manifold Spare Parts**

Refer to pages 108 to 111 of "How to Increase Manifold Stations" regarding the mounting of each spare parts.

< 1) D-sub connector housing assembly>

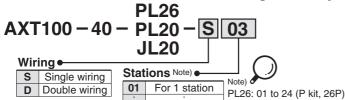


Wiring ●				
S	Single wiring			
D	Double wiring			

	<ul><li>Stations</li></ul>					
	For 1 station					
	:	:				
	24	For 24 stations				

PL20: 01 to 18 (P kit, 20P)

< 2 Flat ribbon cable connector housing assembly>



24 For 24 stations JL20: 01 to 16 (J kit, 20P) <3 Lead wire assembly>

(For F kit)

For station 1 SSQ1000 - 4 1 B-F-155

١	Wiring				
	0	For single (2-wire)			
	1	For double (3-wire)			

For station 2 to 24 **SSQ1000 - 4 1 A - F - 205**Wiring •

0 For single (2-wire)

1 For double (3-wire)

Lead wire length ●

Stations	L dimension [mm]	Stations	L dimension [mm]	Stations	L dimension [mm]	Stations	L dimension [mm]
Station 2	165	Station 8	245	Station 14	320	Station 20	400
Station 3	175	Station 9	260	Station 15	335	Station 21	405
Station 4	190	Station 10	280	Station 16	350	Station 22	420
Station 5	205	Station 11	290	Station 17	365	Station 23	435
Station 6	215	Station 12	300	Station 18	375	Station 24	450
Station 7	230	Station 13	310	Station 19	385		

(For P, J kit)

For station 1 SSQ1000 -4 1 B-P-150

Wiring ●

0 For single (2-wire)

1 For double (3-wire)

For station 2 to 24 **SSQ1000 - 4 1 A - P - 200**Wiring •

0 For single (2-wire)

1 For double (3-wire)

Lead wire length ●

Stations	L dimension [mm]	Stations	L dimension [mm]	Stations	L dimension [mm]	Stations	L dimension [mm]
Station 2	160	Station 8	240	Station 14	315	Station 20	395
Station 3	170	Station 9	255	Station 15	330	Station 21	400
Station 4	185	Station 10	275	Station 16	345	Station 22	415
Station 5	200	Station 11	285	Station 17	360	Station 23	430
Station 6	210	Station 12	295	Station 18	370	Station 24	445
Station 7	225	Station 13	305	Station 19	380		

(For C kit) **AXT661 - 1 3 AL -**Wiring •

3 For double (3-wire)4 For single (2-wire)

_	el ead	wire length
	Symbol	L dimension [mm]
	_	300
	6	600
	10	1000
	15	1500
	20	2000
	25	2500
	30	3000
	50	5000

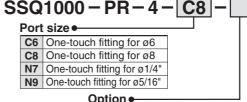
< 4 D side end plate assembly>

SSQ1000-3A-4

< 5 U side end plate assembly>

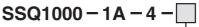
SSQ1000-2A-4

< 6 SUP/EXH block assembly>



Option ●					
	Common exhaust type				
R		External pilot			
S Built-in silencer, direct ex		Built-in silencer, direct exhaust			
Note) Enter "-RS" for both options.					

< 7 Manifold block assembly>



Including gaskets 12

Option •						
	— None					
В		Back pressure check valve				
R External pilot specificat						
Note) Enter "-BR" for both options.						

<8 Element>

### SSQ1000-SE

Note) Part number for a 10 piece set of elements. Refer to page 120 for replacement procedures.

< Port plug>

### VVQZ2000 - CP

<10 Fitting assembly>
(For P, R port)

(1011, 11 port)

### VVQ1000 - 51A - C8

DOPT CIZO					
Port size •					
	C6	One-touch fitting for ø6			
	C8	One-touch fitting for Ø8 One-touch fitting for Ø1/4"			
	N7				
N9 One-touch fitting for ø5/1					
_		5			

Note) Purchasing order is available in units of 10 pieces.

