Air Cylinder Short Type



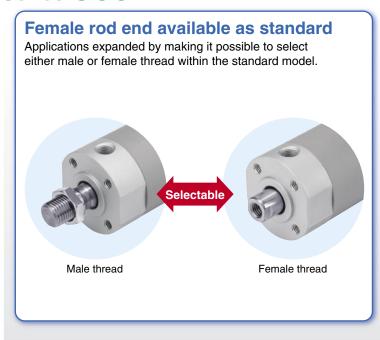
Compact with a new construction!

New release with full functions

Minimized with shorter total length! Up to Space saving; contributes to downsizing of equipment. Up to mm **shorter** 37 mm shorter CG3BN40-50F NEW CG3 MAX.PREIS 0.7MPa OSMC JAPAN @ HV Female thread NEW C-C-3 CG3BN40-50 MAX.PRESS. 0.7MPa SMC JAPAN @ NV Male thread Conventional model CG1 CG1BN40-50 Male thread MAX.PRESS. 1.0MPa CG3BN40-50□ stroke ME HOW THE

Series CG3

CAT.ES20-213B





Total length minimized

- The new structure has reduced the total length.
- Up to 37 mm shorter than CG1 series, making the product more compact.
- Integrated structure of head cover and tube

Comparison of the total length with CG1 series Bore size (mm) Shortened by 20 27 mm 25 26 mm 32 26 mm 40 37 mm 50 29 mm 63 29 mm 80 31 mm 100 30 mm * Compared with the basic type with male thread Small auto switches are mountable. (ø20 to ø63)

Series Variations

Series	Bore size (mm)	Standard stroke (mm)	Action	Rod	Mounting	Built-in magnet for auto switch	Rubber bumper	Auto switch	
	20	25 to 200			Basic, Foot, Flange, Clevis			D 140=010 D 100	
CG3	25 to 63	051 000	Double acting					D-M9□(W), D-A90	
	80, 100	25 to 300						D-G5□(W), D-K59(W), D-B64	

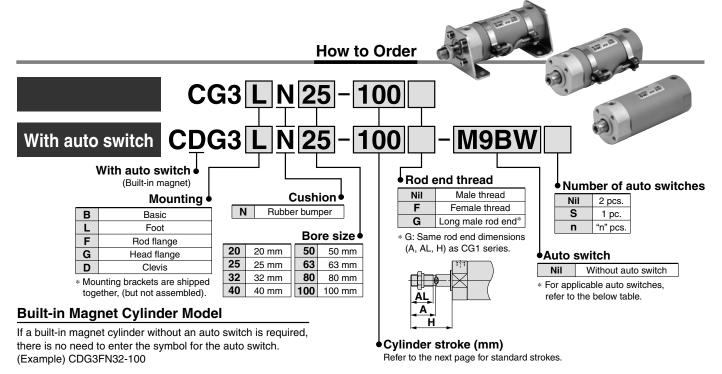
 $[\]ast$ For the trunnion type, please contact SMC sales representatives.

Air Cylinder Short Type Standard: Double Acting, Single Rod

Series CG3

ø20, ø25, ø32, ø40, ø50, ø63, ø80, ø100





Applicable Auto Switches/Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for further information on auto switches.

		Ele etele el	light	VA (inches an		Load voltage Auto switch mo		ch model	Lea	d wir	e len	igth (m)	Day and and			
Туре	Special function	Electrical entry	ndicator light	Wiring (Output)		DC	AC	Applicable	bore size	0.5	1	3		None	Pre-wired connector	Applica	ble load
		Citity	lng;	(Output)		DC	AC	ø20 to ø63	ø80, ø100	(Nil)	(M)	(L)	(Z)	(N)	COMMECTOR		
				3-wire (NPN)				M9N	_	•	•	•	0		0		
				3-wire (INPIN)		5 V, 12 V		_	G59	•	I —	•	0	_	0	IC	
		Grommet		3-wire (PNP)		5 V, 12 V		M9P	_	•	•	•	0		0	circuit	
_				3-WILE (FINE)				_	G5P	•	_	•	0	_	0		
달								M9B	_	•	•	•	0		0		
NS.	Diagnostic indication Connec			2-wire		12 V		_	K59	•	_	•	0	_	0	_	
		Connector	ß				F	H7C	_	•	_	•	•	•			Relay,
an			Yes	3-wire (NPN) 24 V		7 – 1	M9NW		•		•	0		0		PLC	
ate		Grommet		3-WITE (INFIN)		5 V, 12 V			G59W	•	_	•	0	_	0	IC circuit	
st	Diagnostic indication			3-wire (PNP)				M9PW	_			•	0	_	0		
Solid	(2-color indication)			o wile (i ivi)	`			G5PW	•	_	•	0	_	0			
တိ								M9BW	_	•	•	•	0	_	0		
				2-wire		12 V	12 V		K59W	•	_	•	0	_	0	_	
	Water resistant (2-color indication)							H7BA	G5BA	_	_	•	0	_	0		
	With diagnostic output (2-color indication)			4-wire (NPN)		5 V, 12 V		H7NF	G59F	•	_	•	0	_	0	IC circuit	
ry.			Yes	3-wire (NPN equivalent)	-	5 V	_	A96	_	•	-	•	_	_	_	IC circuit	_
switch			ľ				100 V	A93	_	•	-	•	•	_		_	
		Grommet	2				100 V or less	A90	_	•	_	•	_	_	_	IC circuit	
걸			No Yes			12 V	100 V, 200 V	B:	54	•	-	•	•	_			Dolov
a			೭	2-wire	24 V	12 V	200 V or less	В	64	•	_	•	_	_	_	_	Relay, PLC
Reed auto		Connector	No Yes				_	C73C	_	•	=	•	•	•	_		PLC
T.C.		Connector	2				24 V or less	C80C	_	•		•	•	•	_	IC circuit	
	Diagnostic indication (2-color indication)	Grommet	Yes			_	_	B5	9W	•	—	•	_	_	_	_	

- * Lead wire length symbols: 0.5 m Nil
- 5 m ······· Nil (Example) M9NW 1 m ······ M (Example) M9NWI
- \ast Solid state auto switches marked with "O" are produced upon receipt of order.
- 3 m L (Example) M9NWL 5 m Z (Example) M9NWZ
- (Example) M9NWM * The D-G5□/K5□/B5□/B6□ types cannot be mounted on the bore size ø40.
 - L * The D-A9□V/M9□V/M9□WV types and the D-M9□A(V)L type cannot be mounted.
- * Since there are other applicable auto switches than listed above, refer to page 12 for details.
- * For details about auto switches with pre-wired connector, refer to pages 1328 and 1329 in Best Pneumatics No. 2.

(Example) H7CN

- * The D-A9□/M9□/M9□W type auto switches are shipped together, (but not assembled). (However, auto switch mounting brackets are assembled when being shipped.)
- * Water resistant type auto switch can be mounted to the models with the above mentioned part numbers, but this does not guarantee the water resistance of the cylinder. A water resistant type cylinder is recommended for use in an environment which requires water resistance.
- * For other applicable auto switches, please contact SMC.



JIS Symbol

Double acting



Refer to pages 9 to 12 for cylinders with auto switches.

