

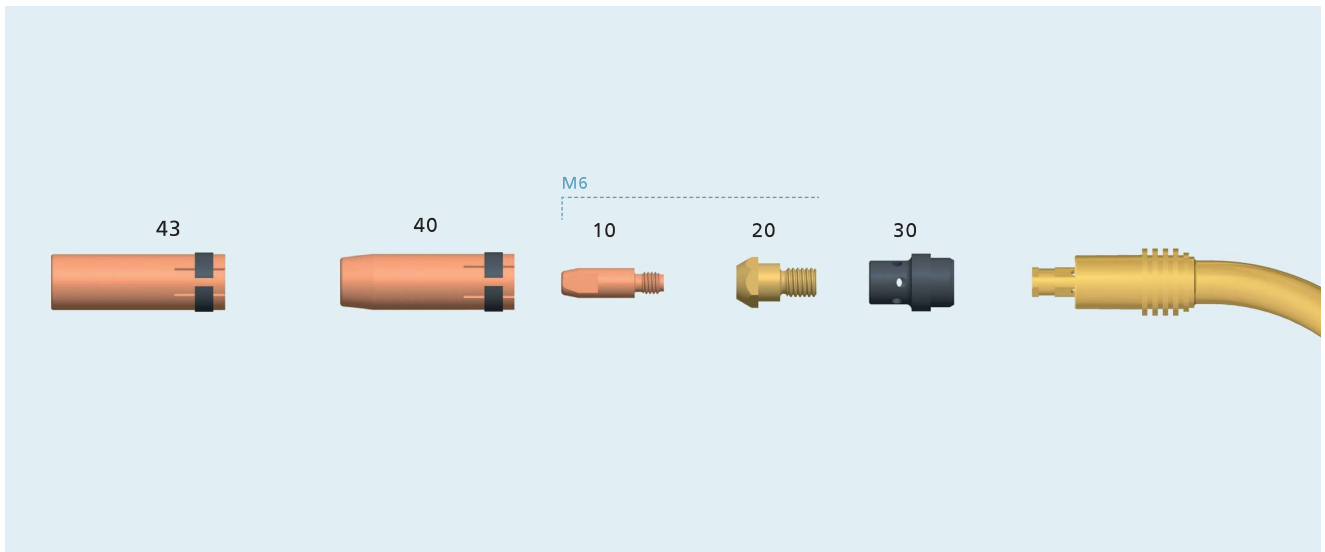

Technical data

Cooling method	Gas cooled
Recommended wire diameter	1.0 - 1.2 mm
Gas flow	12 l/min
Technical specification	According to IEC 60974-7

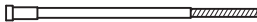
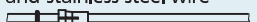
Ordering information

Model	Rating at 60% duty cycle (10 min. cycle)		Length	TBi part no.
	Mix gas (M21)	CO ₂		
TBi 260 Expert	230	250	3 m.	118P321030
TBi 260 Expert	230	250	4 m.	118P321040

Supplied equipped for Ø 1.0 mm steel wire. Liner red (Ø 1.0 -1.2 mm).



	Pos.	Description	TBi part no.
Contact tip	10	NW 1.0 mm, M6 x 28, ECu	340P101069
	10	NW 1.2 mm, M6 x 28, ECu	340P121069
	10	NW 1.0 mm, M6 x 28, CuCrZr	340P103069
	10	NW 1.2 mm, M6 x 28, CuCrZr	340P123069
Tip adapter	20	for contact tip M6	342P006018
Gas diffuser	30	Thermoset, black	118P002021
Gas nozzle	▶ 40	NW 16 mm, standard, L=75.5 mm	345P012030
	43	NW 20 mm, cylindrical, L=75.5 mm	345P011030

Wire guides	Ø	Colour	Length	TBi part no.
Liners for steel wire	1.0 - 1.2	red	3 m.	324P204534
	1.0 - 1.2	red	4 m.	324P204544
PTFE liner for aluminium and stainless steel wire	1.0 - 1.2	red	3 m.	326P204035
	1.0 - 1.2	red	4 m.	326P204045

▶ = Standard