### VVQ1000 - 50A - C6

Port size ●					
C3	One-touch fitting for ø3.2				
	One-touch fitting for ø4				
	C6 One-touch fitting for ø6				
	M5 thread				
N1	N1 One-touch fitting for ø1/8"				
N3	N3 One-touch fitting for ø5/32"				
N7	One-touch fitting for ø1/4"				

Note) Purchasing order is available in units of 10 pieces.

< 2 Gasket and screw assembly>

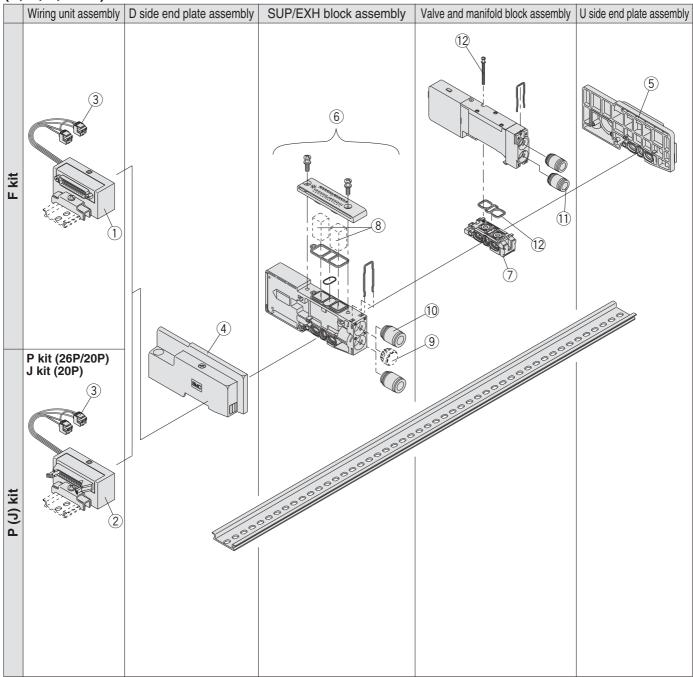
### ¬SQ1000−GS

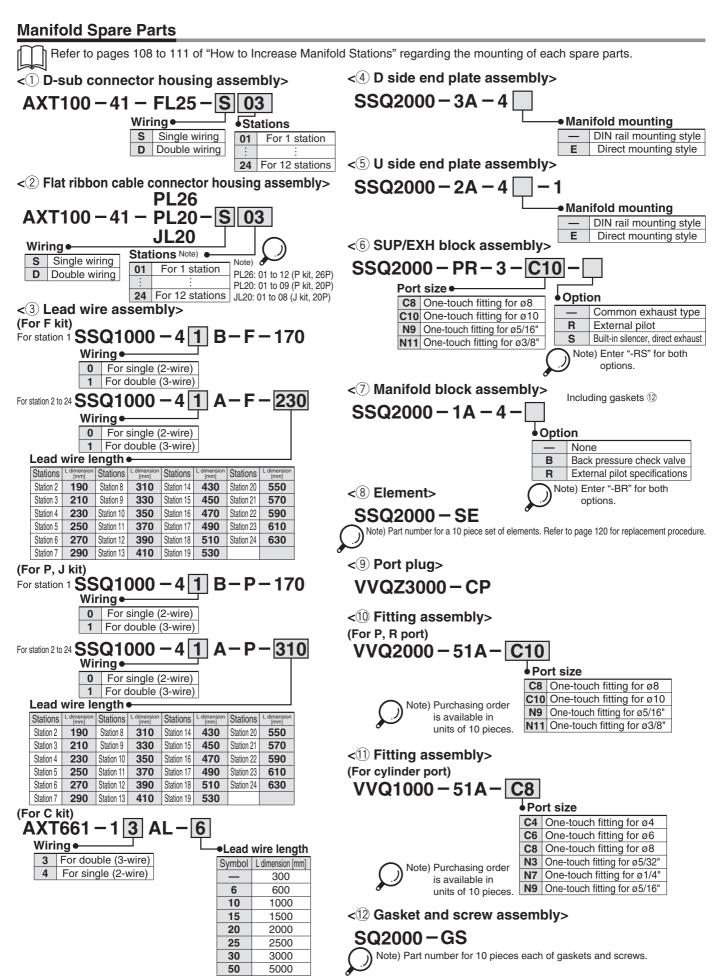
Note) Part number for 10 pieces each of gaskets and screws.