- Auto switch proper mounting position (detection at stroke end) and its mounting height
- · Minimum stroke for auto switch mounting
- · Operating range
- Auto switch mounting brackets/Part no.
- Cylinder mounting bracket, By stroke/Auto switch mounting surfaces

⚠ Warning

- Operate the cylinder within the specified cylinder speed, kinetic energy and lateral load at the rod end.
 - Otherwise, cylinder and seal damage may occur.
- The allowable kinetic energy is different between the cylinders with male rod end and with female rod end due to the different thread sizes. Refer to page 4.
- 3. When the cylinder is used as mounted with a single side fixed or free (basic type, flange type), be careful not to apply vibration or impact to the cylinder body. A bending moment will be applied to the cylinder due to the vibration generated at the stroke end, and the cylinder may be damaged. In such a case, mount a bracket to reduce the vibration of the cylinder or use the cylinder at a piston speed low enough to prevent the cylinder from vibrating at the stroke end.
 - Furthermore, when the cylinder is moved or mounted horizontally and with a single side fixed, use a bracket to fix the cylinder.
- 4. When female rod end is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.

- Do not use the air cylinder as an airhydro cylinder.
 - This will result in oil leakage and damage the product.
- 2. Use a thin wrench when tightening the piston rod.
- Check the mounting direction of the rod end nut (for male thread). Refer to Mounting Procedure on page 3 for details.
- 4. There are some changes in the dimensions and the specifications of this model from the conventional model. Please check them when replacing from the conventional model. Check the operating conditions and interference with workpieces before use.

Specifications

Bore si	Bore size (mm)			32	40	50	63	80	100			
Action	Action			Double acting, Single rod								
Lubrication			Not	required	d (Non-lu	ube)						
Fluid				А	ir							
Proof pressur	е				1.0 l	МРа						
Maximum ope	rating pressure				0.7 I	MPa						
Minimum ope	rating pressure				0.05	МРа						
Ambient and fl	uid temperature	Without auto switch: -10 to 70°C (No freezing)										
Ambient and n	uiu teiliperature	With auto switch: -10 to 60°C (No freezing)										
Piston speed		50 to 1000 mm/s							00 mm/s			
Stroke length	tolerance			Up to 20 to 63: 30				Up to 300	st + 1.4 0 mm			
Cushion		Rubber bumper										
Mounting		Basic, Fo					n by 90°	')				
Allowable	0.2 J	0.29 J	0.46 J	0.84 J	1.4 J	2.38 J	4.13 J	6.93 J				
kinetic energy	Female rod end	0.11 J	0.18 J	0.29 J	0.52 J	0.91 J	1.54 J	2.71 J	4.54 J			

^{*} Operate the cylinder within the allowable kinetic energy. Refer to page 4 for details.

Standard Strokes

Bore size (mm)	Standard stroke (mm) Note)
20	25, 50, 75, 100, 125, 150, 200
25	
32	
40	
50	25, 50, 75, 100, 125, 150, 200, 250, 300
63	
80	
100	

Note) Manufacture of intermediate strokes in 1 mm intervals is possible. (Spacers are not used.)

Accessories

	Mounting	Basic	Foot	Rod flange	Head flange	Clevis
Standard	Rod end nut (male thread)	•	•	•	•	•
Staridard	Clevis pin	_	_	_	_	•
	Single knuckle joint	•	•	•	•	•
Option	Double knuckle joint (with pin) *	•	•	•	•	•
	Pivoting bracket	_	_	_	_	•

^{*} A double knuckle joint pin and retaining rings are shipped together.

Mounting Brackets/Part No.

Mounting	Order qty.				Bore siz	ze (mm)				Contents
bracket		20	25	32	40	50	63	80	100	Contents
Foot	Note)	CG-L020	CG-L025	CG-L032	CG3-L040	CG-L050	CG-L063	CG-L080	CG-L100	2 foots, 8 mounting bolts
Flange	1	CG3-F020	CG3-F025	CG-F032	CG3-F040	CG-F050	CG-F063	CG-F080	CG-F100	1 flange, 4 mounting bolts
Clevis	1	CG-D020	CG-D025	CG-D032	CG3-D040	CG-D050	CG-D063	CG-D080	CG-D100	1 clevis, 4 mounting bolts, 1 clevis pin, 2 retaining rings
Pivoting bracket	1	CG-020- 24A	CG-025- 24A	CG-032- 24A	CG-040- 24A	CG-050- 24A	CG-063- 24A	CG-080- 24A	CG-100- 24A	1 pivoting bracket

Note) Order 2 foots per cylinder.



Theoretical Output

n		

Bore size	Rod size	Operating							
D (mm)	d (mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7
20	8	OUT	314	62.8	94.2	125.6	157	188.4	219.8
		IN	264	52.8	79.2	105.6	132	158.4	184.8
25	10	OUT	491	98.2	147.3	196.4	245.5	294.6	343.7
25	10	IN	412	82.4	123.6	164.8	206	247.2	288.4
32	12	OUT	804	160.8	241.2	321.6	402	482.4	562.8
32	12	IN	691	138.2	207.3	276.4	345.5	414.6	483.7
40	14	OUT	1257	251.4	377.1	502.8	628.5	754.2	879.9
40	17	IN	1103	220.6	330.9	441.2	551.5	661.8	772.1
50	18	OUT	1964	392.8	589.2	785.6	982	1178.4	1374.8
30	10	IN	1709	341.8	512.7	683.6	854.5	1025.4	1196.3
63	18	OUT	3117	623.4	935.1	1246.8	1558.5	1870.2	2181.9
03	10	IN	2863	572.6	858.9	1145.2	1431.5	1717.8	2004.1
80	22	OUT	5027	1005.4	1508.1	2010.8	2513.5	3016.2	3518.9
80	22	IN	4646	929.2	1393.8	1858.4	2323	2787.6	3252.2
100	26	OUT	7854	1570.8	2356.2	3141.6	3927	4712.4	5497.8
100	20	IN	7323	1464.6	2196.9	2929.2	3661.5	4393.8	5126.1

Weights

									(kg)
Во	Bore size (mm)		25	32	40	50	63	80	100
Б.	Basic	0.09	0.14	0.20	0.32	0.66	0.92	1.75	2.74
Basic weight	Long male rod end (G)	0.10	0.15	0.21	0.34	0.70	0.97	1.84	2.85
weight	Female rod end (F)	0.08	0.12	0.19	0.29	0.60	0.85	1.61	2.53
Additional	Foot	0.11	0.13	0.16	0.22	0.48	0.72	0.96	1.75
weight for	Flange	0.08	0.10	0.14	0.20	0.34	0.50	0.71	1.35
bracket	Clevis	0.05	0.08	0.15	0.23	0.40	0.68	0.71	1.28
Pivoting brack	ket	0.08	0.09	0.17	0.25	0.44	0.80	0.98	1.75
Single knuckl	e joint	0.05	0.09	0.09	0.10	0.22	0.22	0.39	0.57
Double knuckle joint (with pin)		0.05	0.09	0.09	0.13	0.26	0.26	0.64	1.31
Additional weight per 50 mm of stroke		0.05	0.07	0.09	0.13	0.19	0.23	0.31	0.43
Additional weight for switch magnet		0.01	0.01	0.01	0.01	0.01	0.02	0.02	0.04

Calculation: (Example) **CDG3FN20-100** (Built-in magnet, Flange type, ø20, 100 mm stroke)

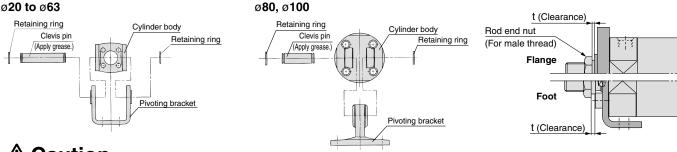
- Basic weight 0.09 (Basic type, ø20)
- Additional weight for bracket 0.08 (Flange)
- Additional weight for stroke 0.05/50 mm
- Additional weight for switch magnet ···· 0.01 0.09 + 0.08 + 0.05 x (100/50) + 0.01 = 0.28 kg

Mounting Procedure

Mounting procedure for clevis

Follow the procedures below when mounting a pivoting bracket on the clevis type.

