

EXEOR TIG Torches

Multi-functional and ergonomic
TIG welding torches



The innovative Exeor TIG torch range is designed to provide excellent ergonomics and outstanding performance in TIG welding applications. With flexible head and on-torch remote current control options, Exeor TIG torches are a versatile choice that provides convenience in all applications. The slim, compact design, ergonomic handle with its uniquely contoured ESAB pattern and soft grip zones assures a safe and relaxed grip. The long trigger is designed to ensure a natural, easy control of the torch in all hand positions.

Choose between gas-cooled or liquid-cooled and multiple TIG body options to suit your individual application.

- Ergonomically formed handle with soft grip zones
- Long trigger as standard for easy access and control
- Optional potentiometer for additional parameter control
- Multiple different torch head options available
- Plug & Play connection to your ESAB TIG machine without additional configuration

Visit **esab.com** for more information.

Industry

- Aerospace
- Automotive
- Food and Beverage
- Light Fabrication
- Marine and Offshore
- Petrochemical
- Pipeline
- Steel Industry
- Tank and Vessel Fabrication



Choose between standard one-trigger version or potentiometer version for easy access to adjustment of welding parameters.

EXEOR TIG Torches

Specifications						
	SR 9	SR 17	SR X26	SR 18	SR 21	SR 400
Welding Output (10 min)	35% 100 A AC 145 A DC	35% 120 A AC 170 A DC	35% 200 A AC 280 A DC	100% 225 A AC 320 A DC	100% 240 A AC 340 A DC	100% 315 A AC 450 A DC
Rec. Electrode Diameter	0.5-1.6 mm	0.5-2.4 mm	0.5-4.0 mm	0.5-4.0 mm	0.5-3.2 mm	1.0-4.8 mm
Cable Length	4 m, 8 m	4 m, 8 m	4 m, 8 m	4 m, 8 m	4 m, 8 m	4 m, 8 m
Cooling	Gas	Gas	Gas	Liquid	Liquid	Liquid
Certification Mark	CE					

Ordering Information						
	Handle	Connector	Module	Cooling	4 m	8 m
Exeor TIG SR 17	Small	8-pin	Trigger	Gas	0700026230	0700026231
Exeor TIG SR X26	Large	8-pin	Trigger	Gas	0700026250	0700026251
Exeor TIG SR 9	Small	2-pin	Trigger	Gas	0700026200	0700026201
Exeor TIG SR 9 FX	Small	2-pin	Trigger	Gas	0700026202	0700026203
Exeor TIG SR 17	Small	2-pin	Trigger	Gas	0700026220	0700026221
Exeor TIG SR 17 FX	Small	2-pin	Trigger	Gas	0700026222	0700026223
Exeor TIG SR X26	Large	2-pin	Trigger	Gas	0700026240	0700026241
Exeor TIG SR X26 FX	Large	2-pin	Trigger	Gas	0700026242	0700026243
Exeor TIG SR 18	Large	2-pin	Trigger	Liquid	0700026280	0700026281
Exeor TIG SR 18 FX	Large	2-pin	Trigger	Liquid	0700026282	0700026283
Exeor TIG SR 21	Small	2-pin	Trigger	Liquid	0700026290	0700026291
Exeor TIG SR 21 FX	Small	2-pin	Trigger	Liquid	0700026292	0700026293
Exeor TIG SR 400	Large	2-pin	Trigger	Liquid	0700026310	0700026311
Potentiometer versions for Rebel-, Rogue ET-, Renegade ET*- and Fabricator ET-series						
Exeor TIG SR 9-R	Small	8-pin	Potentiometer	Gas	0700026214	0700026215
Exeor TIG SR 17FX-R	Small	8-pin	Potentiometer	Gas	0700026236	0700026237
Exeor TIG SR X26-R	Large	8-pin	Potentiometer	Gas	0700026254	0700026255
Exeor TIG SR 18-R	Large	8-pin	Potentiometer	Liquid	0700026284	0700026285
Exeor TIG SR 21-R	Small	8-pin	Potentiometer	Liquid	0700026294	0700026295
Exeor TIG SR 21FX-R	Small	8-pin	Potentiometer	Liquid	0700026296	0700026297

* Not applicable for Rebel EMP 215iC, and Renegade ET 300i/300iP.

FX = Flexible head, R = Potentiometer for remote control

Please see separate fact sheet for wear parts.



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