# Series SQ2000

### Manifold Exploded View: SQ2000 (Plug Lead Type Manifold) SS5Q24

### (F, P, J, C kit)







# Series SQ1000/2000 Specific Product Precautions 1

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 3/4/5 Port Solenoid Valves Precautions. Please download it via our website, http://www.smc.eu

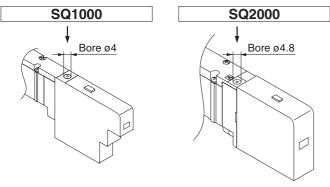
#### **Manual Override**

# **⚠** Warning

Use to switch the main valve.

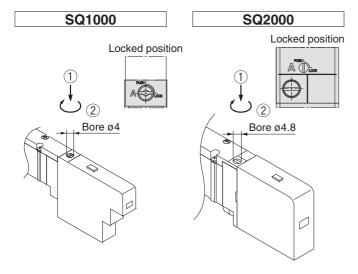
#### **Push Type (Tool Required)**

Push down on the manual override button with a small screwdriver until it stops.



### **Locking Type (Tool Required)**

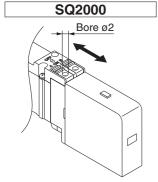
Push down completely on the manual override button with a small screwdriver. While down, turn clockwise 90° to lock it. Turn it counterclockwise to release it.

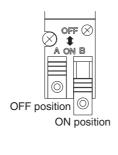


#### Slide Locking Type (Manual Type)

(SQ2000 only)

The manual override is locked by sliding it all the way to the pilot valve side (ON side) with a small flat head screwdriver or finger. Slide it to the fitting side (OFF side) to release it. In addition, it can also be used as a push type by using a screwdriver, etc., of  $\emptyset 2$  or less.



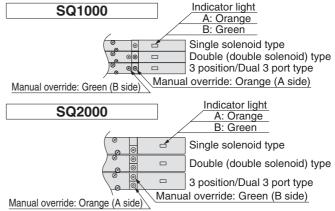


### **Light/Surge Voltage Suppressor**

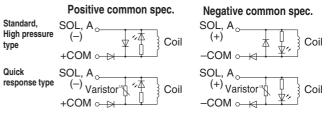
### **∧** Caution

Indicator lights are all positioned on one side for both single solenoid and double solenoid types.

For double, 3 position, and 4 position dual 3 port types, 2 colours are used to indicate the energization of A side or B side.



#### ● Single Solenoid Type (SQ1000/2000)

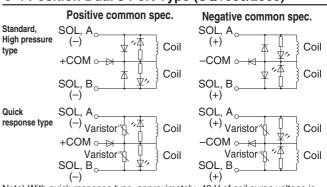


Note) With quick response type, approximately -40 V of coil surge voltage is generated when the valve is switched OFF.

#### Double Type (SQ1000/2000)

### ● 3 Position Type (SQ1000/2000)

### • 4 Position Dual 3 Port Type (SQ1000/2000)



Note) With quick response type, approximately -40 V of coil surge voltage is generated when the valve is switched OFF.

### Continuous Duty

### **∧** Caution

If a valve is energized continuously for a long period of time, the rise in temperature due to heat-up of the coil assembly may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. When the valve is continuously energized, use the standard type (0.4 W) at ambient temperature of  $40^{\circ}$ C or less with proper heat radiation. In particular, if three or more adjacent stations on the manifold are energized simultaneously for extended periods of time or if the valves on A side and B side of the dual 3 port valve are energized simultaneously for a long period of time, take special care as the temperature rise will be greater.