Mounting procedure for rod end nut



⚠ Caution

- 1. Tighten clevis bracket mounting bolts with the following proper tightening torque.
 - ø20: 1.5 N·m, ø25 to ø32: 2.9 N·m, ø40: 4.9 N·m
 - ø50: 11.8 N·m, ø63 to ø80: 24.5 N·m, ø100: 42.2 N·m
- 2. For the flange type and the foot type, mount the rod end nut so that distance t (clearance) will be 1 mm or more in order to prevent interference of the nut with the bracket when the rod is retracted.
- The rod end nut (for male thread) should be mounted so that the hexagon part is on the rod end side. Apply the wrench to the hexagon part.



Allowable Kinetic Energy

Table (1) Max. Allowable Kinetic Energy Bore size (mm) 20 25 32 40 50 80 100 63 Male rod end 0.2 0.29 0.46 0.84 1.4 2.38 4.13 6.93 Female rod end 0.11 | 0.18 | 0.29 0.52 0.91 1.54 2.71 4.54

Kinetic energy E (J) = $\frac{(m_1 + m_2) V^2}{2}$ $\frac{m_1: Mas}{m_2: Loa}$

m1: Mass of cylinder movable parts kg m2: Load mass kg

V: Piston speed at the end m/s

Table (2) Mass of Cylinder Movable Parts: At Each Rod End/Without Built-in Magnet/0 Stroke [q]

Bore size (mm)	20	25	32	40	50	63	80	100
Basic	30	54	74	121	254	297	603	935
Long male rod end (G)	36	64	89	146	300	343	683	1047
Female rod end (F)	23	40	62	91	184	226	462	728

* Mass of the rod end nut is included for the basic type and the long male rod end type (G).

Table (3) Additional Mass Bore size (mm) 20 25 32 40 50 63 80 100 Additional mass per 50 mm of stroke 20 31 44 61 99 99 148 207 Switch magnet 9 22 24 4 13 14 35

* Do not apply a lateral load over the allowable range to the rod end when it is mounted horizontally.

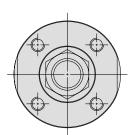
Calculation: (Example) CDG3BN40-150

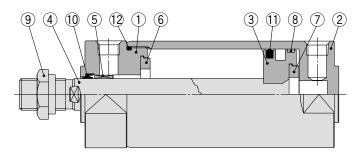
- Standard mass of movable parts: Table (2) Rod end [Basic], Bore size [40] ······ 121 g

Total 317 g

Construction

With rubber bumper





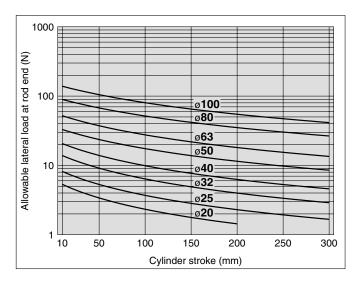
Component Parts

<u> </u>			
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Hard anodized
2	Tube cover	Aluminum alloy	Hard anodized
3	Piston	Aluminum alloy	Chromated
4	Piston rod	Iron*	Hard chrome plated*
5	Bushing	Copper alloy	
6	Bumper A	Urethane	
7	Bumper B	Urethane	
8	Wear ring	Resin	
9	Rod end nut	Iron	Nickel plated
10	Rod seal	NBR	
11	Piston seal	NBR	
12	Tube gasket	NBR	

Note) In the case of cylinders with auto switches, magnets are installed in the piston.

* The material for ø20 and ø25 cylinders with auto switches is made of stainless steel.

Allowable Lateral Load at Rod End



Replacement Parts/Seal Kit

Bore size (mm)	Kit no.	Contents
20	CG3N20-PS	0-4-641
25	CG3N25-PS	Set of the
32	CG3N32-PS	nos. (10, (11), (12)
40	CG3N40-PS	

Note) Refer to the following for disassembly/ replacement. Order with a part number for each type and bore size.

* The seal kit includes a grease pack (10 g).
Order with the following part number when only the grease pack is needed.

Grease pack part no.: GR-S-010 (10 g)

∧ Caution

1. Do not replace the bushings.

The bushings are press-fit. To replace them, they must be replaced together with the cover assembly.

2. To replace a seal, apply grease to the new seal before installing it.

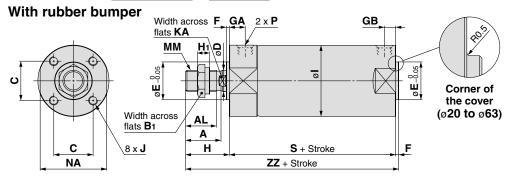
If the cylinder is put into operation without applying grease to the seal, it could cause the seal to wear significantly, leading to premature air leakage.

Cylinders with ø50 or larger bore sizes cannot be disassembled.

When disassembling cylinders with bore sizes ø20 through ø40, grip the double flat part of either the head cover or the rod cover with a vise and loosen the other side with a wrench or a monkey wrench, etc., and then remove the cover. When re-tightening, tighten approximately 2 degrees more than the original position. (Cylinders with ø50 or larger bore sizes are tightened with a large tightening torque and cannot be disassembled. If disassembly is required, please contact SMC.)

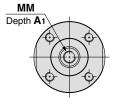
Dimensions

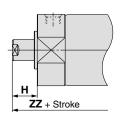


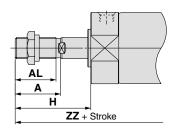


Fema	le Roc	d Er	nd		(mm)
Bore size (mm)	Standard stroke	A 1	н	ММ	zz
20	Up to 200	8	13	M4 x 0.7	72
25	Up to 300	8	14	M5 x 0.8	76
32	Up to 300	12	14	M6 x 1	78
40	Up to 300	13	15	M8 x 1.25	79
50	Up to 300	18	16	M10 x 1.5	102
63	Up to 300	18	16	M10 x 1.5	102
80	Up to 300	21	19	M14 x 1.5	126
100	Up to 300	25	22	M16 x 1.5	130

