

SR-B Family

Multi-functional and Ergonomic TIG Welding Torches



SR-B torches are dedicated to quality. The torches are designed to provide convenience and versatility. Water-cooled, with or without gas-valve and with optional flexible head and remote control to suit your individual application.

- Water-cooled at 100% duty cycle
- Ergonomically formed handle with toggle switch
- Cable assembly with swivel cable support on the handle

Visit **esab.com** for more information.

Industry

- Aerospace
- Automotive
- Food and Beverage
- Light Fabrication
- Marine and Offshore
- Petrochemical
- Pipeline



For some systems, torches with up/down function are available.

SR-B Family

Specifications			
Torch Model	SR-B 20	SR-B 21	SR-B 400
Welding Output (10 min)	100% 160A (AC) 220A (DC)	100% 240A (AC) 340A (DC)	100% 315A (AC) 450A (DC)
Electrode Ø	0.5 - 3.2 mm (.020 - 0.125 in.)	0.5-3.2 mm (.020 - 0.125 in.)	1.0-4.8 mm (.040 – 0.2 in.)
Cable Length	3.8 m (12.5 ft), 7.6 m (25 ft)	3.8 m (12.5 ft), 7.6 m (25 ft)	3.8 m (12.5 ft), 7.6 m (25 ft)
Cooling	Water	Water	Water

Ordering Information				
Torch	Cooling	Compatible With	3.8 m (12.5 ft)	7.6 m (25 ft)
SR-B 20	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025534	0700025535
SR-B 20FX	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025536	0700025537
SR-B 21	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025544	0700025545
SR-B 21FX	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025548	0700025549
SR-B 21FX-R	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue		0700025574
SR-B 400	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025538	0700025539
SR-B 400-R	Water	Warrior, Aristo, Warrior Edge, Renegade ET, Rebel, Rogue	0700025577	0700025578

FX = Flexible head, V = Valve, R = Remote



Remote control (-R) for
Rogue, Rebel, Heliarc



Remote control (-R) for
AristoTig, OrigoTig, CaddyTig



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