# Series **SQ1000/2000 Specific Product Precautions 2**

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 3/4/5 Port Solenoid Valves Precautions. Please download it via our website, http://www.smc.eu

### **Mounting and Removal of Valves**

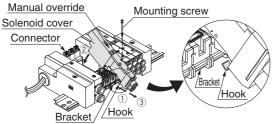
### **♠ Caution**

#### Mounting

- Insert the hook of the valve into the bracket on the manifold block, then push the valve down into place and tighten the mounting screw.
- Tighten the screw with the appropriate tightening torque shown below.

SQ1000	0.17 to 0.23 N⋅m	
SQ2000	0.25 to 0.35 N⋅m	

• When pushing the valve down, press it on the area near the manual override. Be careful not to push the solenoid cover.



#### Removing

• Loosen the valve mounting screw, lift the valve from the solenoid cover side and remove it by sliding it in the direction of arrow 3.

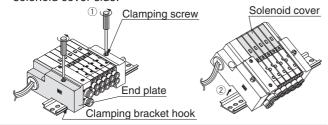
If it is difficult to loosen the screw, loosen it while pressing the valve gently on the area near the manual override.

### Mounting and Removal of Manifold with DIN Rail

### 

#### **Removing Manifold from DIN Rail**

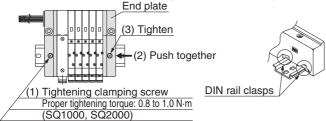
- 1 Loosen the end plate clamping screws on both sides until they turn freely. (The screws do not come out.)
- (2) Remove the manifold from the DIN rail by lifting it from the solenoid cover side.



When a manifold contains a large number of stations and it is difficult to remove all at once, separate the manifold into several sections before removing it.

#### **Mounting Manifold on DIN Rail**

The procedure is the reverse of that above. After tightening the clamping screw on one side, push on the opposite end plate so that there are no gaps between the manifold blocks and then tighten the other clamping screw.



Confirm that the DIN rail clasps are securely hooked into the DIN rail.

#### **Replacement of Cylinder Port Fittings**

### **⚠** Caution

The cylinder port fittings are a cassette for easy replacement. Fittings are secured with a clip that is inserted from the top side of the valve. Remove the clip with a flat head screwdriver, etc., to replace the fittings.

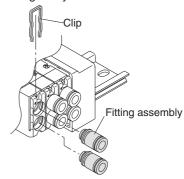
To mount a fitting, insert the fitting assembly until it stops and reinsert the clip to its designated position.

Applicable tubing O.D.	Fitting assembly part no.	
[mm]	SQ1000	SQ2000
3.2	VVQ1000-50A-C3	_
4	VVQ1000-50A-C4	VVQ1000-51A-C4
6	VVQ1000-50A-C6	VVQ1000-51A-C6
8	_	VVQ1000-51A-C8

\* Part numbers above are for one fitting; however, order them in 10 piece units.

#### 

Use caution that O-rings must be free from scratches and dust. Otherwise, air leakage may result.



#### **Built-in Silencer Replacement Element**

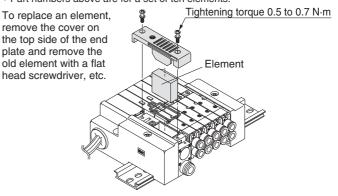
### **⚠** Caution

A filter element is built into the manifold base end plate. When the element becomes dirty and clogged, this will cause trouble such as a drop in the cylinder speed, etc. Therefore, replace the element regularly.

Element part no.

T	Element part no.		
Туре	SQ1000	SQ2000	
Built-in silencer direct exhaust (-S)	SSQ1000-SE	SSQ2000-SE	

\* Part numbers above are for a set of ten elements.



#### How to Calculate the Flow Rate

For obtaining the flow rate, refer to Best Pneumatics No.1.

#### ■ Trademark

DeviceNet™ is a trademark of ODVA.



# **⚠** Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

**⚠** Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

\*1) ISO 4414: Pneumatic fluid power - General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation

### 

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

### Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.\*2)
  - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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