Female rod end







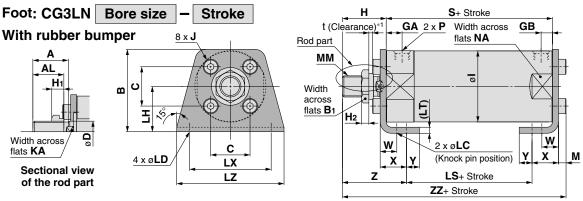
Long male rod end

Male	Rod	End	*2	(mm
Standard stroke	A	AL	Н	ZZ
Up to 200	18	15.5	35	94
Up to 300	22	19.5	40	102
Up to 300	22	19.5	40	104
Up to 300	30	27	50	114
Up to 300	35	32	58	144
Up to 300	35	32	58	144
Up to 300	40	37	71	178
Up to 300	40	37	71	179
	Standard stroke Up to 200 Up to 300 Up to 300 Up to 300 Up to 300 Up to 300 Up to 300	Standard stroke Up to 200 18 Up to 300 22 Up to 300 22 Up to 300 30 Up to 300 35 Up to 300 35 Up to 300 40	Standard stroke A AL Up to 200 18 15.5 Up to 300 22 19.5 Up to 300 22 19.5 Up to 300 30 27 Up to 300 35 32 Up to 300 35 32 Up to 300 40 37	stroke A AL H Up to 200 18 15.5 35 Up to 300 22 19.5 40 Up to 300 22 19.5 40 Up to 300 30 27 50 Up to 300 35 32 58 Up to 300 40 37 71

Basic

Basic	;										-			FOITORE	<u> </u>					(mm)
Bore size (mm)	Standard stroke	Α	AL	B ₁	С	D	Е	F	GA	GB	Н	H ₁	1	J	KA	ММ	NA	Р	S	ZZ
20	Up to 200	14.5	12	13	14	8	12	2	12	6	20	5	26	M4 x 0.7 depth 7	Width across flats 6 length 3.5	M8 x 1.25	24	M5 x 0.8	57	79
25	Up to 300	17.5	15	17	16.5	10	14	2	12.5	7	23	6	31	M5 x 0.8 depth 7.5	Width across flats 8 length 3.5	M10 x 1.25	29	M5 x 0.8	60	85
32	Up to 300	17.5	15	17	20	12	18	2	11	7.5	23	6	38	M5 x 0.8 depth 8	Width across flats 10 length 3.5	M10 x 1.25	35.5	Rc1/8	62	87
40	Up to 300	23.5	20.5	19	26	14	25	2	10.5	7.5	29	8	47	M6 x 1 depth 10	Width across flats 12 length 3.5	M14 x 1.5	44	Rc1/8	62	93
50	Up to 300	29	26	27	32	18	30	2	15	12	35	11	58	M8 x 1.25 depth 16	Width across flats 16 length 4.5	M18 x 1.5	55	Rc1/4	84	121
63	Up to 300	29	26	27	38	18	32	2	15	12	35	11	72	M10 x 1.5 depth 16	Width across flats 16 length 4.5	M18 x 1.5	69	Rc1/4	84	121
80	Up to 300	35.5	32.5	32	50	22	40	3	17	16	44	13	89	M10 x 1.5 depth 22	Width across flats 19 length 4.5	M22 x 1.5	80	Rc1/4	104	151
100	Up to 300	35.5	32.5	41	60	26	50	3	20	16	44	16	110	M12 x 1.75 depth 22	Width across flats 22 length 4.5	M26 x 1.5	100	Rc3/8	105	152

- *1 Use a thin wrench when tightening the piston rod.
- *2 Long male rod end type (G) is the same rod end dimensions (A, AL, H) as the CG1 series.
- *3 When female thread is used, use a washer, etc. to prevent the contact part at the rod end from being deformed depending on the material of the work piece.



*1 The rod end nut should be mounted in the position t (clearance) so that it will have a clearance of 1 mm or more

Foot					111 0	iuci	10 1	JIEVE	21 IL II	псп	CICI	ice	or tile fit	it with the boit	101 1	iiou	Hum	y Di	acke	ZL VVI	ICII	uic	100 13 161	iacie	u.						(mm)
Symbol Bore size (mm)	A	AL	В	B ₁	С	D	GA	GB	н	H1	H2	ı	J	KA	LC	LD	LH	LS	LT	LX	LZ	М	ММ	NA	Р	s	w	х	Y	Z	ZZ
20	14.5	12	34	13	14	8	12	6	20	5	4	26	M4 x 0.7	Width across flats 6 length 3.5	4	6	20	33	(3)	32	44	3	M8 x 1.25	24	M5 x 0.8	57	10	15	7	32	83
25	17.5	15	38.5	17	16.5	10	12.5	7	23	6	4	31	M5 x 0.8	Width across flats 8 length 3.5	4	6	22	36	(3)	36	49	3.5	M10 x 1.25	29	M5 x 0.8	60	10	15	7	35	89.5
32	17.5	15	45	17	20	12	11	7.5	23	6	4	38	M5 x 0.8	Width across flats 10 length 3.5	4	7	25	36	(3)	44	58	3.5	M10 x 1.25	35.5	Rc1/8	62	10	16	8	36	91.5
40	23.5	20.5	54.5	19	26	14	10.5	7.5	29	8	5.5	47	M6 x 1	Width across flats 12 length 3.5	4	7	30	35	(3)	54	71	4	M14 x 1.5	44	Rc1/8	62	10	16.5	8.5	42.5	98
50	29	26	70.5	27	32	18	15	12	35	11	8	58	M8 x 1.25	Width across flats 16 length 4.5	5	10	40	49	(4.5)	66	86	5	M18 x 1.5	55	Rc1/4	84	17.5	22	11	52.5	128.5
63	29	26	82.5	27	38	18	15	12	35	11	8	72	M10 x 1.5	Width across flats 16 length 4.5	5	12	45	49	(4.5)	82	106	5	M18 x 1.5	69	Rc1/4	84	17.5	22	13	52.5	128.5
80	35.5	32.5	101	32	50	22	17	16	44	13	9.5	89	M10 x 1.5	Width across flats 19 length 4.5	6	11	55	56	(4.5)	100	125	5	M22 x 1.5	80	Rc1/4	104	20	28.5	14	68	157.5
100	35.5	32.5	121	41	60	26	20	16	44	16	9.5	110	M12 x 1.75	Width across flats 22 length 4.5	6	14	65	57	(6)	120	150	7	M26 x 1.5	100	Rc3/8	105	20	30	16	68	162

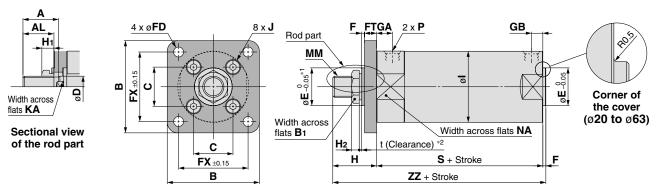
- * Use a thin wrench when tightening the piston rod.
- * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.



Dimensions

Rod Flange: CG3FN Bore size - Stroke

With rubber bumper



- *1 End boss is machined on the flange for øE.
- *2 The rod end nut should be mounted in the position t (clearance) so that it will have a clearance of 1 mm or more in order to prevent interference of the nut with the bolt for mounting bracket when the rod is retracted.

