



# GO ROGUE

WITH RULE-DEFYING TIG PERFORMANCE.

# BREAK AWAY FROM CONVENTION WITH THE RULE-DEFYING ROGUE.

The days of entry-level mediocrity are over. With unconventional features, unprecedented performance, and an all-new industrial design, Rogue ushers in a new era of welding capability that will force you to rethink everything you expect from a portable TIG machine at this price point. Are you ready to go rogue?

## ENTRY-LEVEL PERFORMANCE.

Rogue's next-level technology gives you precise, professional and consistent control for a smooth, stable performance every time. High-frequency TIG start keeps you from experiencing failure on ignition. Advanced TIG controls including gas pre-flow, start current, end current and gas post-flow allow full cycle control to match every application. Monitor and easily control ramp up time and down slope time. Pulse up to 500 Hz for perfect control of heat input.



## BASIC POWER.

Throw away your preconceptions about welders in this class = Rogue's power stacks up against machines twice its price. Power Factor Control (PFC) technology allows for a highly efficient and steady arc that is resistant to power fluctuations. With up to 25% duty cycle at 200 A (ET 200IP Pro), Rogue has the strength to crush jobs on thicker materials.



## UNDERWHELMING STRENGTH.

No other machine at this price point comes close to matching Rogue's strength. Its robust and rigid fiberglass-molded housing is built to withstand impact after impact, in the shop or in the field. Like every ESAB machine, Rogue comes with our industry-leading three-year warranty for unbeatable peace of mind. Sayonara, cheaply constructed welders.





## LIMITED PORTABILITY.

No other machine at this price point comes close to matching Rogue's strength. Its robust and rigid fiberglass-molded housing is built to withstand impact after impact, in the shop or in the field. Rogue is durable and weather resistant, with an IP23S rating for use in tough outdoor applications.

## POOR USABILITY.

Rogue's compact and lightweight design makes it easy to carry from job to job. It weighs in at just 8.7 kg (ET180i CE), and its sturdy handle and included shoulder strap make it more comfortable than ever before to go wherever you need to. Plus, its stable arc performance means you can use long extension cables to work in even the most remote locations without affecting weld quality. It is the definition of a portable workhorse.





**DELIVERY INCLUDES:** power source with 3 m mains cable and plug, shoulder strap, TIG torch SR-B 26 type 4 m, a set of wear parts including tungsten electrode, return cable with clamp 3 m.

## SPECIFICATIONS

| Model                                                                                                   | Rogue ET 180i                                        | Rogue ET 200iP PRO                                      |
|---------------------------------------------------------------------------------------------------------|------------------------------------------------------|---------------------------------------------------------|
| Primary Voltage 1 ph                                                                                    | 230 VAC $\pm$ 15%,<br>1ph, 50/60 Hz                  | 115/230 VAC $\pm$ 15%,<br>1ph, 50/60 Hz                 |
| Maximum Output                                                                                          | 180 A                                                | 200 A                                                   |
| Rated KVA                                                                                               | 8 kVA                                                | 7 kVA                                                   |
| Energy Save Mode                                                                                        | 30 W                                                 | 50 W                                                    |
| Open Circuit Voltage                                                                                    | 63 V DC                                              | 78 V DC                                                 |
| MMA Welding Output<br>at 20% Duty Cycle<br>at 25% Duty Cycle<br>at 60% Duty Cycle<br>at 100% Duty Cycle | 170 A / 26.8V<br>–<br>97 A / 23.9 V<br>75 A / 23.0 V | –<br>200 A / 28.0 V<br>129 A / 25.2 V<br>100 A / 24.0 V |
| TIG Welding Output<br>at 25% Duty Cycle<br>at 60% Duty Cycle<br>at 100% Duty Cycle                      | 180 A / 17.2 V<br>116 A / 14.6 V<br>90 A / 13.6 V    | 200 A / 18.0 V<br>129 A / 15.2 V<br>100 A / 14.0 V      |
| Current Range                                                                                           | 10 – 180 A                                           | 10 – 200 A                                              |
| Operating Temperature                                                                                   | -10 to +40°C<br>(+14 to +104°F)                      | -10 to +40°C<br>(+14 to +104°F)                         |
| Enclosure Class                                                                                         | IP23S                                                | IP23S                                                   |
| Certification Mark                                                                                      | CE                                                   | CE                                                      |
| Dimensions                                                                                              | 403 x 153 x 264 mm                                   | 403 x 153 x 264 mm                                      |
| Weight                                                                                                  | 8.7 kg                                               | 9.6 kg                                                  |

## ORDERING INFORMATION

|                       |            |
|-----------------------|------------|
| Rogue ET 180i CE      | 0700500080 |
| Rogue ET 200iP PRO CE | 0700500081 |

## OPTIONS AND ACCESSORIES

| Description                                                          | Part Number |
|----------------------------------------------------------------------|-------------|
| Remote control MMA 4                                                 | 0700500084  |
| TIG Torch SR-B 26, 4 m                                               | 0700025580  |
| TIG Torch SR-B 26, 8 m                                               | 0700025581  |
| TIG Torch SR-B 26FX-R, 4 m, Remote                                   | 0700025589  |
| TIG Torch SR-B 26FX-R, 8 m, Remote                                   | 0700025590  |
| Foot pedal, 4,5 m (15 ft.), 8 PIN                                    | W4014450    |
| Shoulder strap                                                       | 0700500086  |
| Return cable kit, OKC 50, 3 m                                        | 0700006901  |
| Return cable kit, OKC 50, 5 m                                        | 0700006885  |
| Electrode holder Handy 200A with<br>25 mm <sup>2</sup> , 3 m, OKC 50 | 0700006900  |

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