Rod Flan	ge																							(mm)
Symbol Bore size (mm)	A	AL	В	B ₁	С	D	Е	F	FX	FD	FT	GA	GB	н	H1	H ₂	ı	J	KA	ММ	NA	Р	S	ZZ
20	14.5	12	40	13	14	8	12	2	28	5.5	6	12	6	20	5	4	26	M4 x 0.7	Width across flats 6 length 3.5	M8 x 1.25	24	M5 x 0.8	57	79
25	17.5	15	44	17	16.5	10	14	2	32	5.5	7	12.5	7	23	6	4	31	M5 x 0.8	Width across flats 8 length 3.5	M10 x 1.25	29	M5 x 0.8	60	85
32	17.5	15	53	17	20	12	18	2	38	6.6	7	11	7.5	23	6	4	38	M5 x 0.8	Width across flats 10 length 3.5	M10 x 1.25	35.5	Rc1/8	62	87
40	23.5	20.5	61	19	26	14	25	2	46	6.6	8	10.5	7.5	29	8	5.5	47	M6 x 1	Width across flats 12 length 3.5	M14 x 1.5	44	Rc1/8	62	93
50	29	26	76	27	32	18	30	2	58	9	9	15	12	35	11	8	58	M8 x 1.25	Width across flats 16 length 4.5	M18 x 1.5	55	Rc1/4	84	121
63	29	26	92	27	38	18	32	2	70	11	9	15	12	35	11	8	72	M10 x 1.5	Width across flats 16 length 4.5	M18 x 1.5	69	Rc1/4	84	121
80	35.5	32.5	104	32	50	22	40	3	82	11	11	17	16	44	13	9.5	89	M10 x 1.5	Width across flats 19 length 4.5	M22 x 1.5	80	Rc1/4	104	151

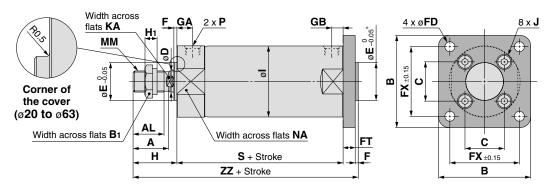
35.5 32.5 128 41 60 26 50 3 100 14 14 20 16 44 16 9.5 110 M12 x 1.75 Width across flats 22 length 4.5 M26 x 1.5 100

- * Use a thin wrench when tightening the piston rod.
- * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Head Flange: CG3GN Bore size - Stroke

With rubber bumper

100



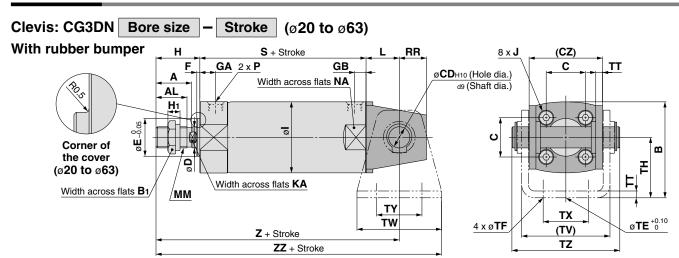
* End boss is machined on the flange for ØE.

Head	Flang	е																						(mm)
Bore size (mm)	Standard stroke	Α	AL	В	Bı	С	D	Ε	F	FX	FD	FT	GA	GB	н	H 1	ı	J	KA	ММ	NA	Р	s	ZZ
20	Up to 200	14.5	12	40	13	14	8	12	2	28	5.5	6	12	6	20	5	26	M4 x 0.7	Width across flats 6 length 3.5	M8 x 1.25	24	M5 x 0.8	57	85
25	Up to 300	17.5	15	44	17	16.5	10	14	2	32	5.5	7	12.5	7	23	6	31	M5 x 0.8	Width across flats 8 length 3.5	M10 x 1.25	29	M5 x 0.8	60	92
32	Up to 300	17.5	15	53	17	20	12	18	2	38	6.6	7	11	7.5	23	6	38	M5 x 0.8	Width across flats 10 length 3.5	M10 x 1.25	35.5	Rc1/8	62	94
40	Up to 300	23.5	20.5	61	19	26	14	25	2	46	6.6	8	10.5	7.5	29	8	47	M6 x 1	Width across flats 12 length 3.5	M14 x 1.5	44	Rc1/8	62	101
50	Up to 300	29	26	76	27	32	18	30	2	58	9	9	15	12	35	11	58	M8 x 1.25	Width across flats 16 length 4.5	M18 x 1.5	55	Rc1/4	84	130
63	Up to 300	29	26	92	27	38	18	32	2	70	11	9	15	12	35	11	72	M10 x 1.5	Width across flats 16 length 4.5	M18 x 1.5	69	Rc1/4	84	130
80	Up to 300	35.5	32.5	104	32	50	22	40	3	82	11	11	17	16	44	13	89	M10 x 1.5	Width across flats 19 length 4.5	M22 x 1.5	80	Rc1/4	104	162
100	Up to 300	35.5	32.5	128	41	60	26	50	3	100	14	14	20	16	44	16	110	M12 x 1.75	Width across flats 22 length 4.5	M26 x 1.5	100	Rc3/8	105	166

^{*} Use a thin wrench when tightening the piston rod.

^{*} Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

Dimensions



Clevis (Ø20 to Ø63)

(m	m	'n	

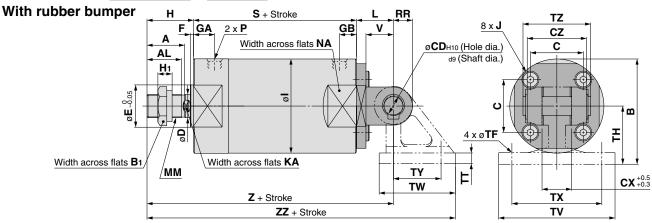
Bore size (mm)	Standard stroke	Α	AL	В	B ₁	С	CD	cz	D	Е	F	GA	GB	Н	H ₁	ı	J	KA	L	ММ
20	Up to 200	14.5	12	38	13	14	8	(29)	8	12	2	12	6	20	5	26	M4 x 0.7	Width across flats 6 length 3.5	14	M8 x 1.25
25	Up to 300	17.5	15	45.5	17	16.5	10	(33)	10	14	2	12.5	7	23	6	31	M5 x 0.8	Width across flats 8 length 3.5	16	M10 x 1.25
32	Up to 300	17.5	15	54	17	20	12	(40)	12	18	2	11	7.5	23	6	38	M5 x 0.8	Width across flats 10 length 3.5	20	M10 x 1.25
40	Up to 300	23.5	20.5	63.5	19	26	14	(49)	14	25	2	10.5	7.5	29	8	47	M6 x 1	Width across flats 12 length 3.5	22	M14 x 1.5
50	Up to 300	29	26	79	27	32	16	(60)	18	30	2	15	12	35	11	58	M8 x 1.25	Width across flats 16 length 4.5	25	M18 x 1.5
63	Up to 300	29	26	96	27	38	18	(74)	18	32	2	15	12	35	11	72	M10 x 1.5	Width across flats 16 length 4.5	30	M18 x 1.5

Bore size (mm)	Standard stroke	NA	Р	RR	s	TE	TF	тн	TT	ΤV	TW	ТХ	TY	TZ	Z	ZZ	Applicable pin part no.
20	Up to 200	24	M5 x 0.8	11	57	10	5.5	25	3.2	(35.8)	42	16	28	43.4	91	112	CD-G02
25	Up to 300	29	M5 x 0.8	13	60	10	5.5	30	3.2	(39.8)	42	20	28	48	99	120	CD-G25
32	Up to 300	35.5	Rc1/8	15	62	10	6.6	35	4.5	(49.4)	48	22	28	59.4	105	129	CD-G03
40	Up to 300	44	Rc1/8	18	62	10	6.6	40	4.5	(58.4)	56	30	30	71.4	113	141	CD-G04
50	Up to 300	55	Rc1/4	20	84	20	9	50	6	(72.4)	64	36	36	86	144	176	CD-G05
63	Up to 300	69	Rc1/4	22	84	20	11	60	8	(90.4)	74	46	46	105.4	149	186	CD-G06

^{*} Use a thin wrench when tightening the piston rod. * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

^{*} Refer to page 8 for pivoting bracket.





Clevis (Ø80, Ø100)

(mm) Bore size Standard ΔΙ В В1 С CD СХ CZ D Ε F GA GB н Η1 J. ΚΔ L (mm) stroke 80 Up to 300 | 35.5 | 32.5 99.5 32 50 18 28 56 22 40 3 17 16 44 13 89 M10 x 1.5 Width across flats 19 length 4.5 35 100 Up to 300 35.5 32.5 120 41 60 22 32 64 26 50 3 20 16 44 16 110 M12 x 1.75 Width across flats 22 length 4.5 43

Bore size (mm)	Standard stroke	ММ	NA	Р	RR	s	TF	тн	TT	TV	TW	тх	TY	TZ	٧	Z	ZZ	Applicable pin part no.
80	Up to 300	M22 x 1.5	80	Rc1/4	18	104	11	55	11	110	72	85	45	64	26	183	241.5	IY-G08
100	Up to 300	M26 x 1.5	100	Rc3/8	22	105	13.5	65	12	130	93	100	60	72	32	192	268.5	IY-G10

^{*} Use a thin wrench when tightening the piston rod. * Refer to the dimensions of the basic type for the female rod end type and the long male rod end type.

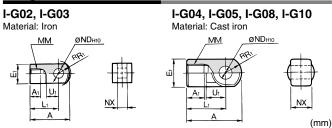


^{*} Refer to page 8 for pivoting bracket.

Dimensions of Accessories

(mm)

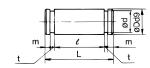
Single Knuckle Joint



Part no.	Applicable bore size (mm)	Α	A 1	E ₁	L ₁	ММ	Rı	U ₁	ND _{H10}	NX
I-G02	20	34	8.5	□16	25	M8 x 1.25	10.3	11.5	8 +0.058	8-0.2
I-G03	25, 32	41	10.5	□20	30	M10 x 1.25	12.8	14	10 +0.058	10 -0.2
I-G04	40	42	14	ø22	30	M14 x 1.5	12	14	10 +0.058	18-0.3
I-G05	50, 63	56	18	ø28	40	M18 x 1.5	16	20	14 +0.070	22 -0.3
I-G08	80	71	21	ø38	50	M22 x 1.5	21	27	18 +0.070	28 -0.3
I-G10	100	79	21	ø44	55	M26 x 1.5	24	31	22 +0.084	32 -0.3

Knuckle Pin

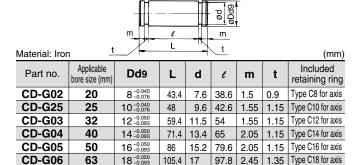
Material: Iron



Part no.	Applicable bore size (mm)	Dd9	L	d	e	m	t	Included retaining ring
IY-G02	20	8-0.040	21	7.6	16.2	1.5	0.9	Type C8 for axis
IY-G03	25, 32	10 -0.040	25.6	9.6	20.2	1.55	1.15	Type C10 for axis
IY-G04	40	10 -0.040	41.6	9.6	36.2	1.55	1.15	Type C10 for axis
IY-G05	50, 63	14-0.050	50.6	13.4	44.2	2.05	1.15	Type C14 for axis
IY-G08	80	18 -0.050	64	17	56.2	2.55	1.35	Type C18 for axis
IY-G10	100	22-0.065	72	21	64.2	2.55	1.35	Type C22 for axis

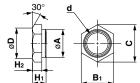
* Retaining rings are included.

Clevis Pin



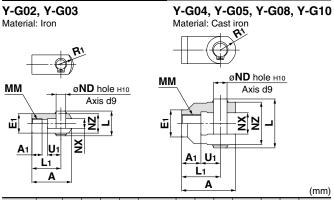
- * Retaining rings are included.
- * A clevis pin and a knuckle pin are common for the bore size ø80 and ø100.

Rod End Nut (For Male Thread)



Material: Iro	n	H1						
Part no.	Applicable bore size (mm)	d	Hı	H ₂	B ₁	С	ø D	øΑ
NT-02G3	20	M8 x 1.25	5	4	13	(15)	12.5	10
NT-03G3	25, 32	M10 x 1.25	6	4	17	(19.6)	16.5	12
NT-04G3	40	M14 x 1.5	8	5.5	19	(21.9)	18	16.4
NT-05G3	50, 63	M18 x 1.5	11	8	27	(31.2)	26	20.4
NT-08G3	80	M22 x 1.5	13	9.5	32	(37)	31	28
NT-10G3	100	M26 x 1.5	16	9.5	41	(47.3)	39	33

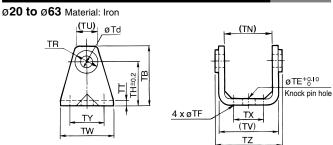
Double Knuckle Joint

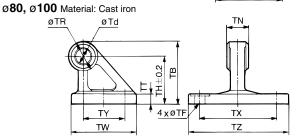


Part no.	Applicable bore size (mm)		A 1	E ₁	L ₁	ММ	R₁	U₁	ND	NX	ΝZ	L	Included pin part no.
Y-G02	20	34	8.5	□16	25	M8 x 1.25	10.3	11.5	8	8 +0.4 +0.2	16	21	IY-G02
Y-G03	25, 32	41	10.5	□20	30	M10 x 1.25	12.8	14	10	10 +0.4	20	25.6	IY-G03
Y-G04	40	42	16	ø22	30	M14 x 1.5	12	14	10	18 +0.5	36	41.6	IY-G04
Y-G05	50, 63	56	20	ø28	40	M18 x 1.5	16	20	14	22 +0.5	44	50.6	IY-G05
Y-G08	80	71	23	ø38	50	M22 x 1.5	21	27	18	28 +0.5	56	64	IY-G08
Y-G10	100	79	24	ø44	55	M26 x 1.5	24	31	22	32 +0.5	64	72	IY-G10
± Λ Ισυμο	Ido nir	000	l roto	ining	rino	o oro ino	ludo	1					

* A knuckle pin and retaining rings are included

Pivoting Bracket (Order separately)





		-		-				<u> </u>	(mm)
Part no.	Applicable bore size (mm)	тв	Td	TE	TF	TH	TN	TR	TT
CG-020-24A	20	36	8	10	5.5	25	(29.3)	13	3.2
CG-025-24A	25	43	10	10	5.5	30	(33.1)	15	3.2
CG-032-24A	32	50	12	10	6.6	35	(40.4)	17	4.5
CG-040-24A	40	58	14	10	6.6	40	(49.2)	21	4.5
CG-050-24A	50	70	16	20	9	50	(60.4)	24	6
CG-063-24A	63	82	18	20	11	60	(74.6)	26	8
CG-080-24A	80	73	18	l	11	55	28-0.3	36	11
CG-100-24A	100	90	22	_	13.5	65	32-0.1	50	12

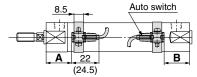
Part no.	Applicable bore size (mm)	TU	TV	TW	TX	TY	TZ	Applicable pin O.D
CG-020-24A	20	(18.1)	(35.8)	42	16	28	38.3	8d ₉ -0.040
CG-025-24A	25	(20.7)	(39.8)	42	20	28	42.1	10d ₉ -0.040
CG-032-24A	32	(23.6)	(49.4)	48	22	28	53.8	12d ₉ -0.050
CG-040-24A	40	(27.3)	(58.4)	56	30	30	64.6	14d ₉ -0.050
CG-050-24A	50	(29.7)	(72.4)	64	36	36	79.2	16d ₉ -0.050
CG-063-24A	63	(34.3)	(90.4)	74	46	46	97.2	18d ₉ -0.050
CG-080-24A	80	_	_	72	85	45	110	18d ₉ -0.050
CG-100-24A	100			93	100	60	130	22d ₉ -0.065

Auto Switch Proper Mounting Position (Detection at stroke end) and Its Mounting Height

Reed auto switch D-A9□

ø**20 to** ø**63**

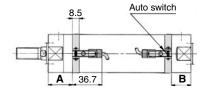




(): Dimensions of D-A93 type

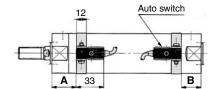
D-C73C/C80C Ø20 to Ø63





D-B54/B64/B59W Ø20 to Ø100





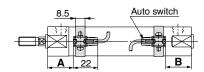
Solid state auto switch

D-M9□

D-M9□W

ø20 to ø63



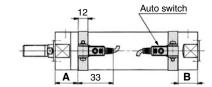


D-G5 \(\times \K59 \G5 \Bullet \W \G5 \BAL,\)

D-K59W/G59F/G5NTL

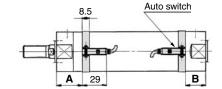
ø20 to ø100





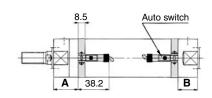
D-H7NF/H7BAL Ø20 to Ø63





D-H7C Ø20 to Ø63





Auto Switch Proper Mounting Position

(mm) Auto Switch Mounting Height

Auto switch model	D-MS	9□ 9□W	D-A	\9□	D-C D-C			354 364	D-B59W		D-H7C D-H7BAL D-H7NF		D-G5□W D-K59W D-G59F D-G5□ D-K59 D-G5NTL D-G5BAL	
Bore size \	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В	Α	В
20	28.5	16.5	24.5	12.5	25	13	19	8	22	10	24	12	20.5	8.5
25	29	19	25	15	25.5	15.5	19.5	9.5	22.5	12.5	24.5	14.5	21	11
32	30.5	19.5	26.5	15.5	27	16	21	10	24	13	26	15	22.5	11.5
40	31	19	27	15	27.5	15.5			_		26.5	14.5	_	_
50	42.5	29.5	38.5	25.5	39	26	33	20	36	23	38	25	34.5	21.5
63	42.5	29.5	38.5	25.5	39	26	33	20	36	23	38	25	34.5	21.5
80							44	29	47	31.5			45.5	30.5

Auto switch model	D-M9□ D-M9□W D-A9□	D-H7NF D-H7BAL	D-C73C D-C80C	D-B54/B64 D-B559W D-G5□/K59 D-G5□W D-K59W D-G5NTL D-G59F D-H7C D-G5BAL		
Bore size \	Hs	Hs	Hs	Hs		
20	24	24.5	27	27.5		
25	26.5	27	29.5	30		
32	30	30.5	33	33.5		
40	34.5	35	37.5	_		
50	40	40.5	43	43.5		
63	47	47.5	50	50.5		
80		_	_	59		
100	_	_	_	69.5		

Note 1) Adjust the auto switch after confirming the operating condition in the actual setting.

Note 2) For the combination of the following auto switches, bore sizes and mounting positions, the auto switch cannot be mounted to the port side.

32.5

- D-H7□ type ··· On the head side of the bore size ø20, ø25, ø32, ø40, ø50, ø63
- D-A9 \square /C7 \square /C8 types \cdots On the head side of the bore size ø20, ø32, ø40
- D-G5□/K5□/B59W types ··· On the head side of the bore size ø20, ø25, ø32, ø50, ø63

44 30 47

• D-B5□/B6□ types ··· On the head side of the bore size ø20, ø25, ø32, ø50, ø63, ø80, ø100 and the rod side of the bore size ø20, ø25, ø32

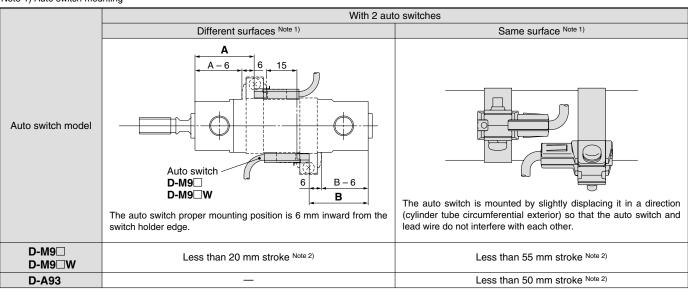
45.5 31.5

Minimum Stroke for Auto Switch Mounting

n: Number of auto switches (mm)

	Number of auto switches								
Auto switch model	With 1 no	With 2	2 pcs.	With n pcs.					
	With 1 pc.	Different surfaces	Same surface	Different surfaces	Same surface				
D-M9□ D-M9□W D-A9□	10	15 Note 1)	45 Note 1)	$15 + 45 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	45 + 45 (n – 2)				
D-H7BAL D-H7NF	10	15	60	$15 + 45 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	60 + 45 (n – 2)				
D-C73C D-C80C	10	15	65	$15 + 50 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	65 + 50 (n – 2)				
D-B54 D-B64 D-G5□ D-G5□W D-K59 D-K59W D-G5BAL D-G59F D-G5NTL	10	15	75	$15 + 50 \frac{(n-2)}{2}$ (n = 2, 4, 6···)	75 + 55 (n – 2)				
D-B59W	15	20	75	$20 + 50 \frac{(n-2)}{2}$ $(n = 2, 4, 6\cdots)$	75 + 55 (n – 2)				

Note 1) Auto switch mounting



Note 2) Minimum stroke for auto switch mounting in styles other than those mentioned in Note 1 $\,$

Operating Range

								(mm)	
Auto auditale mandal	Bore size								
Auto switch model	20	25	32	40	50	63	80	100	
D-M9□ D-M9□W	4.5	5.0	4.5	5.5	5.0	5.5		_	
D-A9 □	7	6	8	8	8	9	_	_	
D-C73C/C80C	8	10	9	10	10	11		_	
D-B54/B64	8	10	9	_	10	11	11	11	
D-B59W	13	13	14	_	14	17	16	18	
D-H7NF/H7BAL	4	4	4.5	5	6	6.5	_	_	
D-H7C	7	8.5	9	10	9.5	10.5	_	_	
D-G5□/G5□W/G59F D-G5BAL/K59/K59W	4	4	4.5	_	6	6.5	6.5	7	
D-G5NTL	4	4	4.5	_	6	6.5	6.5	7	
D-G5NBL	35	40	40	_	45	45	45	50	

^{*} Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

Auto Switch Mounting Brackets/Part No.

Auto switch				Bore siz	ze (mm)			
model	ø 20	ø 25	ø 32	ø 40	ø 50	ø 63	ø 80	ø 100
D-M9□ D-M9□W D-A9□	Note 1) 1 BMA2-020 2 BJ3-1	Note 1) ① BMA2-025 ② BJ3-1	Note 1) 1 BMA2-032 2 BJ3-1	Note 1) ① BMA2-040 ② BJ3-1	Note 1) ①BMA2-050 ②BJ3-1	Note 1) ① BMA2-063 ② BJ3-1	_	_
D-C73C D-C80C D-H7BAL D-H7NF	BMA2-020	BMA2-025	BMA2-032	BMA2-040	BMA2-050	BMA2-063	_	_
D-B54/B64 D-B59W D-G5□/K59 D-G5□W/K59W D-G5BAL/G59F D-G5NTL D-G5NBL	BA-01	BA-02	BA-32	_	BA-05	BA-06	BA-08	BA-10

Note 1) Two kinds of auto switch mounting brackets are used as a set.

[Stainless Steel Mounting Screw]

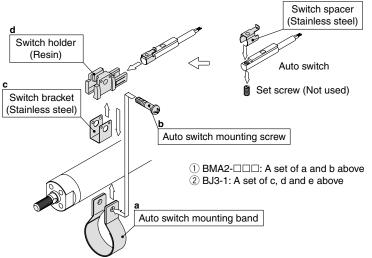
The following set of stainless steel mounting screws is available. Use them in accordance with the operating environment. (Since auto switch mounting brackets are not included, order them separately.)

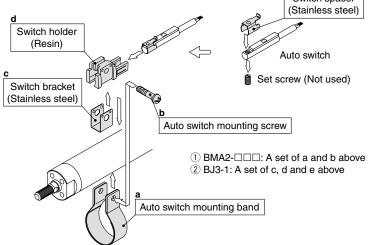
BBA3: For D-B5/B6/G5/K5 types BBA4: For D-C7/C8/H7 types

Note 2) Refer to pages 1357 and 1358 in Best Pneumatics No. 2 for details of BBA3 and BBA4 screws.

The above stainless steel screws are used when a cylinder is shipped with the D-H7BAL/G5BAL auto switches.

When only an auto switch is shipped independently, BBA3 or BBA4 screws are attached.





Cylinder Mounting Bracket, by Stroke/Auto Switch Mounting Surfaces

st: Stroke (mm)

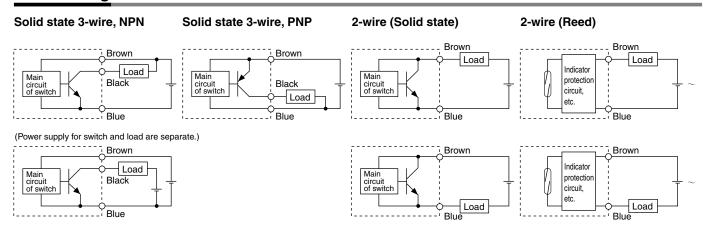
			ot. Otroito (mm)
	Ва	sic, Foot, Flange, Cle	vis
Auto switch model	With 1 pc. (Rod cover side)	With 2 pcs. (Different surfaces)	With 2 pcs. (Same surface)
Auto switch mounting surface	Port side	Port side	Port side
Auto switch model			
D-M9□ D-M9□W D-A9□	10 st or more	15 to 44 st	45 st or more
D-H7BAL/H7NF	10 st or more	15 to 59 st	60 st or more
D-C73C/C80C/H7C	10 st or more	15 to 64 st	65 st or more
D-B54/B64/G5□/K59 D-G5□W/K59W/G5BAL D-G59F/G5NTL	10 st or more	15 to 74 st	75 st or more
D-B59W	15 st or more	20 to 74 st	75 st or more

Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable. Refer to pages 1263 to 1371 in Best Pneumatics No. 2 for detailed specifications.

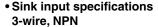
- * With pre-wired connector is also available for solid state auto switches. For details, refer to pages 1328 and 1329 in Best Pneumatics No. 2.
- * Normally closed (NC = b contact) solid state auto switches (D-F9G/F9H) are also available. For details, refer to page 1290 in Best Pneumatics No. 2.
- * Solid state auto switch with timer (D-G5NTL) is also available. For details, refer to page 1313 in Best Pneumatics No. 2.
- * Wide range detection type, solid state auto switch (D-G5NBL) is also available. For details, refer to page 1320 in Best Pneumatics No. 2.

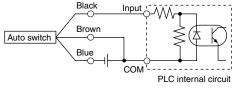
Prior to Use Auto Switch Connection and Example

Basic Wiring

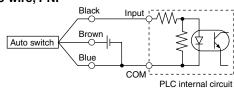


Example of Connection with PLC (Programmable Logic Controller)

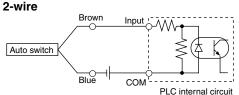


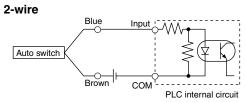


Source input specifications 3-wire, PNP



Connect according to the applicable PLC input specifications, as the connection method will vary depending on the PLC input specifications.

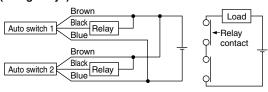




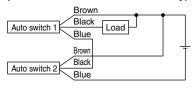
Example of AND (Series) and OR (Parallel) Connection

3-wire

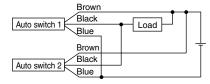
AND connection for NPN output (Using relays)



AND connection for NPN output (Performed with auto switches only)

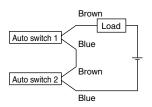


OR connection for NPN output



The indicator lights will light up when both of the auto switches are in the ON state.

• 2-wire 2-wire with 2-switch AND connection

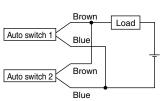


When two auto switches are connected in series, malfunction may occur because the load voltage will decrease in the ON state. The indicator lights will light up when both of the auto switches are in the ON state.

Load voltage at ON = Power supply voltage – Residual voltage x 2 pcs. = 24 V – 4 V x 2 pcs. = 16 V

Example: Power supply voltage 24 VDC
Auto switch internal voltage drop 4 V

2-wire with 2-switch OR connection



(Solid state)
When two auto switches are connected in parallel, malfunction may occur because the load voltage will increase in the OFF state.

Load voltage at OFF = Leakage current x 2 pcs. x Load impedance = 1 mA x 2 pcs. x 3 k Ω

Example: Load impedance $3 \text{ k}\Omega$ Auto switch leakage current 1 mA



(Reed)

Because there is no leakage current, the load voltage will not increase in the OFF state. However, depending on the number of auto switches in the ON state, the indicator lights may sometimes grow dim or not light up, due to the dispersion and reduction of the current flowing to the auto switches.

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision history

Edition B

- * Dimensions have been changed due to the change in the rod end nut (for male thread) configuration.
- Rod end nut mounting procedure has been added.
- * Weight has been changed.

OU

Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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